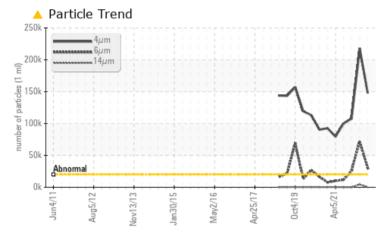


PROBLEM SUMMARY

Area System 56 - Hazardous Drains [13884889] Z-5601B Centrifuge Gearbox Lube Oil Component

Gearbox Fluid GEAR OIL ISO 320 (13 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS						
Sample Status		ABNORMAL	SEVERE	ABNORMAL		
Particles >4µm	ASTM D7647 >20000	🔺 147853	e 217830	▲ 107804		
Particles >6µm	ASTM D7647 >5000	A 30616	• 71961	🔺 26167		
Oil Cleanliness	ISO 4406 (c) >21/19/16	6 🔺 24/22/15	• 25/23/19	▲ 24/22/14		

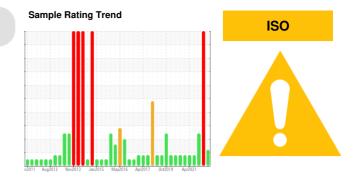
Customer Id: HIBSTJ Sample No.: PP Lab Number: 02577584 Test Package: MAR 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.			

HISTORICAL DIAGNOSIS



11 Mar 2023 Diag: Kevin Marson Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample All component wear rates are normal. Particles >6um are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >4µm are severely high.. ppm Water and water and water contamination levels are abnormal. Particles >14µm are abnormally high. Particles >21µm are abnormally high. There is a moderate concentration of water present in the oil. Free water present. The white residue present in the sample is oil additive precipitate. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.



29 Dec 2022 Diag: Kevin Marson



We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for topup/fill. We recommend an early resample to monitor this condition. The fluid was specified as IRVING HDH SAE 80W90, however, a fluid match indicates that this fluid is ISO 320 Gear Oil. Please confirm the oil type and grade on your next sample.Copper ppm levels are abnormal. Particles >4µm are abnormally high. Particles >6µm and oil cleanliness are abnormally high. The water content is negligible. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



24 Apr 2022 Diag: Kevin Marson



We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Sample Number

hrs

hrs

Sample Date

Machine Age

Oil Changed

Sample Status

Oil Age

System 56 - Hazardous Drains [13884889] Z-5601B Centrifuge Gearbox Lube Oil Component

Gearbox Fluic

GEAR OIL ISO 320 (13 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	14	9	54
Chromium	ppm	ASTM D5185(m)	>10	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	0	<1
Lead	ppm	ASTM D5185(m)	>65	2	<1	3
Copper	ppm	ASTM D5185(m)	>80	48	4	9 7
Tin	ppm	ASTM D5185(m)	>8	<1	<1	5
Antimony	ppm	ASTM D5185(m)	>5	0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	3	10	5
Barium	ppm	ASTM D5185(m)	15	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	15	0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	50	2	7	4
Calcium	ppm	ASTM D5185(m)	50	7	12	10
Phosphorus	ppm	ASTM D5185(m)	350	239	222	200
Zinc	ppm	ASTM D5185(m)	100	10	4	33
Sulfur	ppm	ASTM D5185(m)	12500	6478	9402	7915
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2

Silicon	ppm	ASTM D5185(m)	>20	6	<1	3
Sodium	ppm	ASTM D5185(m)		4	42	26
Potassium	ppm	ASTM D5185(m)	>20	<1	2	<1
Water	%	ASTM D6304*	>0.2	0.032	0.583	0.001
ppm Water	ppm	ASTM D6304*	>2000	327.5	▲ 5835.4	14.2

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	A 147853	e 217830	🔺 107804
Particles >6µm	ASTM D7647	>5000	<u> </u>	• 71961	<u> </u>
Particles >14µm	ASTM D7647	>640	191	4476	83
Particles >21µm	ASTM D7647	>160	46	9 76	17
Particles >38µm	ASTM D7647	>40	4	19	3
Particles >71µm	ASTM D7647	>10	2	1	2
Oil Cleanliness	ISO 4406 (c)	>21/19/16	24/22/15	25/23/19	▲ 24/22/14



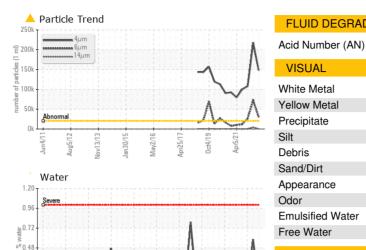
0.24 Abn

OIL ANALYSIS REPORT

FLUID DEGRADATION

Color

Bottom



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	VLITE	🔺 LIGHT	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	🔺 MILKY	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	.2%	.2%	NEG
Free Water	scalar	Visual*		NEG	▲ 1%	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	320	316	4 314	3 31
SAMPLE IMAGES	S	method	limit/base	current	historv1	historv2

limit/base

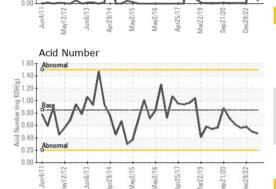
0.85

current

0.47

method

mg KOH/g ASTM D974*



ase	current	history1	history2
_			
	102.5.50°C		

history1

0.50

history2

0.58

