

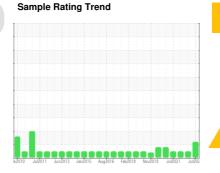
PROBLEM SUMMARY

Final Finishing Dept Machine Id UNIT01

Component

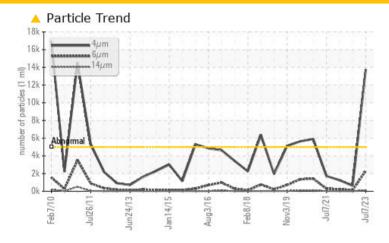
Hydraulic System

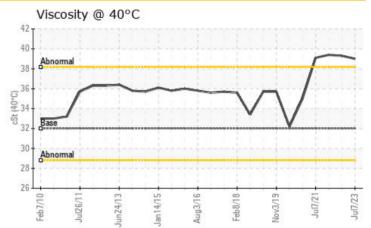
HYDRAULIC OIL FG ISO 32 (--- GAL)





COMPONENT CONDITION SUMMARY





RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS								
Sample Status			ABNORMAL	NORMAL	NORMAL			
Particles >4µm	ASTM D7647	>5000	13745	625	1251			
Particles >6µm	ASTM D7647	>1300	2316	108	229			
Oil Cleanliness	ISO 4406 (c	>19/17/14	<u>^</u> 21/18/14	16/14/10	17/15/12			

Customer Id: GOONAP Sample No.: WC0831827 Lab Number: 02576744 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

NORMAL



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



NORMAL



07 Jan 2022 Diag: Kevin Marson

07 Jan 2023 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



IAI



07 Jul 2021 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





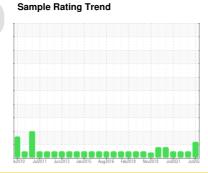
OIL ANALYSIS REPORT

Final Finishing Dept UNIT01

Component

Hydraulic System

HYDRAULIC OIL FG ISO 32 (--- GAL)





DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sample Date Client Info 07 Jul 2023 07 Jan 2023 07 Jan 2022	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Date Client Info 07 Jul 2023 07 Jan 2023	Sample Number		Client Info		WC0831827	WC0774115	WC0655674
Oil Age hrs Client Info N/A N/A N/A N/A Sample Status method limit/base current history1 NIA N/A WEAR METALS method limit/base current history1 history2 Iron ppm ASTMD5i85im >20 5 5 5 Chromium ppm ASTMD5i85im >20 <1			Client Info		07 Jul 2023	07 Jan 2023	07 Jan 2022
Oil Changed Sample Status Client Info N/A ABNORMAL NORMAL N/A NORMAL NORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM05185m >20 5 5 5 Chromium ppm ASTM05185m >20 <1 <1 <1 Nickel ppm ASTM05185m >20 0 <1 <1 <1 Titanium ppm ASTM05185m >20 0 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	Machine Age	hrs	Client Info		0	0	0
Sample Status	Oil Age	hrs	Client Info		0	0	0
WEAR METALS	Oil Changed		Client Info		N/A	N/A	N/A
Iron	Sample Status				ABNORMAL	NORMAL	NORMAL
Chromium ppm ASTM D5185(m) >20 <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185(m)	>20	5	5	5
Titanium	Chromium	ppm	ASTM D5185(m)	>20	<1	<1	<1
Silver	Nickel	ppm	ASTM D5185(m)	>20	0	<1	<1
Aluminum ppm ASTM D5188(m) >20 <1 <1 <1 Lead ppm ASTM D5188(m) >20 <1	Titanium	ppm	ASTM D5185(m)		0	0	0
Lead ppm ASTM D5185(m) >20 <1	Silver	ppm	ASTM D5185(m)		0	0	0
Copper ppm ASTM D5(85m) >20 6 7 7 Tin ppm ASTM D5(85m) >20 0 0 <1	Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Antimony ppm ASTM D5185(m) 0 0 <1 Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 <1	Copper	ppm	ASTM D5185(m)	>20	6	7	7
Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	Tin	ppm	ASTM D5185(m)	>20	0	0	<1
Beryllium	Antimony	ppm	ASTM D5185(m)		0	0	<1
Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 <1 <1 <1 <1 Barium ppm ASTM D5185(m) 5 5 5 6 Molybdenum ppm ASTM D5185(m) 5 0 0 0 Manganese ppm ASTM D5185(m) 5 <1 <1 <1 <1 0 Calcium ppm ASTM D5185(m) 5 <1 <1 <1 0 Calcium ppm ASTM D5185(m) 12 14 12 14 12 14 12 14 12 14 12 14 12 14 12 14 12 14 12 14 15 14 16 16 16 16 16 16 16 16 16 16 16	Vanadium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 5 <1	Beryllium	ppm	ASTM D5185(m)		0	0	0
Boron ppm ASTM D5185(m) 5 <1 <1 <1 Barium ppm ASTM D5185(m) 5 5 5 6 Molybdenum ppm ASTM D5185(m) 5 0 0 0 Magnesium ppm ASTM D5185(m) 5 <1 <1 <1 Magnesium ppm ASTM D5185(m) 5 <1 <1 0 Calcium ppm ASTM D5185(m) 12 14 12 14 Phosphorus ppm ASTM D5185(m) 400 351 361 336 Zinc ppm ASTM D5185(m) 40 351 361 336 Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15	Cadmium	ppm	ASTM D5185(m)		0	0	0
Barium ppm ASTM D5185(m) 5 5 6 Molybdenum ppm ASTM D5185(m) 5 0 0 0 Manganese ppm ASTM D5185(m) <1 <1 <1 <1 Magnesium ppm ASTM D5185(m) 5 <1 <1 0 Calcium ppm ASTM D5185(m) 12 14 12 14 Phosphorus ppm ASTM D5185(m) 400 351 361 336 Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 42 1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185(m) 5 0 0 0 Manganese ppm ASTM D5185(m) <1 <1 <1 Magnesium ppm ASTM D5185(m) 5 <1 <1 0 Calcium ppm ASTM D5185(m) 12 14 12 14 Phosphorus ppm ASTM D5185(m) 400 351 361 336 Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) >15 <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1 <1 <1 <1 Sodium ppm	Boron	ppm	ASTM D5185(m)	5	<1	<1	<1
Manganese ppm ASTM D5185(m) <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <0 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 </td <td>Barium</td> <td>ppm</td> <td>ASTM D5185(m)</td> <td>5</td> <th>5</th> <td>5</td> <td>6</td>	Barium	ppm	ASTM D5185(m)	5	5	5	6
Magnesium ppm ASTM D5185(m) 5 <1 <1 0 Calcium ppm ASTM D5185(m) 12 14 12 14 Phosphorus ppm ASTM D5185(m) 400 351 361 336 Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) <1	Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Calcium ppm ASTM D5185(m) 12 14 12 14 Phosphorus ppm ASTM D5185(m) 400 351 361 336 Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) <1	Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus ppm ASTM D5185(m) 400 351 361 336 Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) 650 723 764 712 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1 <1 <1 <1 Sodium ppm ASTM D5185(m) >15 <1 <1 <1 <1 Sodium ppm ASTM D5185(m) >20 <1 <1 <1 <1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 13745 625 1251 Particles >6µm ASTM D7647 >1300 2316 108 229 Particles >21µm	Magnesium	ppm	ASTM D5185(m)	5	<1	<1	0
Zinc ppm ASTM D5185(m) 12 17 16 16 Sulfur ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1 <1 <1 Sodium ppm ASTM D5185(m) >20 <1 <1 <1 Sodium ppm ASTM D5185(m) >20 <1 <1 <1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 ▲ 13745 625 1251 Particles >6µm ASTM D7647 >1300 ▲ 2316 108 229 Particles >1µm ASTM D7647 >40 23 2 5 Particles >21µm ASTM D7647 >10 2	Calcium	ppm	ASTM D5185(m)	12	14	12	14
Sulfur ppm ASTM D5185(m) 650 723 764 712 Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1 <1 <1 Sodium ppm ASTM D5185(m) >2 2 2 1 Potassium ppm ASTM D5185(m) >20 <1 <1 <1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 ▲ 13745 625 1251 Particles >6μm ASTM D7647 >1300 ▲ 2316 108 229 Particles >21μm ASTM D7647 >40 23 2 5 Particles >38μm ASTM D7647 >10 2 0 0 Particles >71μm ASTM D7647 >3 1 0 0	Phosphorus	ppm	ASTM D5185(m)	400	351	361	336
Lithium ppm ASTM D5185(m) <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1 <1 <1 <1 Sodium ppm ASTM D5185(m) >20 <1 <1 <1 <1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 13745 625 1251 Particles >6μm ASTM D7647 >1300 2316 108 229 Particles >14μm ASTM D7647 >40 23 2 5 Particles >21μm ASTM D7647 >40 23 2 5 Particles >71μm ASTM D7647 >3 1 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 21/18/14 16/14/10 17/15/12	Zinc	ppm	ASTM D5185(m)	12	17	16	16
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 <1	Sulfur	ppm	ASTM D5185(m)	650	723	764	712
Silicon ppm ASTM D5185(m) >15 <1	Lithium	ppm	ASTM D5185(m)		<1	<1	<1
Sodium ppm ASTM D5185(m) 2 2 1 Potassium ppm ASTM D5185(m) >20 <1 <1 <1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 ▲ 13745 625 1251 Particles >6μm ASTM D7647 >1300 ▲ 2316 108 229 Particles >14μm ASTM D7647 >160 100 7 21 Particles >21μm ASTM D7647 >40 23 2 5 Particles >38μm ASTM D7647 >10 2 0 0 Particles >71μm ASTM D7647 >3 1 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 21/18/14 16/14/10 17/15/12 FLUID DEGRADATION method limit/base current history1 history2	CONTAMINANTS	3	method	limit/base	current	history1	history2
Sodium ppm ASTM D5185(m) 2 2 1 Potassium ppm ASTM D5185(m) >20 <1	Silicon	ppm	ASTM D5185(m)	>15	<1	<1	<1
Potassium ppm ASTM D5185(m) >20 <1 <1 <1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >5000 ▲ 13745 625 1251 Particles >6μm ASTM D7647 >1300 ▲ 2316 108 229 Particles >14μm ASTM D7647 >160 100 7 21 Particles >21μm ASTM D7647 >40 23 2 5 Particles >38μm ASTM D7647 >10 2 0 0 Particles >71μm ASTM D7647 >3 1 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 21/18/14 16/14/10 17/15/12 FLUID DEGRADATION method limit/base current history1 history2	Sodium		ASTM D5185(m)		2	2	1
Particles >4μm ASTM D7647 >5000 ▲ 13745 625 1251 Particles >6μm ASTM D7647 >1300 ▲ 2316 108 229 Particles >14μm ASTM D7647 >160 100 7 21 Particles >21μm ASTM D7647 >40 23 2 5 Particles >38μm ASTM D7647 >10 2 0 0 Particles >71μm ASTM D7647 >3 1 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 21/18/14 16/14/10 17/15/12 FLUID DEGRADATION method limit/base current history1 history2					<1	<1	<1
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Particles >38μm ASTM D7647 >10 2 0 0 Particles >71μm ASTM D7647 >3 1 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 21/18/14 16/14/10 17/15/12 FLUID DEGRADATION method limit/base current history1 history2	· · · · · · · · · · · · · · · · · · ·		ASTM D7647			2	5
Particles >71μm ASTM D7647 >3 1 0 0 0 OII Cleanliness ISO 4406 (c) >19/17/14 $ ightharpoonup 21/18/14$ 16/14/10 17/15/12 FLUID DEGRADATION method limit/base current history1 history2	•						
Oil Cleanliness ISO 4406 (c) >19/17/14 ▲ 21/18/14 16/14/10 17/15/12 FLUID DEGRADATION method limit/base current history1 history2							
•	•						
Acid Number (AN) mg KOH/g ASTM D974* 0.50 0.13 0.13 0.14	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D974*	0.50	0.13	0.13	0.14



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number **Unique Number**

: 02576744

: WC0831827 : 5629804

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received Diagnosed

: Kevin Marson Diagnostician Test Package : IND 2 (Additional Tests: TAN Man)

: 18 Aug 2023

: 22 Aug 2023

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Goodyear Napanee

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Contact: Mohammad Waleed Mohammad_Waleed@goodyear.com

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