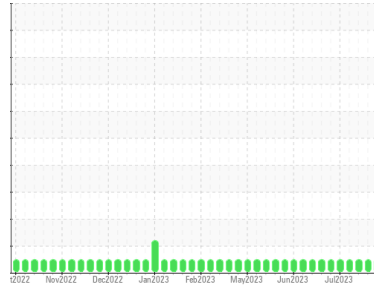




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area

7

Machine Id

7-3-260 Roll Press

Component

Gearbox

Fluid

MOBIL MOBILGEAR 600 XP 220 (2500 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0842745	WC0842795	WC0842797
Sample Date	Client Info		21 Aug 2023	14 Aug 2023	08 Aug 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	11	10
Chromium	ppm	ASTM D5185(m)	>15	0	0
Nickel	ppm	ASTM D5185(m)	>15	<1	0
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0
Copper	ppm	ASTM D5185(m)	>200	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1	1
Barium	ppm	ASTM D5185(m)		0	0
Molybdenum	ppm	ASTM D5185(m)		0	0
Manganese	ppm	ASTM D5185(m)		<1	<1
Magnesium	ppm	ASTM D5185(m)		<1	<1
Calcium	ppm	ASTM D5185(m)		2	<1
Phosphorus	ppm	ASTM D5185(m)		162	162
Zinc	ppm	ASTM D5185(m)		5	4
Sulfur	ppm	ASTM D5185(m)		8933	8959
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

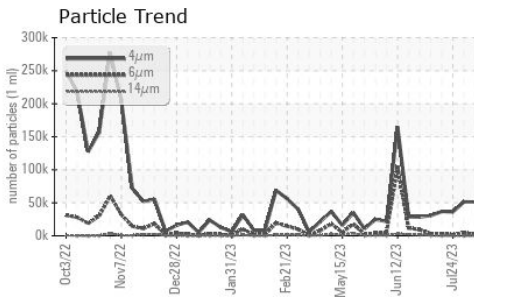
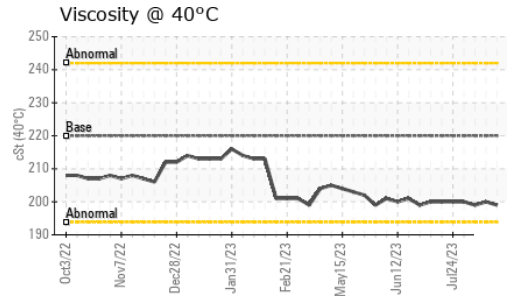
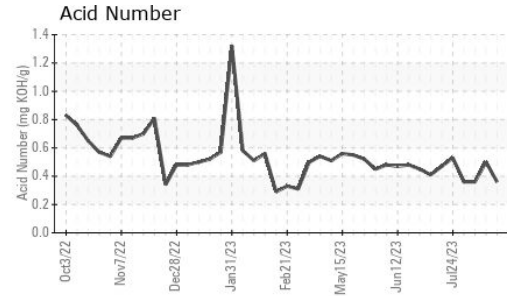
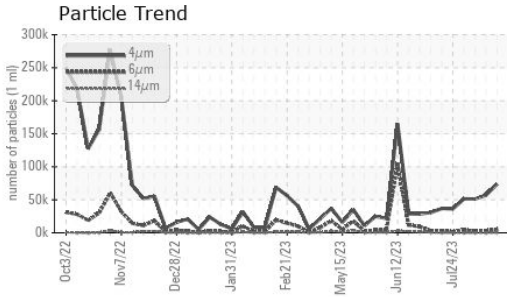
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<1	1
Sodium	ppm	ASTM D5185(m)		0	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		73769	57153	51150
Particles >6µm	ASTM D7647	>320000	5535	3317	3043
Particles >14µm	ASTM D7647	>160000	291	85	152
Particles >21µm	ASTM D7647	>40000	71	19	45
Particles >38µm	ASTM D7647	>10000	1	1	1
Particles >71µm	ASTM D7647	>2500	1	0	0
Oil Cleanliness	ISO 4406 (c)	>--/25/24	23/20/15	23/19/14	23/19/14

FLUID DEGRADATION

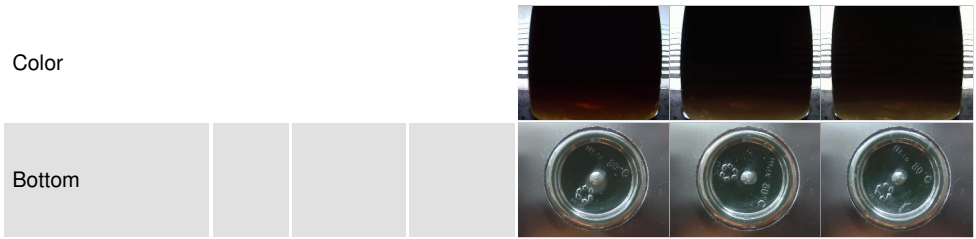
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.36	0.50	0.36



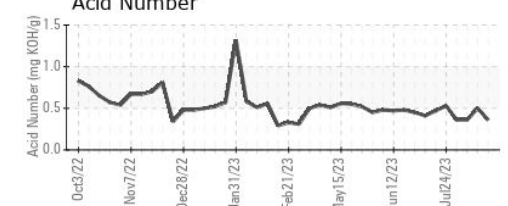
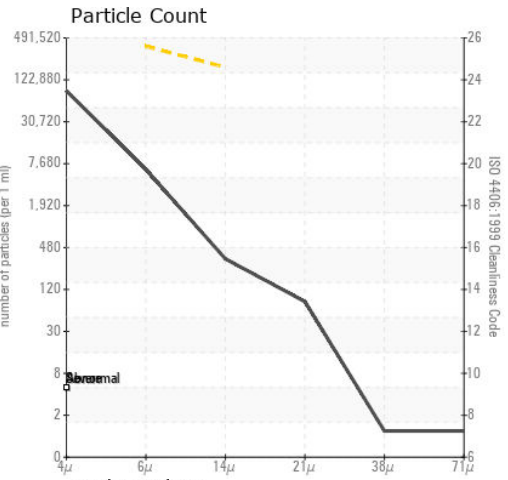
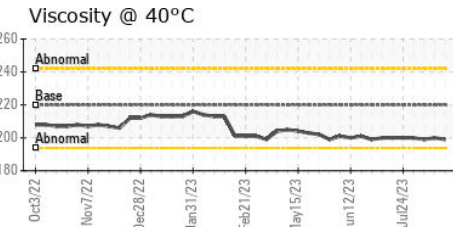
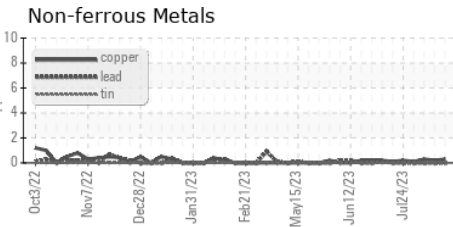
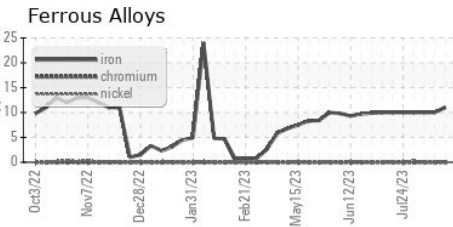
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	199	200

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0842745
 Lab Number : 02577816
 Unique Number : 5630876
 Test Package : IND 2

ST. MARYS CEMENT CO.
 400 BOWMANVILLE AVENUE
 BOWMANVILLE, ON
 CA L1C 7B5
 Contact: Lou Traiforos
 lou.traiforos@vcimentos.com
 T: (905)440-5874
 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.