



PROBLEM SUMMARY

Area
AO Smith - A09200
 Machine Id
A2308069
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

Sample Rating Trend

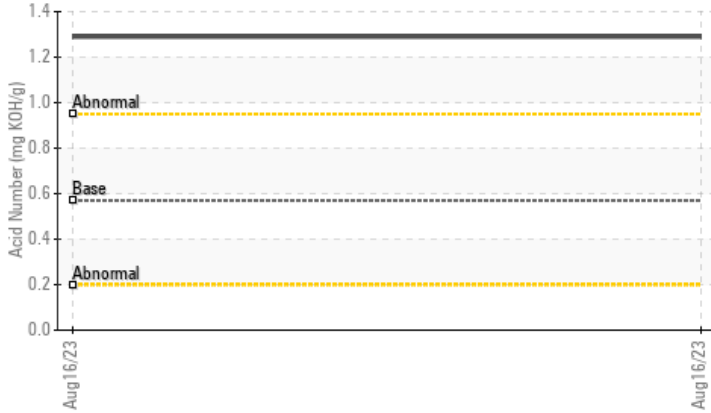


DEGRADATION



COMPONENT CONDITION SUMMARY

▲ Acid Number



RECOMMENDATION

This is a baseline read-out on the submitted sample.

PROBLEMATIC TEST RESULTS

| | | | | | | |
|------------------|----------|------------|------|-----------------|-----|-----|
| Sample Status | | | | ABNORMAL | --- | --- |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.57 | ▲ 1.29 | --- | --- |

Customer Id: CHECOB
 Sample No.: E30000089
 Lab Number: 02576770
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Tatiana Sorkina +1 (800)263-3939
tsorkina@e360s.ca

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION



Area
AO Smith - A09200
 Machine Id
A2308069
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Copper and iron ppm levels are noted.

Contamination

{not applicable}

Fluid Condition

Acid Number (AN) is abnormally high. Phosphorus ppm levels are notably high. Sulfur ppm levels are notably high.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-----------------|--------------------|----------|----------|
| Sample Number | Client Info | E3000089 | --- | --- |
| Sample Date | Client Info | 16 Aug 2023 | --- | --- |
| Machine Age | hrs Client Info | 0 | --- | --- |
| Oil Age | hrs Client Info | 0 | --- | --- |
| Oil Changed | Client Info | N/A | --- | --- |
| Sample Status | | ABNORMAL | --- | --- |

WEAR METALS

| method | limit/base | current | history1 | history2 |
|-----------|-----------------------|--------------|----------|----------|
| PQ | ASTM D8184* | 0 | --- | --- |
| Iron | ppm ASTM D5185(m) >20 | 421 | --- | --- |
| Chromium | ppm ASTM D5185(m) >20 | 1 | --- | --- |
| Nickel | ppm ASTM D5185(m) >20 | <1 | --- | --- |
| Titanium | ppm ASTM D5185(m) | <1 | --- | --- |
| Silver | ppm ASTM D5185(m) | 0 | --- | --- |
| Aluminum | ppm ASTM D5185(m) >20 | 4 | --- | --- |
| Lead | ppm ASTM D5185(m) >20 | 12 | --- | --- |
| Copper | ppm ASTM D5185(m) >20 | 238 | --- | --- |
| Tin | ppm ASTM D5185(m) >20 | 11 | --- | --- |
| Antimony | ppm ASTM D5185(m) | 0 | --- | --- |
| Vanadium | ppm ASTM D5185(m) | 1 | --- | --- |
| Beryllium | ppm ASTM D5185(m) | 0 | --- | --- |
| Cadmium | ppm ASTM D5185(m) | 1 | --- | --- |

ADDITIVES

| method | limit/base | current | history1 | history2 |
|------------|------------------------|--------------|----------|----------|
| Boron | ppm ASTM D5185(m) 5 | <1 | --- | --- |
| Barium | ppm ASTM D5185(m) 5 | 3 | --- | --- |
| Molybdenum | ppm ASTM D5185(m) 5 | 0 | --- | --- |
| Manganese | ppm ASTM D5185(m) | 8 | --- | --- |
| Magnesium | ppm ASTM D5185(m) 25 | 58 | --- | --- |
| Calcium | ppm ASTM D5185(m) 200 | 97 | --- | --- |
| Phosphorus | ppm ASTM D5185(m) 300 | 660 | --- | --- |
| Zinc | ppm ASTM D5185(m) 370 | 421 | --- | --- |
| Sulfur | ppm ASTM D5185(m) 2500 | 7581 | --- | --- |
| Lithium | ppm ASTM D5185(m) | <1 | --- | --- |

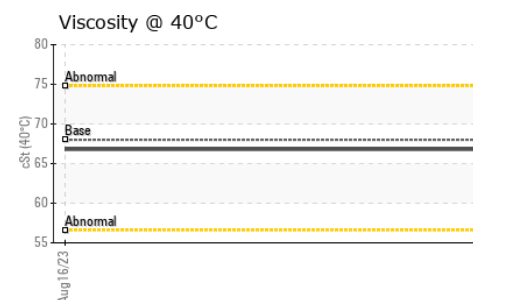
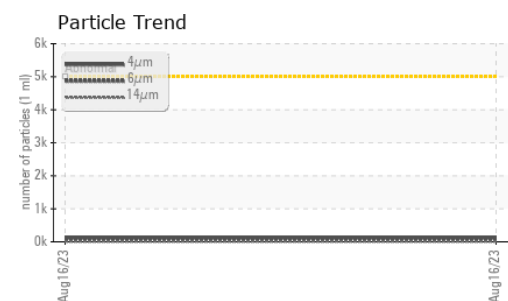
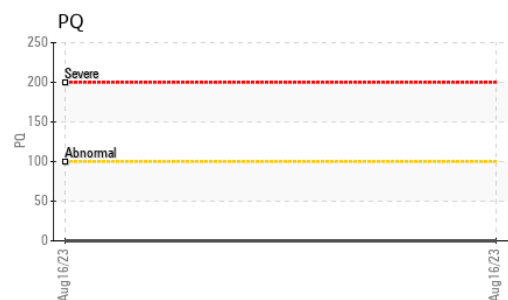
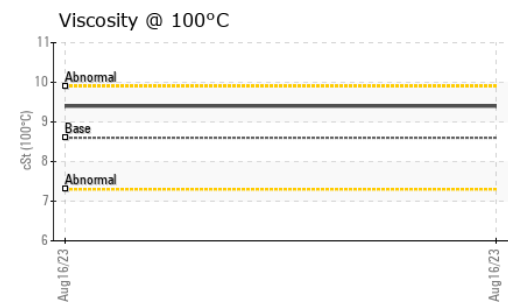
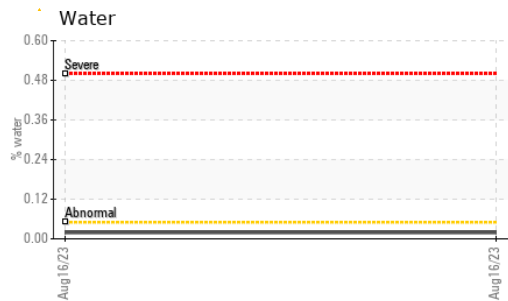
CONTAMINANTS

| method | limit/base | current | history1 | history2 |
|-----------|-----------------------|--------------|----------|----------|
| Silicon | ppm ASTM D5185(m) >15 | 3 | --- | --- |
| Sodium | ppm ASTM D5185(m) | 25 | --- | --- |
| Potassium | ppm ASTM D5185(m) >20 | 36 | --- | --- |
| Water | % ASTM D6304* >0.05 | 0.019 | --- | --- |
| ppm Water | ppm ASTM D6304* >500 | 198.1 | --- | --- |

FLUID CLEANLINESS

| method | limit/base | current | history1 | history2 |
|-----------------|------------------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 >5000 | 121 | --- | --- |
| Particles >6µm | ASTM D7647 >1300 | 43 | --- | --- |
| Particles >14µm | ASTM D7647 >160 | 8 | --- | --- |
| Particles >21µm | ASTM D7647 >40 | 4 | --- | --- |
| Particles >38µm | ASTM D7647 >10 | 1 | --- | --- |
| Particles >71µm | ASTM D7647 >3 | 0 | --- | --- |
| Oil Cleanliness | ISO 4406 (c) >19/17/14 | 14/13/10 | --- | --- |

OIL ANALYSIS REPORT



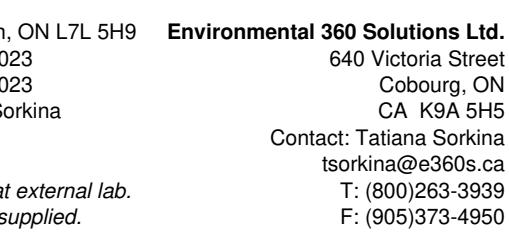
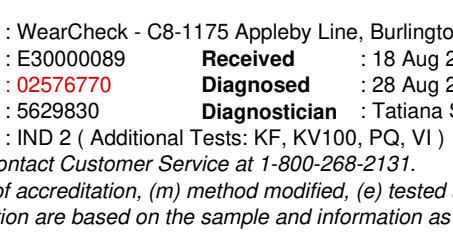
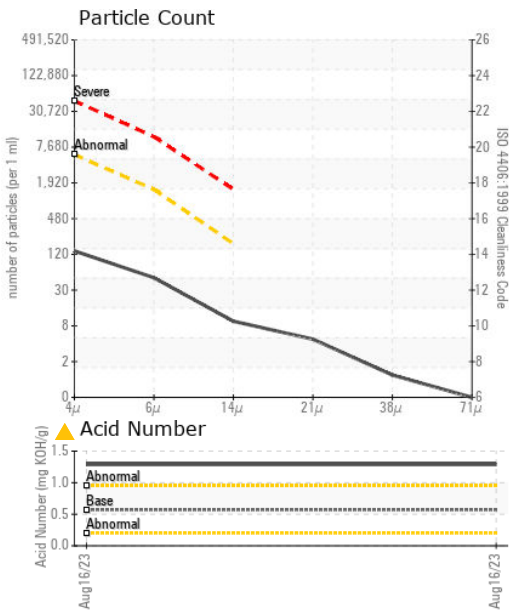
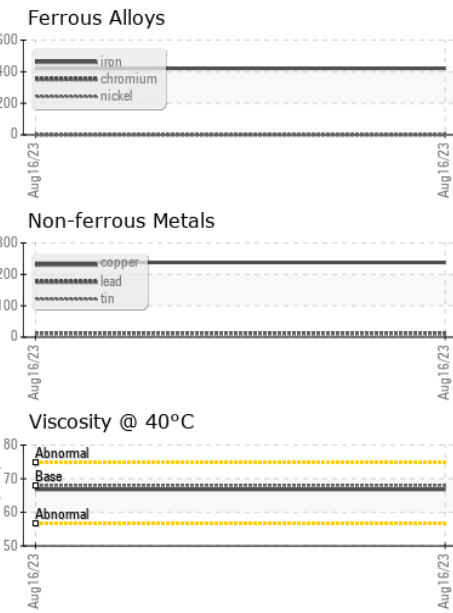
| FLUID DEGRADATION | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|---------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.57 | ▲ 1.29 | --- |

| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | --- |
| Free Water | scalar | Visual* | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|----------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 68 | 66.8 | --- |
| Visc @ 100°C | cSt | ASTM D7279(m) | 8.6 | 9.4 | --- |
| Viscosity Index (VI) | Scale | ASTM D2270* | 96 | 119 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30000089 **Received** : 18 Aug 2023
Lab Number : 02576770 **Diagnosed** : 28 Aug 2023
Unique Number : 5629830 **Diagnostician** : Tatiana Sorkina
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, VI)

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Tatiana Sorkina
 tsorkina@e360s.ca
 T: (800)263-3939
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.