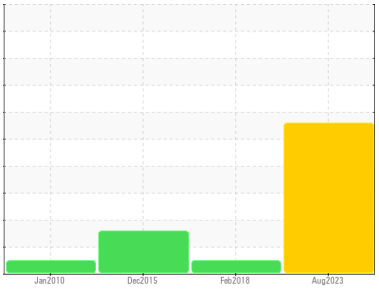
PROBLEM SUMMARY

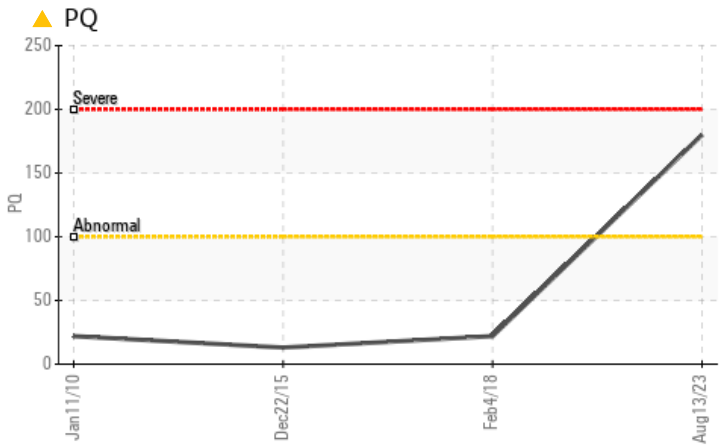
Sample Rating Trend

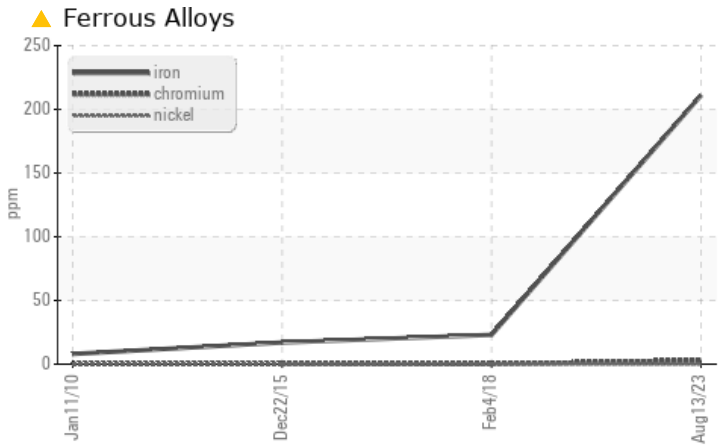


WEAR

Machine Id
P2 OVERHEAD CONVEYOR DRIVE (S/N H6155446)
Component
Gearbox
Fluid
SHELL OMALA 150 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	MARGINAL
PQ		ASTM D8184*		▲ 180	22	13
Iron	ppm	ASTM D5185(m)	>200	▲ 211	23	17
Ferrous Rubbing	Scale 0-10	ASTM D7684*		▲ 7	3	2
Lubricant Degradation	Scale 0-10	ASTM D7684*		▲ 3		1
Barium	ppm	ASTM D5185(m)	0.0	▲ 19	5	0
Lithium	ppm	ASTM D5185(m)		▲ 24	<1	22

Customer Id: TOYCAM
Sample No.: CB0031290
Lab Number: 02576952
Test Package: IND 3

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Check Fluid Source	---	---	?	Confirm the source of the lubricant being utilized for top-up/fill.

HISTORICAL DIAGNOSIS

04 Feb 2018 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

22 Dec 2015 Diag: Kevin Marson

WEAR PARTICLES

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Wear particle analysis indicates that the ferrous cutting particles are marginal. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embeding themselves in softer materials (sand, etc.), and gouging out mating surfaces. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

11 Jan 2010 Diag: Bill Quesnel

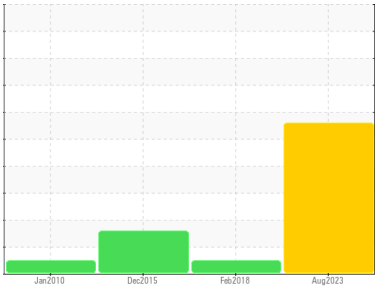
NORMAL

Resample at the next service interval to monitor.The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. All component wear rates are normal. There is no indication of any contamination in the component. The condition of oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
P2 OVERHEAD CONVEYOR DRIVE (S/N H6155446)
Component
Gearbox
Fluid
SHELL OMALA 150 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

PQ levels are abnormal. Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

Contaminants

Lithium (Li) level abnormal at 24ppm., indicates possible grease contamination.

Oil Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**CB0031290**	WC831074	WC831921
Sample Date		Client Info		**13 Aug 2023**	04 Feb 2018	22 Dec 2015
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**120**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	MARGINAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		▲ **180**	22	13
Iron	ppm	ASTM D5185(m)	>200	▲ **211**	23	17
Chromium	ppm	ASTM D5185(m)	>15	**3**	0	<1
Nickel	ppm	ASTM D5185(m)	>15	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**<1**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>100	**0**	<1	4
Copper	ppm	ASTM D5185(m)	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	0	2
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	**3**	<1	<1
Barium	ppm	ASTM D5185(m)	0.0	▲ **19**	5	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	4
Manganese	ppm	ASTM D5185(m)		**<1**	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	**<1**	<1	5
Calcium	ppm	ASTM D5185(m)	0.0	**19**	5	8
Phosphorus	ppm	ASTM D5185(m)	512	**297**	265	224
Zinc	ppm	ASTM D5185(m)	3.8	**6**	5	88
Sulfur	ppm	ASTM D5185(m)	8167	**7881**	9614	8626
Lithium	ppm	ASTM D5185(m)		▲ **24**	<1	22

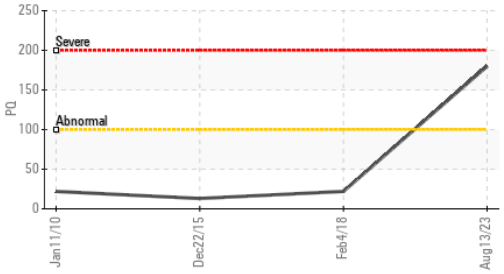
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**3**	6	11
Sodium	ppm	ASTM D5185(m)		**2**	1	<1
Potassium	ppm	ASTM D5185(m)	>20	**2**	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.26**	0.20	0.61

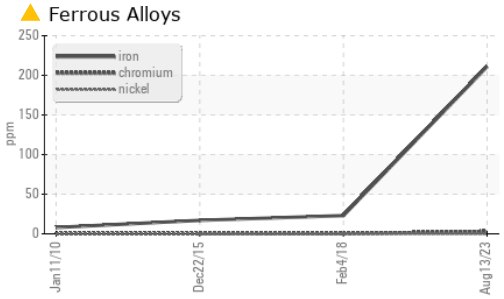
OIL ANALYSIS REPORT

Safety Reliability Efficiency Sustainability for Industry.

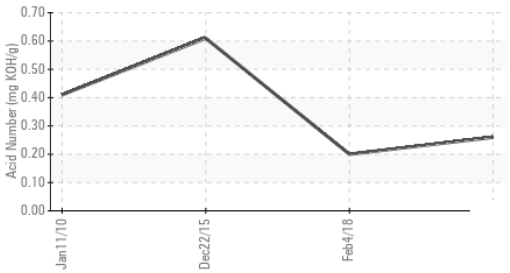
PQ



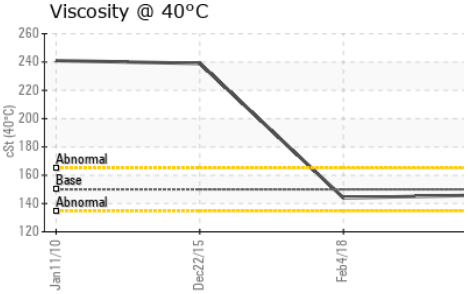
Ferrous Alloys



Acid Number

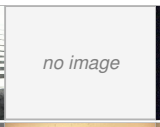


Viscosity @ 40°C



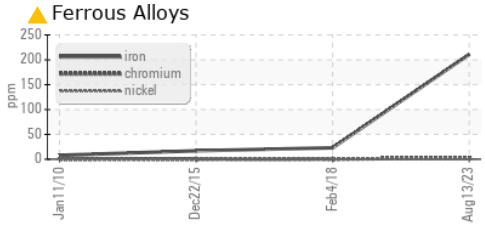
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	VLITE	LTMOD
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	150	**146**	144	239

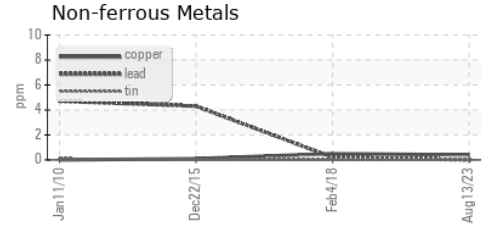
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

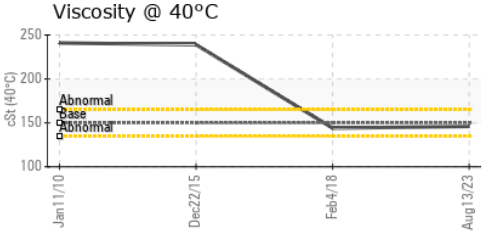
Ferrous Alloys



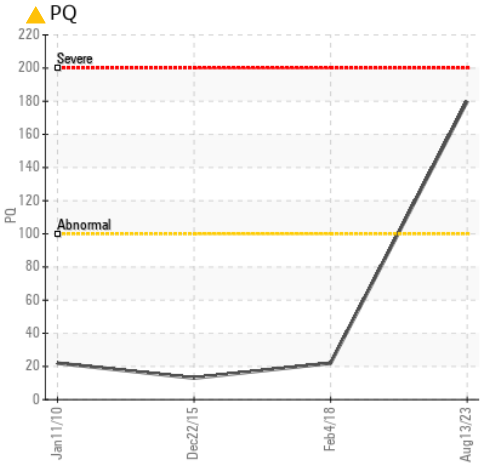
Non-ferrous Metals



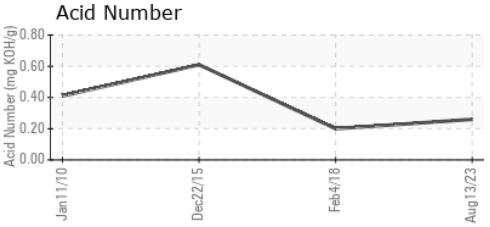
Viscosity @ 40°C



PQ



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CB0031290 **Received** : 18 Aug 2023
Lab Number : 02576952 **Diagnosed** : 23 Aug 2023
Unique Number : 5630012 **Diagnostician** : Kevin Marson
Test Package : IND 3 (Additional Tests: TAN Man)

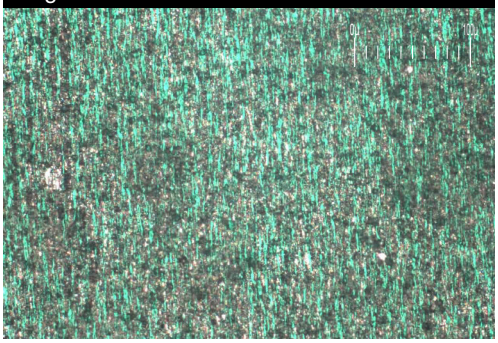
To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

TOYOTA MOTOR MANUFACT.
1055 FOUNTAIN STREET N.
CAMBRIDGE, ON
CA N3H 5K2
Contact: mike clappison
mike.clappison@toyota.com
T: (519)212-5023
F: (519)653-9638

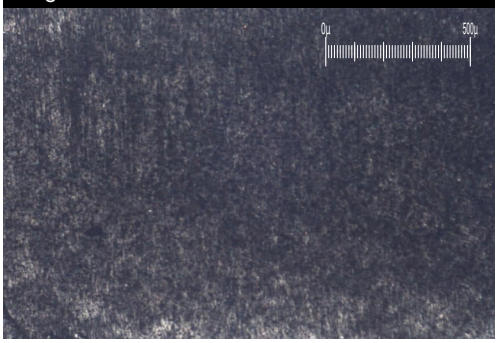
FERROGRAPHY REPORT

Machine Id
P2 OVERHEAD CONVEYOR DRIVE (S/N H6155446)
Component
Gearbox
Fluid
SHELL OMALA 150 (--- GAL)

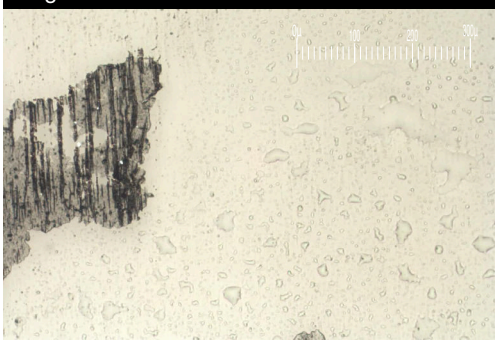
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

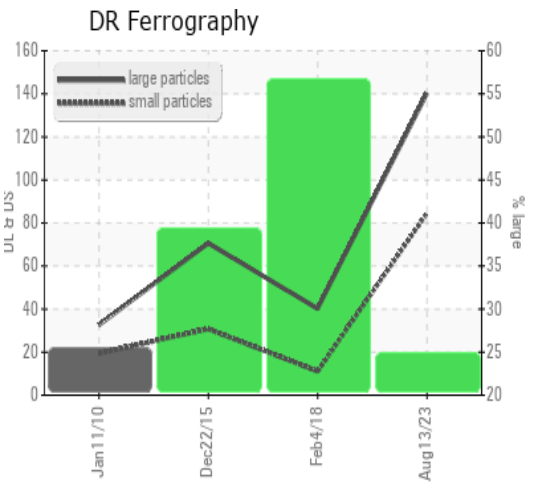


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**140.1**	40.2	70.6
Small Particles		DR-Ferr*		**84.4**	11.1	30.8
Total Particles		DR-Ferr*	>---	**224.5**	51.3	101.4
Large Particles Percentage	%	DR-Ferr*		**24.8**	56.7	39.3
Severity Index		DR-Ferr*		**7804**	1170	2810

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		▲ **7**	3	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				1
Ferrous Cutting	Scale 0-10	ASTM D7684*				▲ 1
Ferrous Rolling	Scale 0-10	ASTM D7684*		**3**	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		**1**		1
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*		▲ **3**		1
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	2	1

WEAR

PQ levels are abnormal. Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.



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