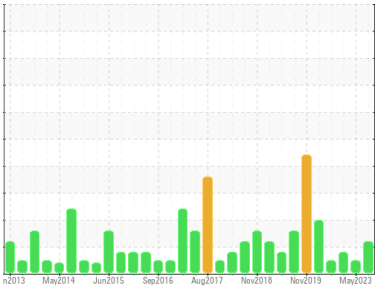
PROBLEM SUMMARY

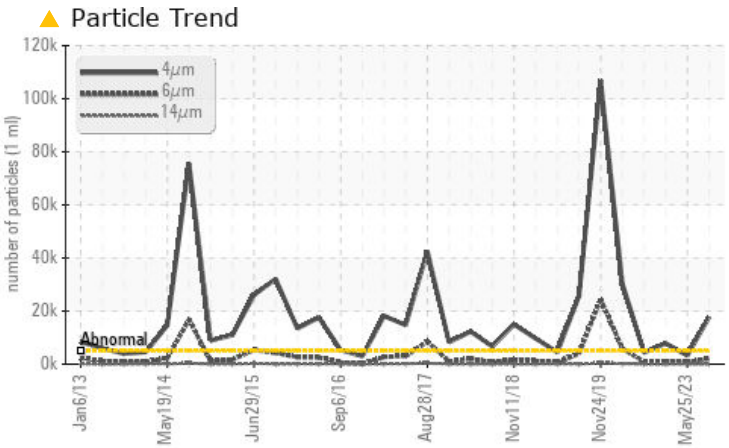
Sample Rating Trend



ISO

Machine Id
OKUMA 3 CNC HPU
Component
Hydraulic System
Fluid
MOBIL DTE EXCEL ISO 32 (40 LTR)

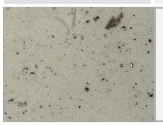
COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	ATTENTION
Particles >4µm		ASTM D7647	>5000	▲ **17729**	3236	▲ 7838
Particles >6µm		ASTM D7647	>1300	▲ **2198**	653	1042
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/18/13**	19/17/12	▲ 20/17/12
PrtFilter					*no image*	*no image*

Customer Id: WEL191WEL
Sample No.: WC0851662
Lab Number: 02577495
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

25 May 2023 Diag: Kevin Marson

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

08 Jan 2023 Diag: Kevin Marson

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

19 Sep 2022 Diag: Kevin Marson

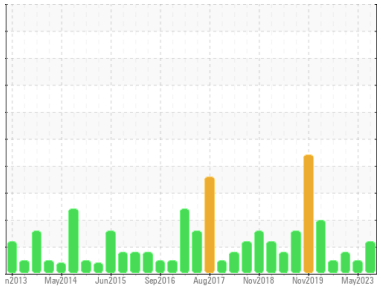
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
OKUMA 3 CNC HPU
Component
Hydraulic System
Fluid
MOBIL DTE EXCEL ISO 32 (40 LTR)

DIAGNOSIS

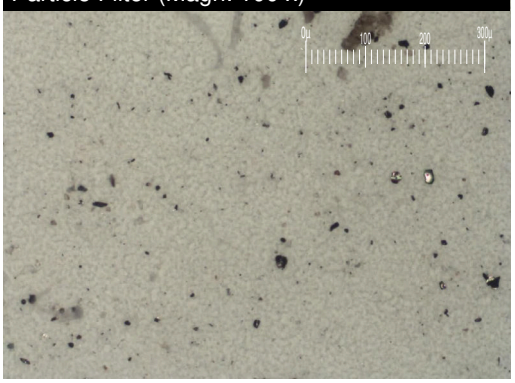
Recommendation
We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Particle Filter (Magn: 100 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0851662**	WC0822495	WC0777253
Sample Date		Client Info		**21 Aug 2023**	25 May 2023	08 Jan 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**2**	<1	<1
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**<1**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	0
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**67**	69	68
Calcium	ppm	ASTM D5185(m)		**11**	10	10
Phosphorus	ppm	ASTM D5185(m)		**300**	321	311
Zinc	ppm	ASTM D5185(m)		**330**	334	329
Sulfur	ppm	ASTM D5185(m)		**695**	826	733
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

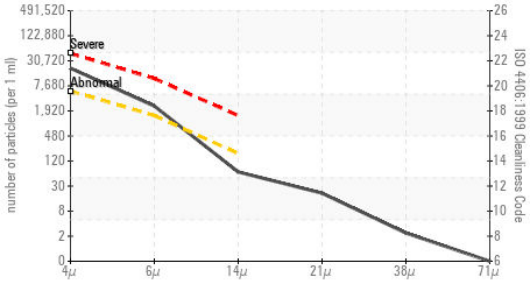
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	0	0
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **17729**	3236	▲ 7838
Particles >6µm		ASTM D7647	>1300	▲ **2198**	653	1042
Particles >14µm		ASTM D7647	>160	**58**	24	26
Particles >21µm		ASTM D7647	>40	**18**	5	5
Particles >38µm		ASTM D7647	>10	**2**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **21/18/13**	19/17/12	▲ 20/17/12

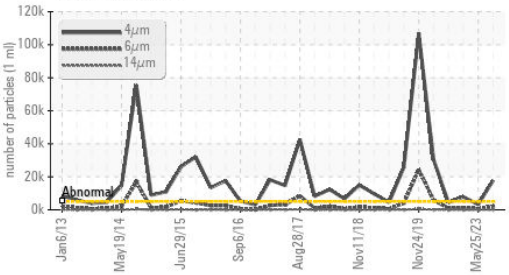
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.2	**0.42**	0.43	0.35

OIL ANALYSIS REPORT

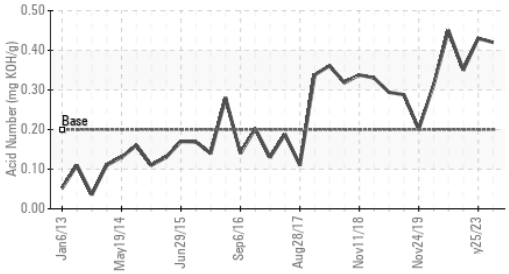
Particle Count



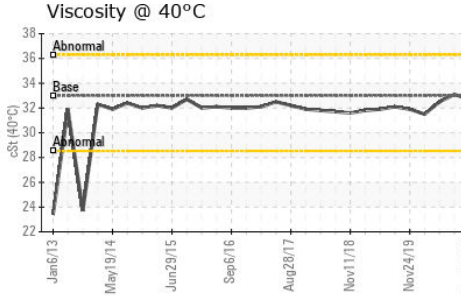
Particle Trend



Acid Number

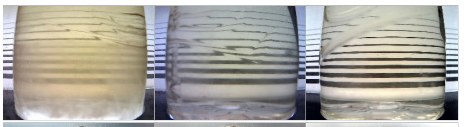
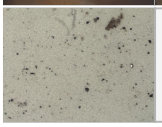


Viscosity @ 40°C



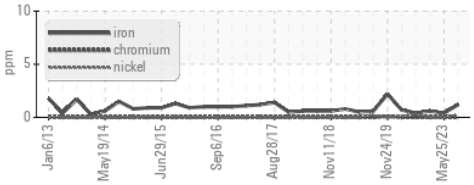
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	33.0	**32.6**	32.7	33.1

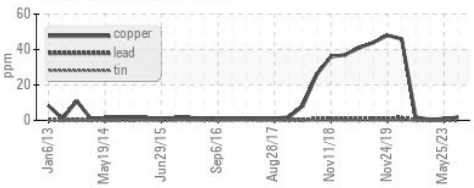
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

GRAPHS

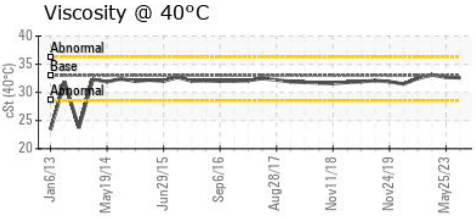
Ferrous Alloys



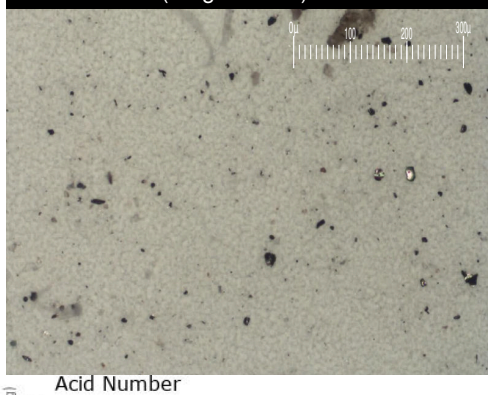
Non-ferrous Metals



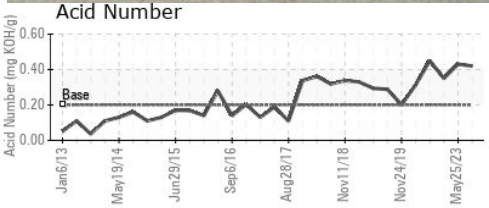
Viscosity @ 40°C



Particle Filter (Magn: 100 x)



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0851662 **Received** : 22 Aug 2023
Lab Number : 02577495 **Diagnosed** : 23 Aug 2023
Unique Number : 5630555 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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