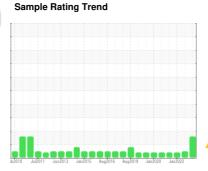


PROBLEM SUMMARY

Final Finishing Dept FVM04

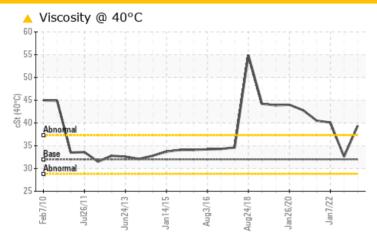
Component **Hydraulic System**

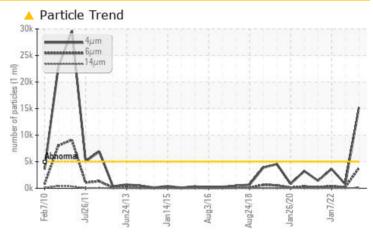
SHELL TELLUS S3 M 32 (60 GAL)





COMPONENT CONDITION SUMMARY





RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	NORMAL	ABNORMAL		
Particles >4µm		ASTM D7647	>5000	15179	768	3609		
Particles >6µm		ASTM D7647	>1300	▲ 3832	211	374		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 21/19/14	17/15/11	19/16/11		
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	4 39.4	32.6	4 0.1		

Customer Id: GOONAP Sample No.: WC0831817 Lab Number: 02576750 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

07 Jan 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



07 Jan 2022 Diag: Kevin Marson

VISCOSITY



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

07 Jul 2021 Diag: Kevin Marson

VISCOSITY



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Final Finishing Dept Machine Id FVM04

Component

Hydraulic System

SHELL TELLUS S3 M 32 (60 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

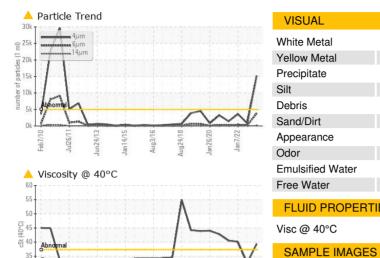
SAMPLE INFORMATION	method	limit/base	current	his
	102010 Jul2011	Jun2013 Jan2015 Aug201	6 Aug2018 Jan2020 Jan2022	
OIO IILI OIII				
SIS REPORT		_		

Sample Number		Client Info		WC0831817	WC0774106	WC0655665
Sample Date		Client Info		07 Jul 2023	07 Jan 2023	07 Jan 2022
Machine Age	hrs	Client Info		07 001 2023	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	1115	Client Info		N/A	N/A	N/A
		Ciletit IIIIO		ABNORMAL	NORMAL	ABNORMAL
Sample Status				ABNORMAL	NORWAL	ABNORWAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>40	2	<1	<1
Chromium	ppm	ASTM D5185(m)	>4	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>20	0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>4	<1	0	<1
Lead	ppm	ASTM D5185(m)	>10	<1	2	<1
Copper	ppm	ASTM D5185(m)	>60	2	1	1
Tin	ppm	ASTM D5185(m)	>4	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	hiotonyl	history2
			IIIIIVbase		history1	
Boron	ppm	ASTM D5185(m)		0	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	0	<1
Calcium	ppm	ASTM D5185(m)		45	41	46
Phosphorus	ppm	ASTM D5185(m)		58	62	59
Zinc	ppm	ASTM D5185(m)	0	21	4	20
Sulfur	ppm	ASTM D5185(m)		309	204	318
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	0	<1	<1
Sodium	ppm	ASTM D5185(m)		2	5	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 15179	768	3609
Particles >6µm		ASTM D7647		△ 3832	211	374
Particles >14μm		ASTM D7647	>160	90	19	12
Particles >21μm		ASTM D7647		23	5	1
Particles >38µm		ASTM D7647	>10	1	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	△ 21/19/14	17/15/11	19/16/11
	TION					
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.12	0.17	0.10



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OIL ANALYSIS REPORT

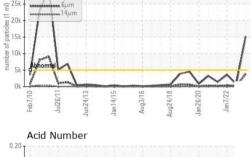


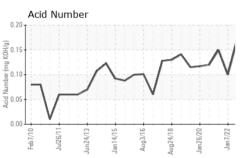
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TEC	us alle a al	line it /le e e e		la i a t a m . d	la i a ta mu O
FLUID PROPERI	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.0	▲ 39.4	32.6	4 0.1

limit/base

current

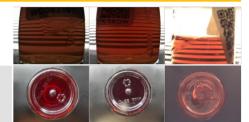
Particle Trend 301 20k January 15k





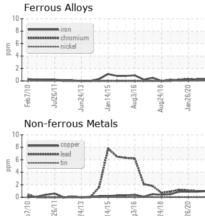
Color **Bottom**

method

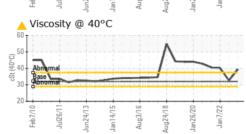


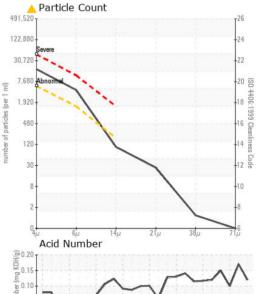
history1

history2



GRAPHS







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number** Test Package : IND 2

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : 02576750

: WC0831817 : 5629810

Received Diagnosed

Diagnostician

: 18 Aug 2023 : 22 Aug 2023 : Kevin Marson

00.00 PG

NAPANEE, ON CA K7R 3L2 Contact: Mohammad Waleed Mohammad_Waleed@goodyear.com

T: (613)354-7709 F: (613)354-9377

Goodyear Napanee

388 GOODYEAR ROAD

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.