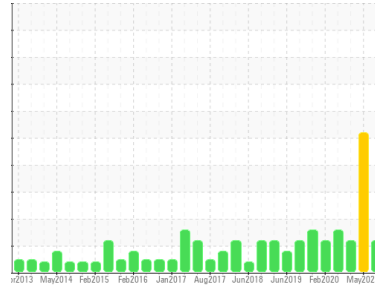




# PROBLEM SUMMARY

## Sample Rating Trend



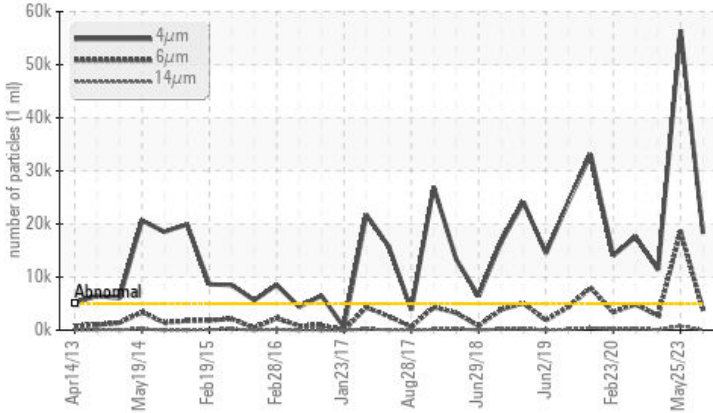
Machine Id  
**TF ENTRY TABLE HPU**

Component  
**Hydraulic System**

Fluid  
**FORSYTHE TURBO HYDRAULIC AW 32 (300 LTR)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	SEVERE	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 18265	● 56514	▲ 11401
Particles >6µm	ASTM D7647	>1300	▲ 3875	● 18592	▲ 2759
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/13	● 23/21/17	▲ 21/19/14

Customer Id: WEL191WEL  
Sample No.: WC0851645  
Lab Number: 02577471  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 25 May 2023 Diag: Kevin Marson

ISO



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



### 08 Jan 2023 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm and oil cleanliness are abnormally high. The oil viscosity is higher than typical. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



### 19 Sep 2022 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The oil viscosity is higher than normal. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

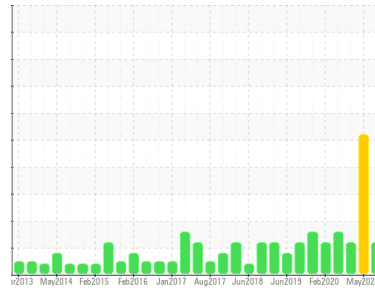




# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Machine Id  
**TF ENTRY TABLE HPU**

Component  
**Hydraulic System**

Fluid  
**FORSYTHE TURBO HYDRAULIC AW 32 (300 LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0851645</b>	WC0822486	WC0777252
Sample Date	Client Info		<b>21 Aug 2023</b>	25 May 2023	08 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	SEVERE	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>2</b>	2	1
Chromium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>6</b>	0	5
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185(m)	>20	<b>3</b>	2	2
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>6</b>	6	5
Calcium	ppm	ASTM D5185(m)		<b>28</b>	30	31
Phosphorus	ppm	ASTM D5185(m)		<b>369</b>	389	378
Zinc	ppm	ASTM D5185(m)		<b>381</b>	390	369
Sulfur	ppm	ASTM D5185(m)		<b>927</b>	1271	1172
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	0
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1

## FLUID CLEANLINESS

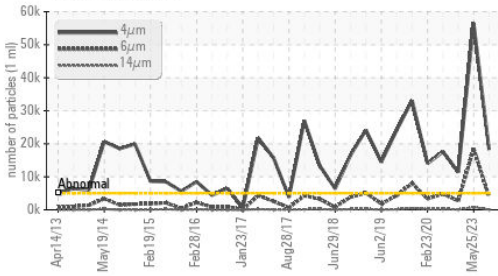
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 18265</b>	● 56514	▲ 11401
Particles >6µm	ASTM D7647	>1300	<b>▲ 3875</b>	● 18592	▲ 2759
Particles >14µm	ASTM D7647	>160	<b>79</b>	▲ 780	115
Particles >21µm	ASTM D7647	>40	<b>14</b>	▲ 219	29
Particles >38µm	ASTM D7647	>10	<b>0</b>	▲ 44	6
Particles >71µm	ASTM D7647	>3	<b>0</b>	▲ 9	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 21/19/13</b>	● 23/21/17	▲ 21/19/14

## FLUID DEGRADATION

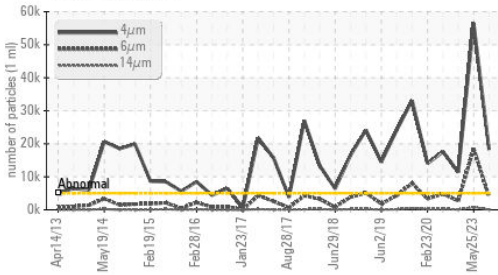
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.53</b>	0.56	0.63

# OIL ANALYSIS REPORT

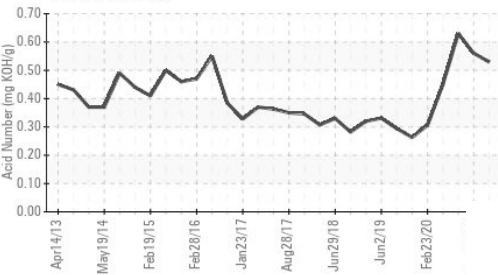
▲ Particle Trend



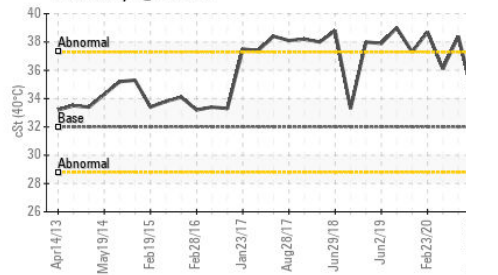
▲ Particle Trend



Acid Number



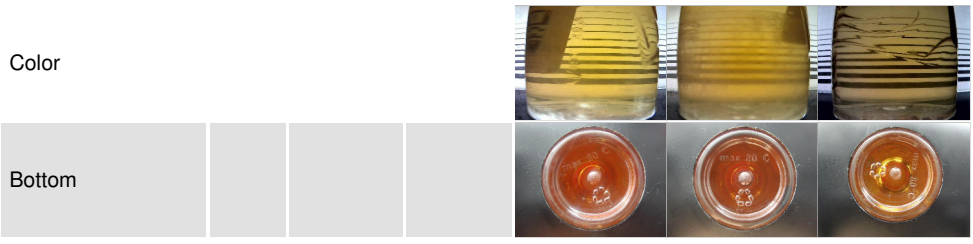
Viscosity @ 40°C



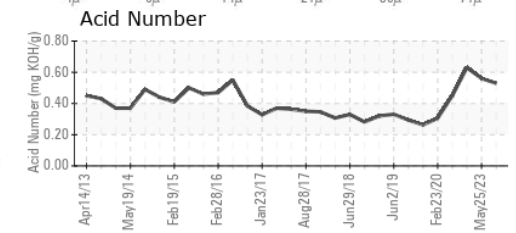
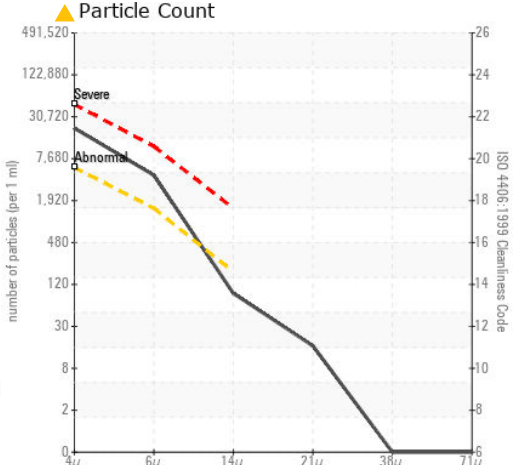
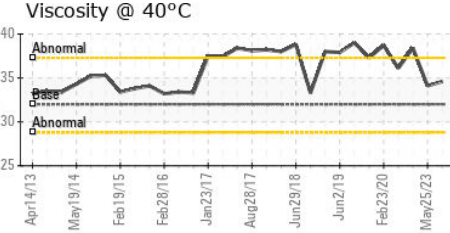
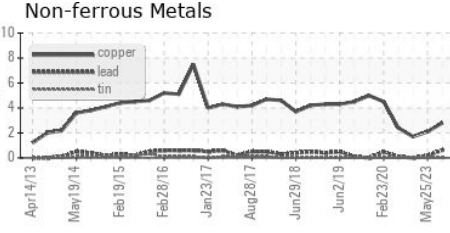
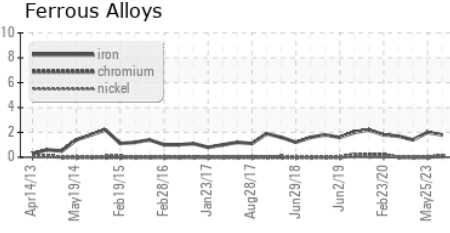
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	34.1	38.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0851645 **Received** : 22 Aug 2023  
**Lab Number** : 02577471 **Diagnosed** : 23 Aug 2023  
**Unique Number** : 5630531 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**Welded Tube of Canada**  
 191 Ridge Road  
 Welland, ON  
 CA L3B 5N7  
 Contact: Steve Holjak  
 sholjak@weldedtube.com  
 T: (905)669-1111  
 F: (905)695-1504

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.