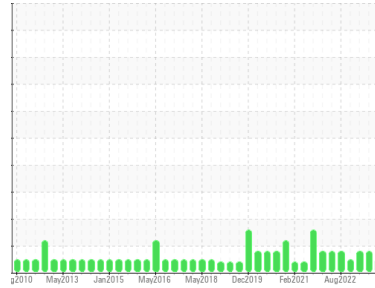




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Centre de coulé
 Machine Id
47-0806-01

Component
Hydraulic System
 Fluid

QUAKER CHEMICAL QUINTOLUBRIC 888-46 (120 LTR)

DIAGNOSIS

Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

Wear

Les taux d'usure de tous les composants sont normaux.

Contamination

La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La propreté du système et du fluide est acceptable.

Fluid Condition

Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0833027	WC0787977	WC0765261
Sample Date	Client Info		16 Aug 2023	05 Apr 2023	01 Feb 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	4	3	3
Chromium	ppm	ASTM D5185(m) >20	<1	0	0
Nickel	ppm	ASTM D5185(m) >20	0	<1	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >20	<1	<1	0
Lead	ppm	ASTM D5185(m) >20	3	3	2
Copper	ppm	ASTM D5185(m) >20	<1	<1	<1
Tin	ppm	ASTM D5185(m) >20	121	123	121
Antimony	ppm	ASTM D5185(m)	0	<1	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	<1	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	2	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	1	0	0
Phosphorus	ppm	ASTM D5185(m)	115	118	118
Zinc	ppm	ASTM D5185(m)	8	7	7
Sulfur	ppm	ASTM D5185(m)	456	469	475
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

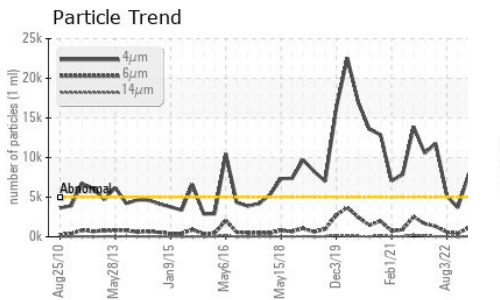
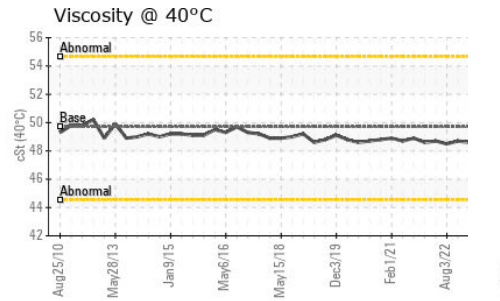
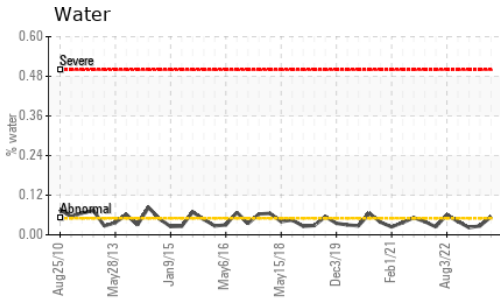
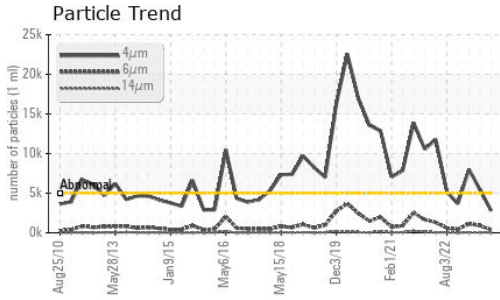
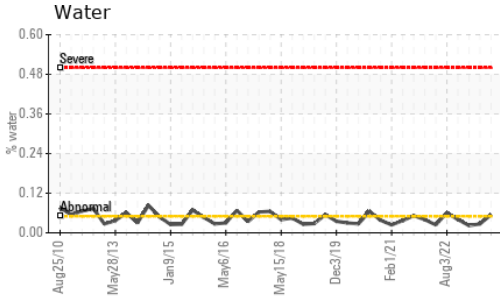
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	3	3	3
Sodium	ppm	ASTM D5185(m)	2	2	2
Potassium	ppm	ASTM D5185(m) >20	<1	0	0
Water	%	ASTM D6304* >0.05	0.055	0.027	0.022
ppm Water	ppm	ASTM D6304* >500	551.7	279.0	222.8

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	2801	▲ 5451	▲ 8014
Particles >6µm	ASTM D7647	>1300	348	925	1141
Particles >14µm	ASTM D7647	>160	23	57	57
Particles >21µm	ASTM D7647	>40	7	17	17
Particles >38µm	ASTM D7647	>10	1	1	2
Particles >71µm	ASTM D7647	>3	1	1	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	19/16/12	▲ 20/17/13	▲ 20/17/13



OIL ANALYSIS REPORT

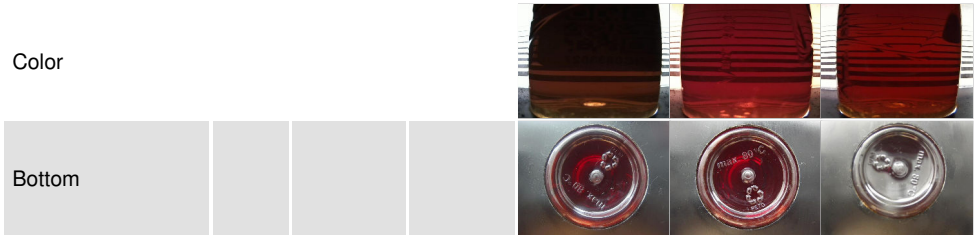


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	2.0	2.93	2.86	2.82

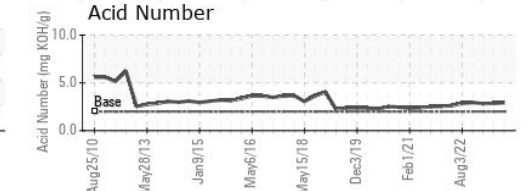
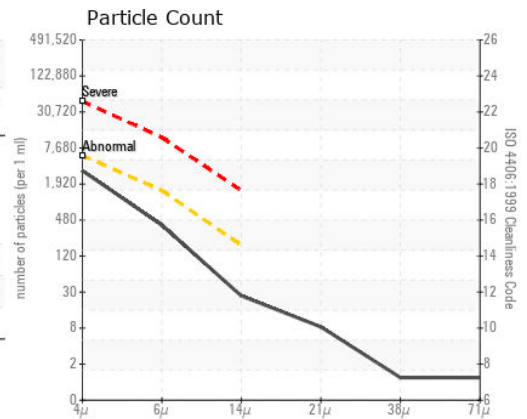
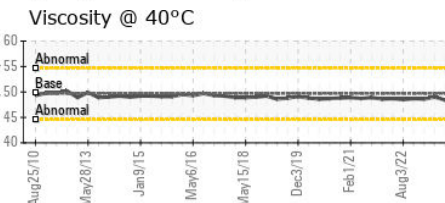
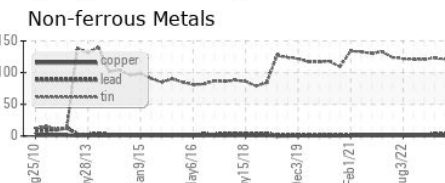
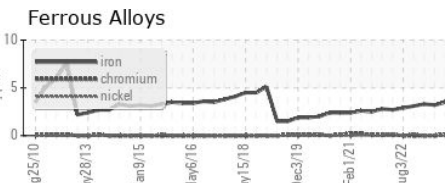
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	49.7	48.4	49.0	48.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0833027
Lab Number : 02577171
Unique Number : 5630231
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

RTA - UGB
 C.P. 900
 Ville de la Baie, QC
 CA G7B 4G9
 Contact: Alcan Epc
 mathieu.tremblay2@riotinto.com
 T: (418)697-9568
 F: (418)697-9550