

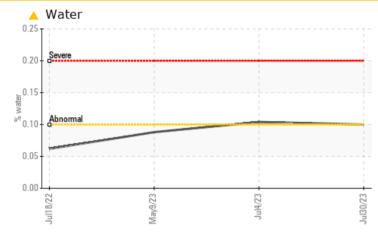
## **PROBLEM SUMMARY**

### Area (C-GIKP) WATSON`S SKYWAYS [C-GIKP] CESSNA 208 PCE-PC2346 (S/N 20800141)

1 Jet Turbine

### EASTMAN TURBO OIL 2380 (100 LTR)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

We advise that you check for the source of water entry. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ABNORMAL	NORMAL		
Water	%	ASTM D6304*	>0.1	<b>A</b> 0.100	<b>0</b> .104	0.088		
ppm Water	ppm	ASTM D6304*	>1000	<b>A</b> 1007.1	▲ 1045.3	886.0		

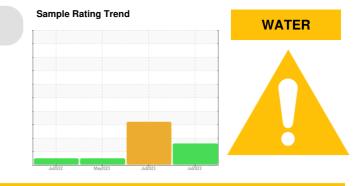
Customer Id: SKYECH Sample No.: WC0718635 Lab Number: 02577156 Test Package: AVI 3



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Resample			?	We recommend an early resample to monitor this condition.
Check Water Access			?	We advise that you check for the source of water entry.
Filter Fluid			?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

### **HISTORICAL DIAGNOSIS**



### 04 Jul 2023 Diag: Kevin Marson

09 May 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. There is a trace of moisture present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view report

#### NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### 18 Jul 2022 Diag: Kevin Marson



Resample at the next service interval to monitor.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**

### (C-GIKP) WATSON`S SKYWAYS [C-GIKP] CESSNA 208 PCE-PC2346 (S/N 20800141) Component

1 Jet Turbine Fluid

EASTMAN TURBO OIL 2380 (100 LTR)

### DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.

### Wear

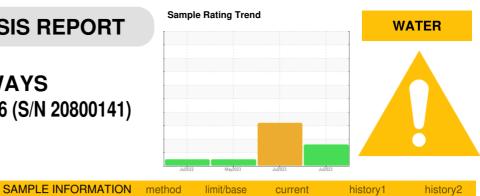
All component wear rates are normal. The directreading & analytical ferrographic results are normal indicating no abnormal wear in the system.

#### Contaminants

There is a moderate concentration of water present in the oil.

### **Oil Condition**

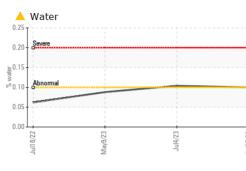
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

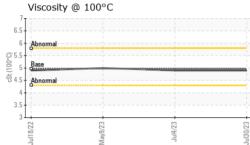


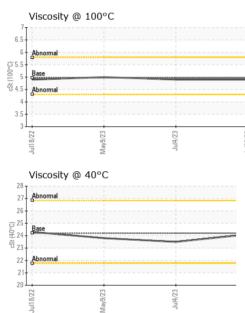
SAMELE INFORM	MATION	methou	IIIIII/Dase	current	TIIStOLAT	Thistoryz
Sample Number		Client Info		WC0718635	WC0718634	WC0718636
Sample Date		Client Info		30 Jul 2023	04 Jul 2023	09 May 2023
TSN	hrs	Client Info		314	0	0
TSO	hrs	Client Info		314	0	0
Oil Age	hrs	Client Info		149	0	0
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>8	0	0	0
Chromium	ppm	ASTM D5185(m)	>2	0	0	0
Nickel	ppm	ASTM D5185(m)	>2	<1	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>2	0	<1	0
Lead	ppm	ASTM D5185(m)	>3	0	0	<1
Copper	ppm	ASTM D5185(m)	>3	0	0	0
Tin	ppm	ASTM D5185(m)	>2	<1	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	0
Calcium	ppm	ASTM D5185(m)	0	<1	<1	0
Phosphorus	ppm	ASTM D5185(m)	2500	2823	2852	2824
Zinc	ppm	ASTM D5185(m)	0	1	1	<1
Sulfur	ppm	ASTM D5185(m)	0	2	3	2
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>8	1	<b>1</b> 5	2
Sodium	ppm	ASTM D5185(m)		0	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
Water	%	ASTM D6304*	>0.1	<u> </u>	<b>0.104</b>	0.088
ppm Water	ppm	ASTM D6304*	>1000	<b>1007.1</b>	▲ 1045.3	886.0
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.43	0.25	0.30	0.38
		2				



# **OIL ANALYSIS REPORT**





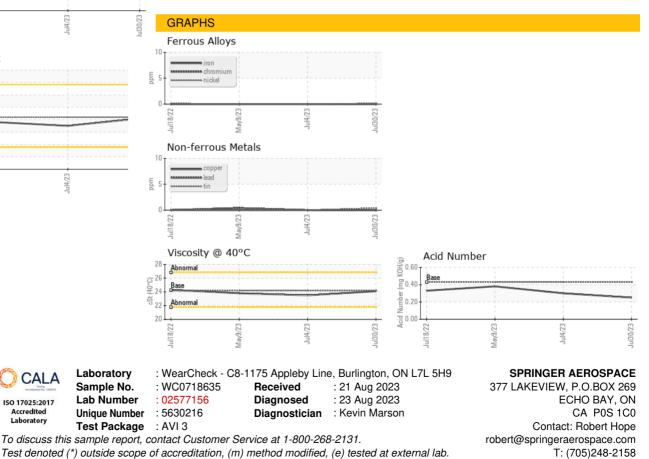


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	24.2	24.1	23.5	23.8
Visc @ 100°C	cSt	ASTM D7279(m)	4.97	4.9	4.9	5
Viscosity Index (VI)	Scale	ASTM D2270*	134	129	135	141
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
					- WOOT INCOME	
Color						WC0718536





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Validity of results and interpretation are based on the sample and information as supplied.

CALA

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Contact/Location: Robert Hope - SKYECH

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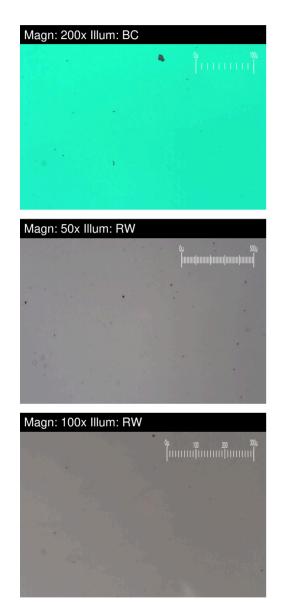


## FERROGRAPHY REPORT

### (C-GIKP) WATSON`S SKYWAYS [C-GIKP] CESSNA 208 PCE-PC2346 (S/N 20800141) Component

1 Jet Turbine Fluid

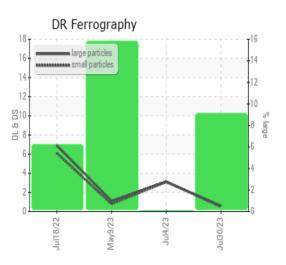
EASTMAN TURBO OIL 2380 (100 LTR)



DR-FERROGRAP	HY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		0.6	3.1	1.1
Small Particles		DR-Ferr*		0.5	3.1	0.8
Total Particles		DR-Ferr*	>	1.1	6.2	1.9
Large Particles Percentage	%	DR-Ferr*		9.1	0	15.8
Severity Index		DR-Ferr*		0	0	0
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1		1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	1

### WEAR

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



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