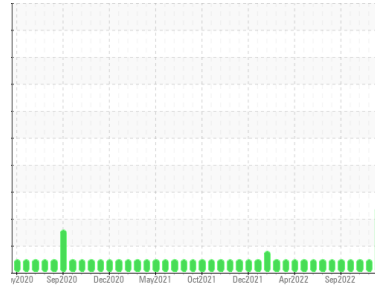




PROBLEM SUMMARY

Area
[13640100]
 Machine Id
CAHE-HPU518110 DRILLING HPU UNIT
 Component
1 Hydraulic System
 Fluid
MOBIL DTE EXCEL ISO 32 (--- GAL)

Sample Rating Trend

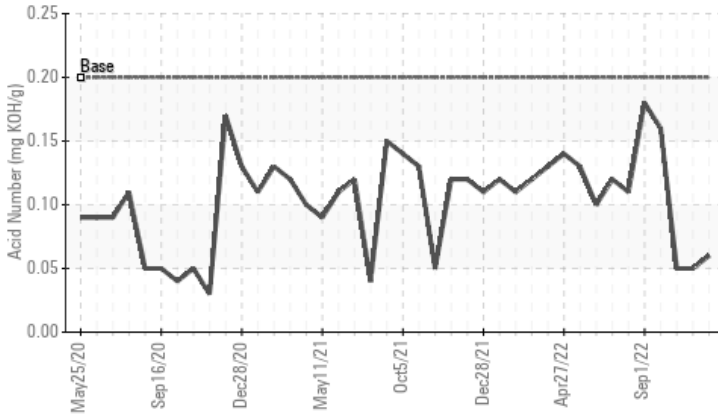


WATER



COMPONENT CONDITION SUMMARY

Acid Number



RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	NORMAL
Appearance	scalar	Visual*	NORML	▲ WGOIL	NORML
Free Water	scalar	Visual*	▲ 1%	NEG	NEG

Customer Id: KCASTJ
 Sample No.: PP
 Lab Number: 02577175
 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

28 Feb 2023 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. A decrease in the AN level is noted.

view report



27 Oct 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. A decrease in the AN level is noted.

view report



14 Sep 2022 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

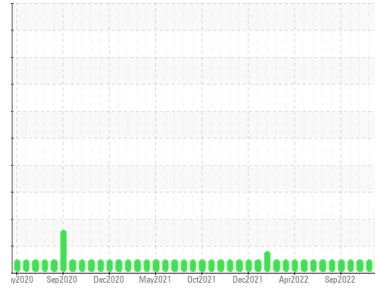
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
[13640100]
 Machine Id
CAHE-HPU518110 DRILLING HPU UNIT
 Component
1 Hydraulic System
 Fluid
MOBIL DTE EXCEL ISO 32 (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

▲ Contamination

Free water present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PP	PP	PP
Sample Date	Client Info	14 Aug 2023	28 Feb 2023	27 Oct 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	<1	<1	1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	<1	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >20	0	<1	<1
Lead	ppm	ASTM D5185(m) >20	0	0	0
Copper	ppm	ASTM D5185(m) >20	<1	<1	<1
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	0	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	69	113	110
Phosphorus	ppm	ASTM D5185(m)	308	482	472
Zinc	ppm	ASTM D5185(m)	11	10	10
Sulfur	ppm	ASTM D5185(m)	944	1377	1424
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

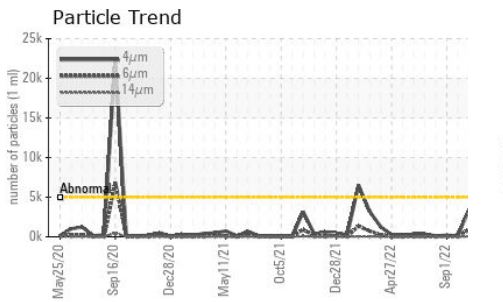
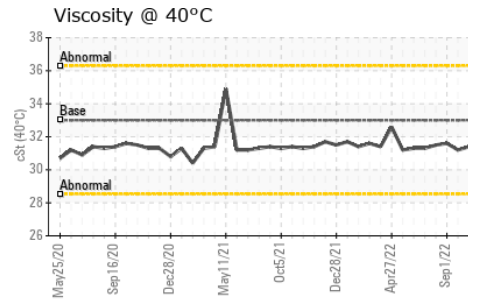
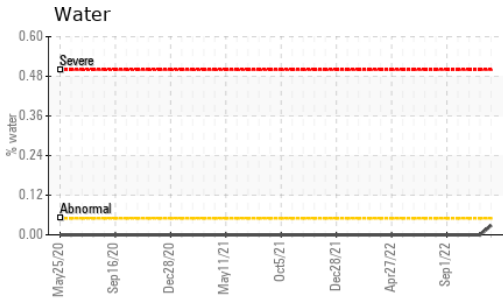
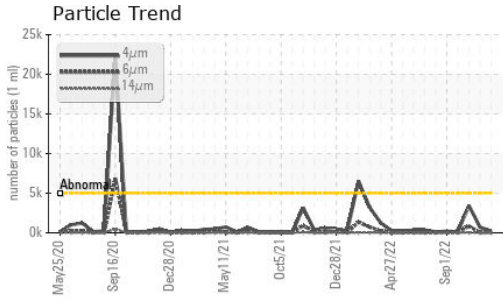
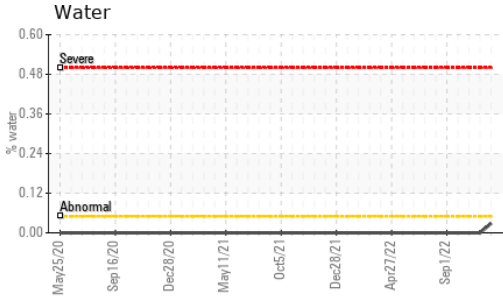
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >15	2	5	4
Sodium	ppm	ASTM D5185(m)	<1	<1	<1
Potassium	ppm	ASTM D5185(m) >20	0	<1	<1
Water	%	ASTM D6304* >0.05	0.029	---	---
ppm Water	ppm	ASTM D6304* >500	290.4	---	---

FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>5000	212	704	3448
Particles >6µm	ASTM D7647	>1300	53	44	842
Particles >14µm	ASTM D7647	>160	9	4	42
Particles >21µm	ASTM D7647	>40	3	2	10
Particles >38µm	ASTM D7647	>10	0	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	15/13/10	17/13/9	19/17/13



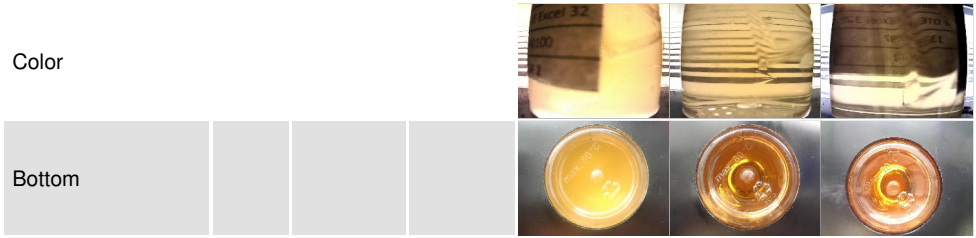
OIL ANALYSIS REPORT



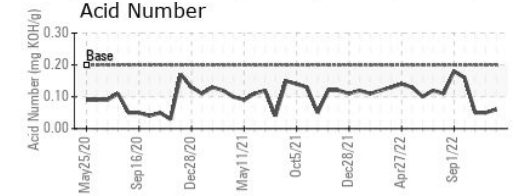
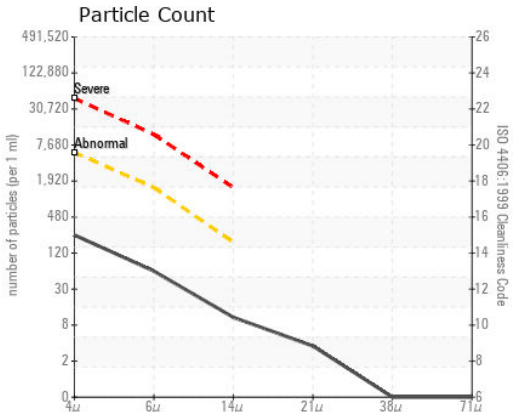
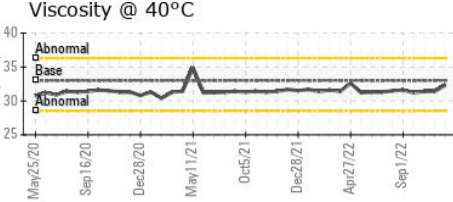
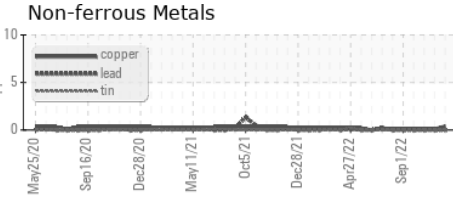
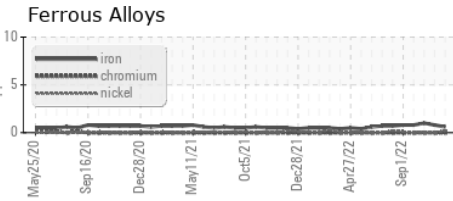
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.2	0.06	0.05	0.05
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	▲ WGOIL	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		▲ 1%	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	33.0	32.3	31.4	31.4

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP
Lab Number : 02577175
Unique Number : 5630235
Test Package : MAR 2 (Additional Tests: KF)

KCA Deutag Drilling Canada Inc.
 Suite 201, 45 Hebron Way
 St. John's, NL
 CA A1A 0P9
 Contact: Reg Costello
 Hebron.MaintSuperintendent@kcaeutag.com
 T: (709)778-6228
 F: (709)730-1834

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.