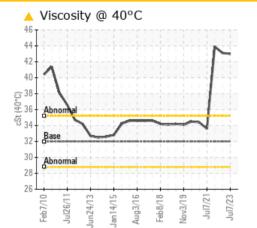


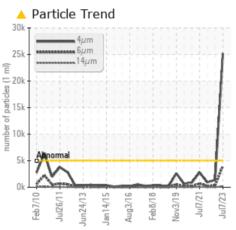
PROBLEM SUMMARY

Final Finishing Dept Machine Id FVM12

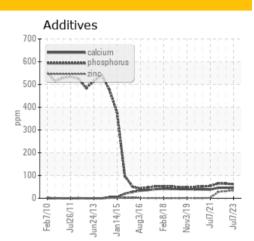
Hydraulic System Fluid ENVIRONMENTAL OIL ISO 32 (--- GAL)

COMPONENT CONDITION SUMMARY





Sample Rating Trend VISCOSITY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as (GENERIC) ENVIRONMENTAL OIL ISO 32, however, a fluid match indicates that this fluid is ISO 46 Synthetic (PAG) Fire-Resistant Fluid. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: GOONAP Sample No.: WC0831825 Lab Number: 02576745 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
|-----------------|-----|---------------|-----------|-------------|--------------|--------------|
| Particles >4µm | | ASTM D7647 | >5000 | 🔺 25161 | 1365 | 918 |
| Particles >6µm | | ASTM D7647 | >1300 | <u> </u> | 329 | 241 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | <u> </u> | 18/16/12 | 17/15/12 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 32 | 43.0 | 4 3.1 | 4 3.9 |

| RECOMMENDED ACTIONS | | | | | | |
|----------------------|--------|------|---------|---|--|--|
| Action | Status | Date | Done By | Description | | |
| Change Filter | | | ? | We recommend you service the filters on this component. | | |
| Resample | | | ? | We recommend an early resample to monitor this condition. | | |
| Alert | | | ? | Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. | | |
| Information Required | | | ? | Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. | | |
| Check Fluid Source | | | ? | Confirm the source of the lubricant being utilized for top-up/fill. | | |

HISTORICAL DIAGNOSIS



07 Jan 2023 Diag: Kevin Marson

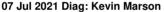
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.



view report

07 Jan 2022 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.





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OIL ANALYSIS REPORT

Final Finishing Dept **FVM12** Component

Hydraulic System ENVIRONMENTAL OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as (GENERIC) ENVIRONMENTAL OIL ISO 32, however, a fluid match indicates that this fluid is ISO 46 Synthetic (PAG) Fire-Resistant Fluid. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

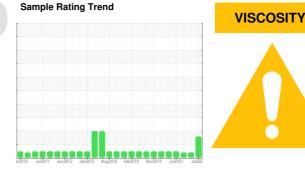
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|---------------|------------|--------------|-------------|---------------|
| Sample Number | | Client Info | | WC0831825 | WC0774113 | WC0655672 |
| Sample Date | | Client Info | | 07 Jul 2023 | 07 Jan 2023 | 07 Jan 2022 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >20 | <1 | <1 | 0 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | 2 | 2 | 1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 5 | <1 | <1 | <1 |
| Barium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Molybdenum | ppm | ASTM D5185(m) | 5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 5 | <1 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) | | 45 | 46 | 46 |
| Phosphorus | ppm | ASTM D5185(m) | 1100 | 62 | 64 | 65 |
| Zinc | ppm | ASTM D5185(m) | | 34 | 31 | 27 |
| Sulfur | ppm | ASTM D5185(m) | 1400 | 391 | 422 | 397 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >15 | <1 | 0 | <1 |
| Sodium | ppm | ASTM D5185(m) | 210 | 2 | 2 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | - <1 | <1 | <1 |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | 25161 | 1365 | 918 |
| Particles >6µm | | ASTM D7647 | | 4039 | 329 | 241 |
| Particles >14µm | | ASTM D7647 | >160 | 136 | 25 | 24 |
| Particles >21µm | | ASTM D7647 | | 21 | 7 | 6 |
| Particles >38µm | | ASTM D7647 | >10 | 1 | 1 | 0 |
| Particles >71µm | | ASTM D7647 | | 1 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | <u> </u> | 18/16/12 | 17/15/12 |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 1.25 | 0.10 | 0.09 | 0.15 |
| 07:39) Rev: 1 | 5 0 | | | | | Submitted By: |



de

70

500

400

300

200

100

1.40

1.20

(B/HOX Bu).

Acid Number (

0.2

0.00

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0

Cda-

Additives

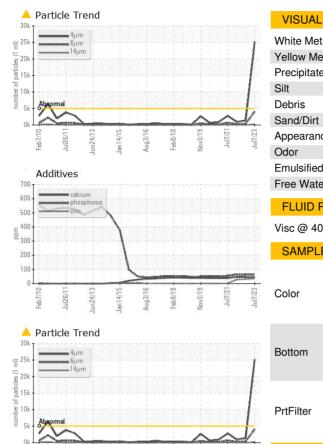
un24/13

u126/1

Acid Number

an14/15

OIL ANALYSIS REPORT





Report Id: GOONAP [WCAMIS] 02576745 (Generated: 08/22/2023 10:07:39) Rev: 1

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