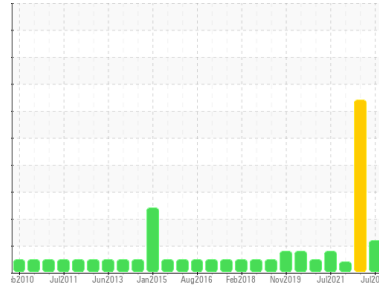




# PROBLEM SUMMARY

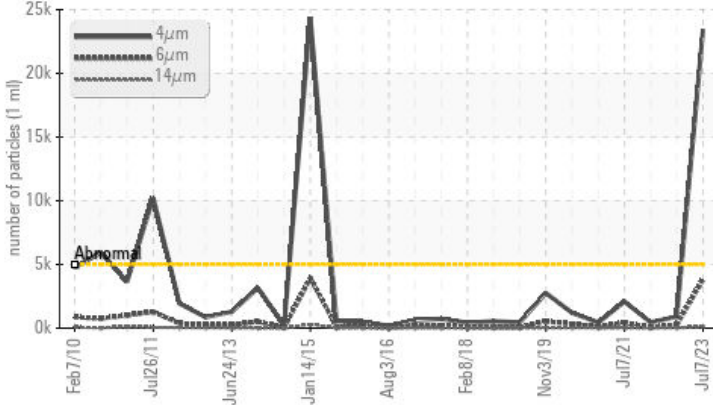
Area  
**Final Finishing Dept**  
 Machine Id  
**FVM09**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS S3 M 32 (--- GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	SEVERE	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ <b>23419</b>	904	454
Particles >6µm	ASTM D7647	>1300	▲ <b>3788</b>	264	57
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>22/19/14</b>	17/15/11	16/13/10

Customer Id: GOONAP  
 Sample No.: WC0831822  
 Lab Number: 02576746  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## HISTORICAL DIAGNOSIS

### 07 Jan 2023 Diag: Kevin Marson

#### WEAR



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Lead ppm levels are severe. Bearing wear is indicated. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



### 07 Jan 2022 Diag: Kevin Marson

#### VISCOSITY



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 07 Jul 2021 Diag: Kevin Marson

#### WEAR



We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Lead ppm levels are abnormal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. NOTE: An increase in the particle count is noted. The AN level is acceptable for this fluid.

view report



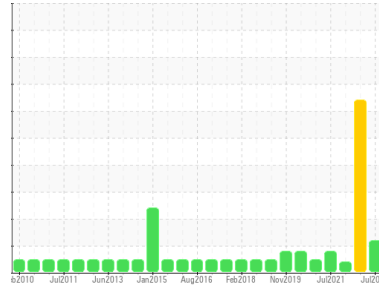


# OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area  
**Final Finishing Dept**  
 Machine Id  
**FVM09**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS S3 M 32 (--- GAL)**



## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0831822</b>	WC0774110	WC0655669
Sample Date	Client Info		<b>07 Jul 2023</b>	07 Jan 2023	07 Jan 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	SEVERE	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>2</b>	2
Chromium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	0
Lead	ppm	ASTM D5185(m)	>20	<b>13</b>	61
Copper	ppm	ASTM D5185(m)	>20	<b>4</b>	<1
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0
Molybdenum	ppm	ASTM D5185(m)		<b>&lt;1</b>	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0
Calcium	ppm	ASTM D5185(m)		<b>37</b>	29
Phosphorus	ppm	ASTM D5185(m)		<b>70</b>	96
Zinc	ppm	ASTM D5185(m)	0	<b>11</b>	14
Sulfur	ppm	ASTM D5185(m)		<b>211</b>	845
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	0
Sodium	ppm	ASTM D5185(m)		<b>3</b>	2
Potassium	ppm	ASTM D5185(m)	>20	<b>1</b>	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 23419</b>	904	454
Particles >6µm	ASTM D7647	>1300	<b>▲ 3788</b>	264	57
Particles >14µm	ASTM D7647	>160	<b>112</b>	19	7
Particles >21µm	ASTM D7647	>40	<b>17</b>	6	2
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 22/19/14</b>	17/15/11	16/13/10

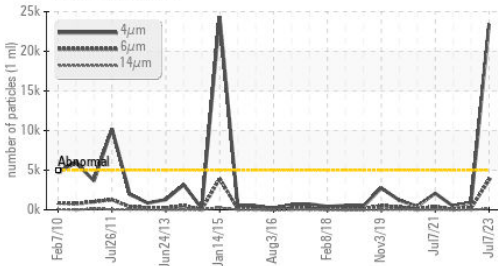
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.15</b>	0.22	0.18

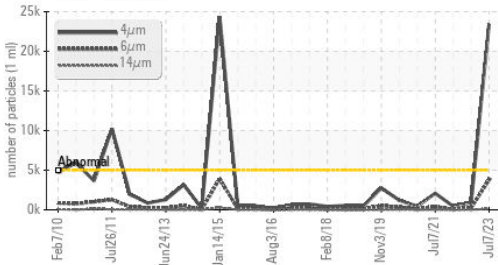


# OIL ANALYSIS REPORT

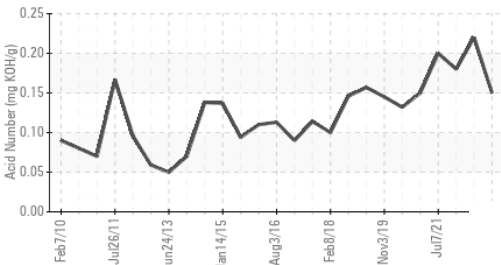
▲ Particle Trend



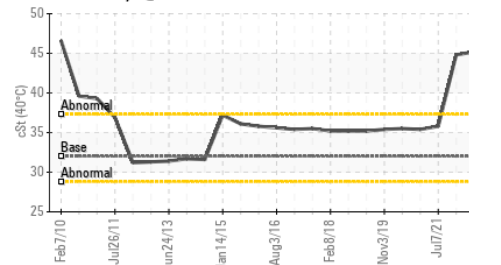
▲ Particle Trend



Acid Number



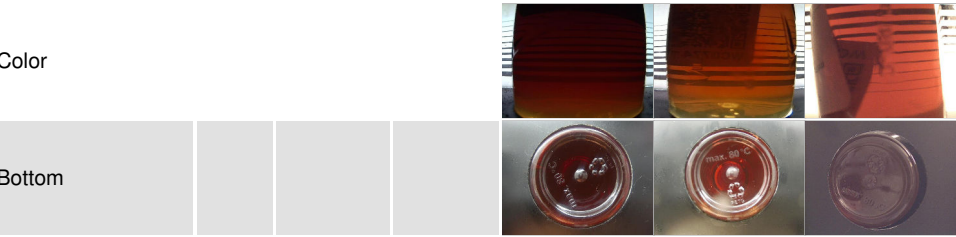
Viscosity @ 40°C



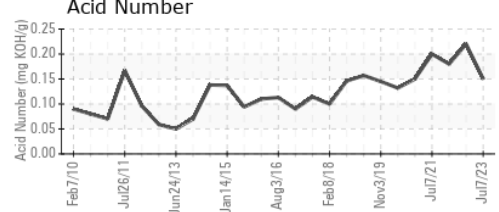
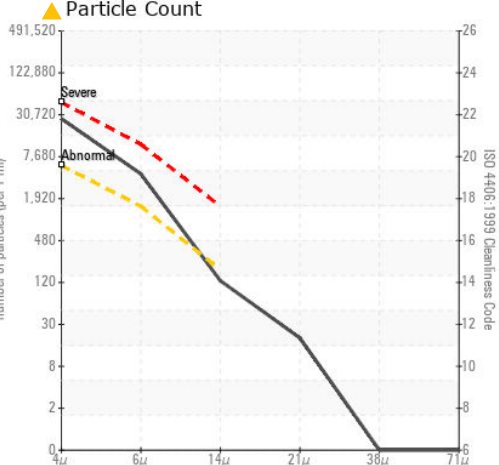
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	35.9 ▲	45.2 ▲

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0831822  
**Lab Number** : 02576746  
**Unique Number** : 5629806  
**Test Package** : IND 2

**Received** : 18 Aug 2023  
**Diagnosed** : 22 Aug 2023  
**Diagnostician** : Kevin Marson

**Goodyear Napanee**  
 388 GOODYEAR ROAD  
 NAPANEE, ON  
 CA K7R 3L2  
 Contact: Mohammad Waleed  
 Mohammad\_Waleed@goodyear.com  
 T: (613)354-7709  
 F: (613)354-9377

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.