

OIL ANALYSIS REPORT

Sample Rating Trend

T001385 (S/N 23-M-05-2549)

Component Hydraulic System Fluid

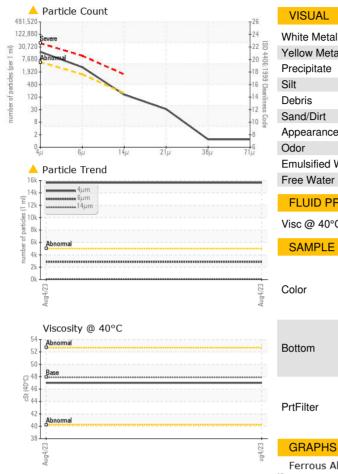
PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

DIAGNOSIS	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0848404		
We recommend you service the filters on this	Sample Date		Client Info		04 Aug 2023		
component. We recommend an early resample to	Machine Age	hrs	Client Info		0		
monitor this condition.	Oil Age	hrs	Client Info		0		
Wear	Oil Changed		Client Info		N/A		
All component wear rates are normal.	Sample Status				ABNORMAL		
Contamination	-			11 11 11			
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	WEAR METALS			limit/base		history1	history2
	Iron	ppm	ASTM D5185(m)		<1 0		
Fluid Condition	Chromium Nickel	ppm	ASTM D5185(m)		-		
The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable		ppm	ASTM D5185(m)	>20	<1		
levels.	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	00	0		
	Aluminum	ppm	ASTM D5185(m)		0		
	Lead	ppm	ASTM D5185(m)		0		
	Copper	ppm	ASTM D5185(m)		<1		
	Tin	ppm	ASTM D5185(m)	>20	0		
	Antimony	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)		0		
	Beryllium	ppm	ASTM D5185(m)		0		
	Cadmium	ppm	ASTM D5185(m)		0		
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185(m)	0	0		
	Barium	ppm	ASTM D5185(m)	0	<1		
	Molybdenum	ppm	ASTM D5185(m)	0	0		
	Manganese	ppm	ASTM D5185(m)	1	0		
	Magnesium	ppm	ASTM D5185(m)	0	<1		
	Calcium	ppm	ASTM D5185(m)	100	103		
	Phosphorus	ppm	ASTM D5185(m)	670	668		
	Zinc	ppm	ASTM D5185(m)	850	826		
	Sulfur	ppm	ASTM D5185(m)	1600	1513		
	Lithium	ppm	ASTM D5185(m)		<1		
	CONTAMINANTS		method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185(m)	>15	<1		
Particle Filter (Magn: 100 x)	Sodium	ppm	ASTM D5185(m)		0		
00 300	Potassium	ppm	ASTM D5185(m)	>20	<1		
ໃນມານຄືອາກາດຖືດການຖື	FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
	Particles >4µm		ASTM D7647	>5000	15639		
	Particles >6µm		ASTM D7647		<u> </u>		
a terre a terre	Particles >14µm		ASTM D7647		138		
	Particles >21µm		ASTM D7647		28		
	Particles >38µm		ASTM D7647		1		
	Particles >71µm		ASTM D7647		1		
	Oil Cleanliness				▲ 21/19/14		

2.0



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	T26	VISUAL		method	limit/base	current	history1	history2
	-24	White Metal	scalar	Visual*	NONE	VLITE		
	22 8	Yellow Metal	scalar	Visual*	NONE	NONE		
	18 19	Precipitate	scalar	Visual*	NONE	NONE		
	-22 (\$0 4406:1999 Cleanliness Code -18 999 Cleanliness Code -14 112 code -10 0de	Silt	scalar	Visual*	NONE	NONE		
	14 112	Debris	scalar	Visual*	NONE	NONE		
	10 dd	Sand/Dirt	scalar	Visual*	NONE	NONE		
	-8	Appearance	scalar	Visual*	NORML	NORML		
38µ	71µ	Odor	scalar	Visual*	NORML	NORML		
		Emulsified Water	scalar	Visual*	>0.05	NEG		
		Free Water	scalar	Visual*		NEG		
		FLUID PROPERT	IES	method	limit/base	current	history1	history2
		Visc @ 40°C	cSt	ASTM D7279(m)	47.9	47.0		
		SAMPLE IMAGES	6	method	limit/base	current	history1	history2
	Aug4/23	Color				W COBAD	no image	no image
		Bottom					no image	no image
		PrtFilter					no image	no image
	ug4/23	GRAPHS						
	_	Ferrous Alloys						
		iron			Pa	article Filter (M	agn: 100 x)	
		5- 5- nickel				1	• Uµ	100 200 3004
		1					U.U.	
		0 3	**********		123			
		Aug4/23			Aug4/23		· · ·	
		Non-ferrous Metal	5		1	^		
		¹⁰ T			36			14
	-	copper				**************************************		
	800	5 - tin			14			
		0			_	1		
		14/23			Aug4/23			
		Aug4/			Aui			
		Viscosity @ 40°C			100			
		55 Abnormal						
	10°C)	50 Base						
	cSt (4	50 Base 45 Abnormal						
		35						
		Aug4/23			Aug4/23			
		Au			Au			
Laborato Sample Lab Nun Unique No Test Pac	No. nber umber	: 02577538	Received Diagnos Diagnost	d : 22 / ed : 23 / tician : Kev	Aug 2023 Aug 2023 rin Marson		873 D	WF Industries evonshire Ave. Noodstock, ON CA N4S 8Z4 lenry Schepers

Validity of results and interpretation are based on the sample and information as supplied. Report Id: RWFWOO [WCAMIS] 02577538 (Generated: 08/23/2023 11:02:52) Rev: 1

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

CALA

ISO 17025:2017 Accredited Laboratory

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