

OIL ANALYSIS REPORT

Area Baytech - W00300 Machine Id A2308089

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Copper ppm levels are noted.

Contamination Silicon ppm levels are notably high.

Fluid Condition {not applicable}





NORMAL

				Aug2023	1.1	
SAMPLE INFORM	ΛΑΠΟΝ	method	limit/base		history1	history2
Sample Number		Client Info		E30000117		
Sample Date		Client Info		04 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	13		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>20	1		
Lead	ppm	ASTM D5185(m)	>20	7		
Copper	ppm	ASTM D5185(m)	>20	37		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	1		
Molybdenum	ppm	ASTM D5185(m)	5	<1		
Manganese	ppm	ASTM D5185(m)		2		
Magnesium	ppm	ASTM D5185(m)	25	68		
Calcium	ppm	ASTM D5185(m)	200	91		
Phosphorus	ppm	ASTM D5185(m)	300	574		
Zinc	ppm	ASTM D5185(m)	370	556		
Sulfur	ppm	ASTM D5185(m)	2500	2325		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	25		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.004		
ppm Water	ppm	ASTM D6304*	>500	42.9		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	465		
Particles >6µm		ASTM D7647		72		
Particles >14µm		ASTM D7647	>160	5		
Particles >21µm		ASTM D7647		1		
Particles >38µm		ASTM D7647	>10	0		

0

16/13/10

ASTM D7647 >3

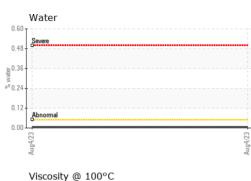
ISO 4406 (c) >19/17/14

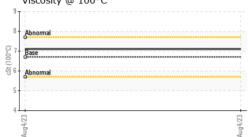
Particles >71µm

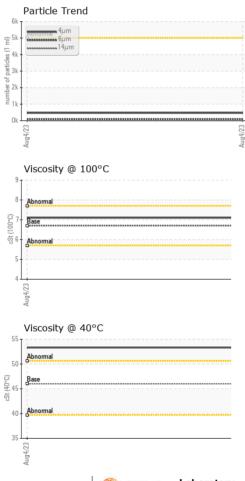
Oil Cleanliness



OIL ANALYSIS REPORT

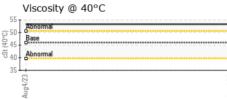


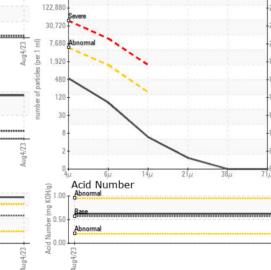




錢

Acid Number (AN) mg KOHg ASTM D974° 0.57 0.62	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
White Metal scalar Visual* NONE NONE Yellow Metal scalar Visual* NONE NONE Precipitate scalar Visual* NONE NONE Sitt scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML NORML Appearance scalar Visual* NORML NORML Cor scalar Visual* NORML NORML Emulsified Water scalar Visual* NORML NORML Free Water scalar Visual* NORML NORML Visc @ 40°C cSt ASTI D2270* 97 87 SAMPLE IMAGES method Imit/base current history1 hi	Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.62		
Yellow Metal scalar Visual* NONE Precipitate scalar Visual* NONE NONE Silt scalar Visual* NONE NONE Debris scalar Visual* NONE NONE Appearance scalar Visual* NORML NORE Appearance scalar Visual* NORML NORML God scalar Visual* NORML NORML God scalar Visual* NORML NORML Free Water scalar Visual* NORML NORML Fuelsified Water scalar Visual* NORML NORML Visc @ 40°C cSt ASTM D272/m 6.7 7.1 SAMPLE IMAGES method Imit/base current history1 history2 Color Imit	VISUAL		method	limit/base	current	history1	history2
Precipitate scalar Visual* NONE NONE	White Metal	scalar	Visual*	NONE	NONE		
Silt scalar Visual* NONE NONE SandDint scalar Visual* NONE NONE	Yellow Metal	scalar	Visual*	NONE	NONE		
Debris scalar Visual* NONE NONE Sand/Dirt scalar Visual* NONE NONE Appearance scalar Visual* NORML NORML Odor scalar Visual* NORML NORML Emulsified Water scalar Visual* >0.05 NEG Free Water scalar Visual* >0.05 NEG Free Water scalar Visual* NORML NORML Free Water scalar Visual* 0.05 NEG FLUID PROPERTIES method limit/base current history1 history2 Visc @ 40°C cSt ASTMD7279(m) 6.7 7.1 Visc @ 100°C cSt ASTMD7279(m) 6.7 7.1 SAMPLE IMAGES method limit/base current history1 history2 Color bistory1 history2 Color for o image no image no image no image Non-ferrous Metals Non-ferrous Metals 	Precipitate	scalar	Visual*	NONE	NONE		
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Odor scalar Visual* NORML Emulsified Water scalar Visual* >0.05 NEG Free Water scalar Visual* NEG FLUID PROPERTIES method imit/base current history1 history2 Visc @ 40°C cSt ASTM D7279(m) 6.7 7.1 Visc @ 100°C cSt ASTM D7279(m) 6.7 7.1 SAMPLE IMAGES method imit/base current history1 history2 Color method imit/base current history1 history2 Bottom moimage no image no image no image Mon-ferrous Metals mothod grad grad grad grad grad grad grad Mon-ferrous Metals method grad grad grad grad grad grad grad grad Mon-ferrous Metals grad grad grad grad grad <	Sand/Dirt	scalar	Visual*	NONE	NONE		
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Viscosity Index (VI) Scale ASTM D2270' 97 87 SAMPLE IMAGES method imit/base current history1 history2 Color no image no image Bottom no image no image GRAPHS Ferrous Alloys Viscosity index (VI) Scale ASTM D2270' 97 87	Visc @ 40°C	cSt	ASTM D7279(m)	46	53.3		
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Color Bottom Remaining no image no image no image no image no image no image no image	Viscosity Index (VI)	Scale	ASTM D2270*	97	87		
Bottom no image no image	SAMPLE IMAGES	6	method	limit/base	current	history1	history2
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Non-ferrous Metals $10 - \frac{1}{10} + \frac{1}{1$	0 - iron			122 880			-74
Non-ferrous Metals $10 - \frac{1}{10} + \frac{1}{1$	5 - nickel				Severe		
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EZ/h Bhy $2 + \frac{14\mu}{4\mu} = \frac{14\mu}{6\mu} = \frac{14\mu}{38\mu} = \frac{16}{71\mu}$			****			\	
$v_{4\mu}^{\mu} = 6\mu - 14\mu - 21\mu - 36\mu - 71\mu$	0-1		*******				
$v_{4\mu}^{\mu} = 6\mu + 14\mu + 21\mu + 38\mu + 71\mu$	Aug 4,			Aug4/			0
				- 0	μ 6μ	14μ 21μ	38μ 71μ





: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. Laboratory CALA Sample No. : E30000117 Received : 22 Aug 2023 640 Victoria Street Lab Number : 02577473 Diagnosed : 25 Aug 2023 Cobourg, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5630533 Diagnostician : Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, VI) Contact: Fred Kosseim To discuss this sample report, contact Customer Service at 1-800-268-2131. fkosseim@e360s.ca T: (905)372-2251 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)372-1658

Aug4/23 -