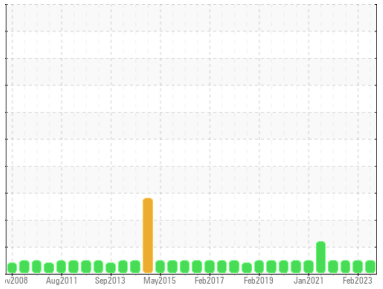
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Aim-SOP SP-21589
Machine Id
AIM SOP I T1 (S/N 28274)
Component
Wind Turbine Gearbox
Fluid
MOBIL MOBILGEAR SHC XMP 320 (230 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0824665**	WC0768656	WC0651134
Sample Date		Client Info		**23 Aug 2023**	06 Feb 2023	10 Feb 2022
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

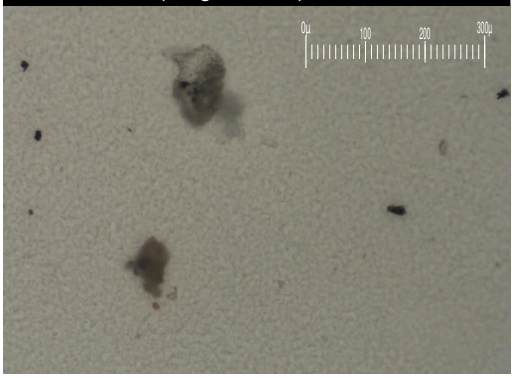
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>50	**0**	0	0
Iron	ppm	ASTM D5185(m)	>75	**17**	18	17
Chromium	ppm	ASTM D5185(m)	>5	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>10	**0**	<1	0
Titanium	ppm	ASTM D5185(m)	>10	**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>10	**<1**	<1	0
Lead	ppm	ASTM D5185(m)	>3	**0**	<1	0
Copper	ppm	ASTM D5185(m)	>5	**1**	2	3
Tin	ppm	ASTM D5185(m)	>3	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>3	**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**1**	0	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**<1**	<1	<1
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)	0	**<1**	0	<1
Phosphorus	ppm	ASTM D5185(m)	485	**405**	410	397
Zinc	ppm	ASTM D5185(m)	0	**8**	9	10
Sulfur	ppm	ASTM D5185(m)		**3712**	3802	3750
Lithium	ppm	ASTM D5185(m)		**<1**	<1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>40	**16**	18	21
Sodium	ppm	ASTM D5185(m)	>10	**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	1
Water	%	ASTM D6304*	>0.02	**0.008**	0.001	0.002
ppm Water	ppm	ASTM D6304*	>200	**80.2**	0.6	20.4

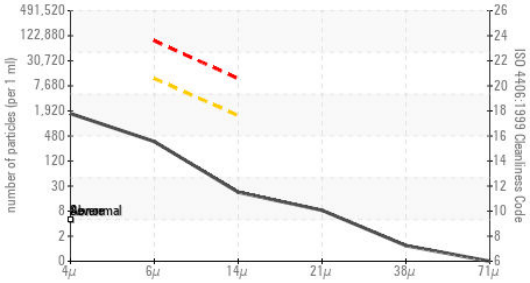
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		**0**	0	0
Nitration	Abs/cm	ASTM D7624*		**2.2**	2.0	2.2
Sulfation	Abs/.1mm	ASTM D7415*		**49.7**	49.0	26.1

Particle Filter (Magn: 100 x)

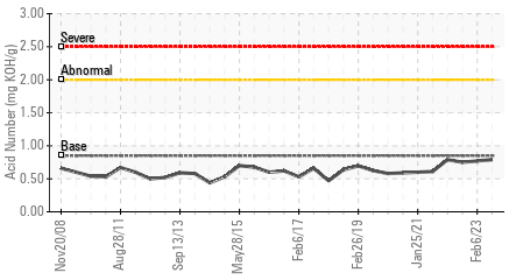


OIL ANALYSIS REPORT

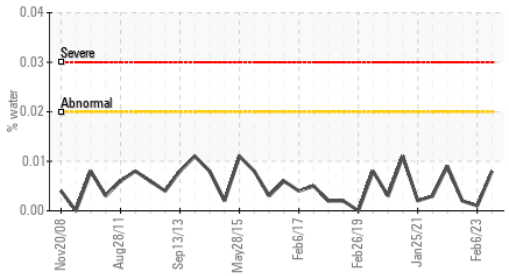
Particle Count



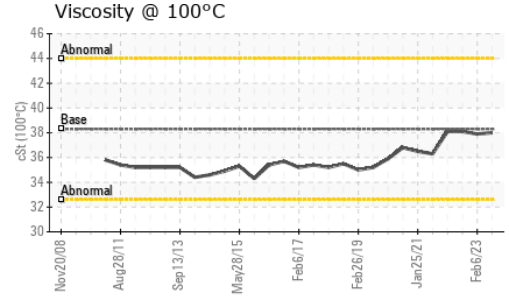
Acid Number



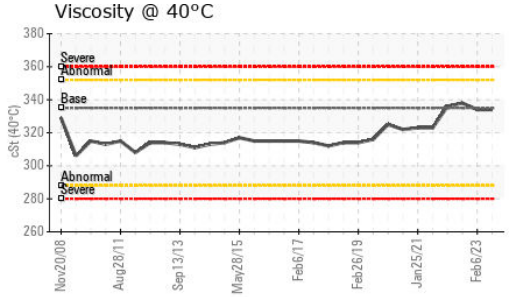
Water



Viscosity @ 100°C



Viscosity @ 40°C

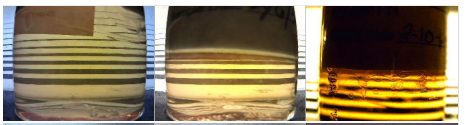


FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**1450**	5221	2330
Particles >6µm		ASTM D7647	>10000	**310**	1343	425
Particles >14µm		ASTM D7647	>1300	**19**	102	28
Particles >21µm		ASTM D7647	>320	**7**	31	9
Particles >38µm		ASTM D7647	>80	**1**	2	1
Particles >71µm		ASTM D7647	>20	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/20/17	**18/15/11**	20/18/14	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		**55.6**	55.8	23.5
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	**0.79**	0.77	0.75

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.02	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	335	**334**	334	338
Visc @ 100°C	cSt	ASTM D7279(m)	38.3	**38.0**	37.9	38.1
Viscosity Index (VI)	Scale	ASTM D2270*	164	**163**	162	162

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Vestas American Wind Technology Inc.**
Sample No. : WC0824665 **Received** : 18 Aug 2023 1417 NW Everett Street
Lab Number : 02576938 **Diagnosed** : 23 Aug 2023 Portland, OR
Unique Number : 5629998 **Diagnostician** : Kevin Marson US 97209
Test Package : IND 2 (Additional Tests: BottomAnalysis, FILTERPATCH, FT-IR, KF, KV100, PQ, PrtFilter, TAN Man, VI Contact: Nicole Philippi

To discuss this sample report, contact Customer Service at 1-800-268-2131. NiPhi@vestas.com
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (503)327-7683
Validity of results and interpretation are based on the sample and information as supplied. F: (503)327-0247