

PROBLEM SUMMARY

Sample Rating Trend

ISO



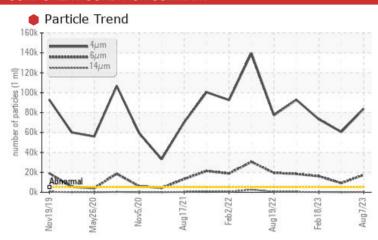
Machine Id CAHE-V641765

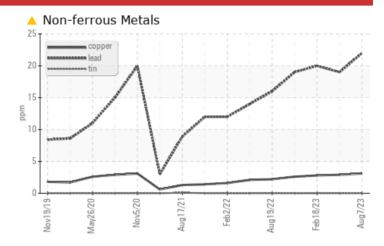
Component

Hydraulic System

MOBIL DTE 10 EXCEL 32 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS									
Sample Status				SEVERE	SEVERE	SEVERE			
Lead	ppm	ASTM D5185(m)	>20	<u>^</u> 22	19	<u>^</u> 20			
Particles >4µm		ASTM D7647	>5000	83843	60573	73248			
Particles >6µm		ASTM D7647	>1300	17434	△ 9126	16162			
Particles >14µm		ASTM D7647	>160	276	111	<u>^</u> 280			
Oil Cleanliness		ISO 4406 (c)	>19/17/14	24/21/15	a 23/20/14	a 23/21/15			

Customer Id: EXXSTJ Sample No.: PP13899816 Lab Number: 02577467 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We recommend you service the filters on this component.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

HISTORICAL DIAGNOSIS

21 May 2023 Diag: Wes Davis

ISO



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



ISO



18 Feb 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Lead ppm levels are noted. All other component wear rates are normal. Particles >6µm are severely high. Particles >14µm are severely high. Oil Cleanliness are severely high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



ICO



17 Nov 2022 Diag: Wes Davis

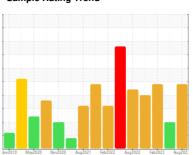
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >6µm are severely high. Particles >4µm are severely high. Oil Cleanliness are severely high. Particles >14µm are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Sample Rating Trend





CAHE-V641765

Component

Hydraulic System

MOBIL DTE 10 EXCEL 32 (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Lead ppm levels are noted. All other component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Vov2019 Ma	/2020 Nov2020 Aug20	21 Feb2022 Aug2022 Feb20	23 Aug202:	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP13899816	PP13867359	PP13836434
Sample Date		Client Info		07 Aug 2023	21 May 2023	18 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4	3	3
Chromium	ppm	ASTM D5185(m)	>10	2	2	2
Nickel	ppm	ASTM D5185(m)	>10	<1	1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	^ 22	19	<u>^</u> 20
Copper	ppm	ASTM D5185(m)	>20	3	3	3
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	0	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	<1	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	<1
Calcium	ppm	ASTM D5185(m)	120	103	106	111
Phosphorus	ppm	ASTM D5185(m)	475	461	458	475
Zinc	nnm	AOTA DEADE()				
	ppm	ASTM D5185(m)		9	8	7
Sulfur	ppm	ASTM D5185(m) ASTM D5185(m)	1275	9 1284	8 1239	7 1322
Sulfur		()	1275	-		
Sulfur	ppm	ASTM D5185(m)	1275 limit/base	1284	1239	1322
Sulfur Lithium	ppm	ASTM D5185(m) ASTM D5185(m) method	limit/base	1284 <1	1239	1322 <1
Sulfur Lithium CONTAMINANTS Silicon	ppm ppm	ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	limit/base	1284 <1 current	1239 <1 history1	1322 <1 history2
Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm	ASTM D5185(m) ASTM D5185(m) method	limit/base	1284 <1 current	1239 <1 history1	1322 <1 history2
Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	limit/base >15	1284 <1 current 6 <1	1239 <1 history1 6	1322 <1 history2 6
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >15 >20	1284 <1 current 6 <1 <1	1239 <1 history1 6 1	1322 <1 history2 6 1 <1
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method	limit/base >15 >20 limit/base	1284 <1 current 6 <1 <1 current	1239 <1 history1 6 1 0 history1	1322 <1 history2 6 1 <1 history2
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm	ASTM D5185(m) Method ASTM D5185(m) Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647	limit/base >15 >20 limit/base >5000	1284 <1 current 6 <1 <1 current 83843	1239 <1 history1 6 1 0 history1 • 60573	1322 <1 history2 6 1 <1 history2 73248
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MSTM D5185(m) MSTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300	1284 <1 current 6 <1 <1 current \$3843 17434	1239 <1 history1 6 1 0 history1 60573 9126	1322 <1 history2 6 1 <1 history2 73248 16162
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MSTM D5185(m) MSTM D5185(m) ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160	1284 <1 current 6 <1 <1 current \$83843 17434 276	1239 <1 history1 6 1 0 history1 60573 9126 111	1322 <1 history2 6 1 <1 history2 73248 16162 280
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	1284 <1 current 6 <1 <1 current 83843 17434 276 39	1239 <1 history1 6 1 0 history1 • 60573 • 9126 111 12	1322 <1 history2 6 1 <1 history2 73248 16162 280 22
Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm	ASTM D5185(m) Method ASTM D5185(m) Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	1284 <1 current 6 <1 <1 current 83843 17434 276 39 1	1239 <1 history1 6 1 0 history1 • 60573 • 9126 111 12 0	1322 <1 history2 6 1 <1 history2 73248 16162 280 22 0

Acid Number (AN) mg KOH

mg KOH/g ASTM D974*

15 0.08 0.14 Contact/Location: Liam Maher - EXXSTJ



OIL ANALYSIS REPORT

