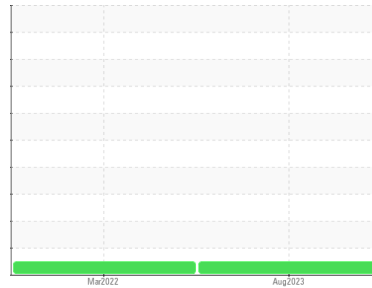




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
LES ENTREPRISES DENEXCO INC [02576312]
 Machine Id
CASE CX300D DAC300K7NN57N1367
 Component
Hydraulic System
 Fluid
PANOLIN HLP SYNTH 46 (312 LTR)

DIAGNOSIS

Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

Wear

Les taux d'usure de tous les composants sont normaux.

Contamination

Il y a une faible concentration (<5.0%) d'huile minérale présente dans le fluide. La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La propreté du système et du fluide est acceptable.

Fluid Condition

Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-----------------|------------|--------------------|-------------|----------|
| Sample Number | Client Info | | WC | WC | --- |
| Sample Date | Client Info | | 21 Aug 2023 | 23 Mar 2022 | --- |
| Machine Age | hrs Client Info | | 1417 | 6 | --- |
| Oil Age | hrs Client Info | | 0 | 0 | --- |
| Oil Changed | Client Info | | N/A | N/A | --- |
| Sample Status | | | NORMAL | NORMAL | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|-------------------|------------|--------------|----------|----------|
| Iron | ppm ASTM D5185(m) | >65 | 4 | 0 | --- |
| Chromium | ppm ASTM D5185(m) | >6 | 0 | 0 | --- |
| Nickel | ppm ASTM D5185(m) | >10 | 0 | <1 | --- |
| Titanium | ppm ASTM D5185(m) | | 0 | 0 | --- |
| Silver | ppm ASTM D5185(m) | | 0 | 0 | --- |
| Aluminum | ppm ASTM D5185(m) | >5 | <1 | 0 | --- |
| Lead | ppm ASTM D5185(m) | >45 | 0 | 0 | --- |
| Copper | ppm ASTM D5185(m) | >120 | 1 | 0 | --- |
| Tin | ppm ASTM D5185(m) | >4 | 0 | 0 | --- |
| Antimony | ppm ASTM D5185(m) | | 0 | <1 | --- |
| Vanadium | ppm ASTM D5185(m) | | 0 | 0 | --- |
| Beryllium | ppm ASTM D5185(m) | | 0 | 0 | --- |
| Cadmium | ppm ASTM D5185(m) | | 0 | 0 | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|-------------------|------------|--------------|----------|----------|
| Boron | ppm ASTM D5185(m) | 0 | <1 | <1 | --- |
| Barium | ppm ASTM D5185(m) | 0 | 0 | 0 | --- |
| Molybdenum | ppm ASTM D5185(m) | 0 | 0 | 0 | --- |
| Manganese | ppm ASTM D5185(m) | 0 | 0 | 0 | --- |
| Magnesium | ppm ASTM D5185(m) | 0 | <1 | 0 | --- |
| Calcium | ppm ASTM D5185(m) | 0 | <1 | <1 | --- |
| Phosphorus | ppm ASTM D5185(m) | 1700 | 1397 | 1608 | --- |
| Zinc | ppm ASTM D5185(m) | 0 | 34 | 1 | --- |
| Sulfur | ppm ASTM D5185(m) | 1350 | 1883 | 1365 | --- |
| Lithium | ppm ASTM D5185(m) | | <1 | 0 | --- |

CONTAMINANTS

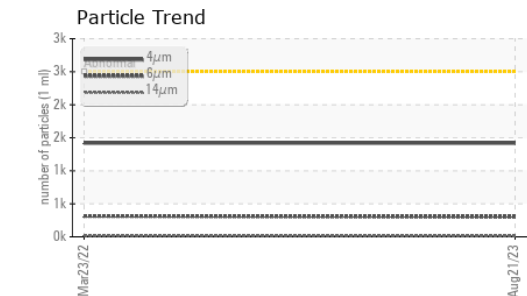
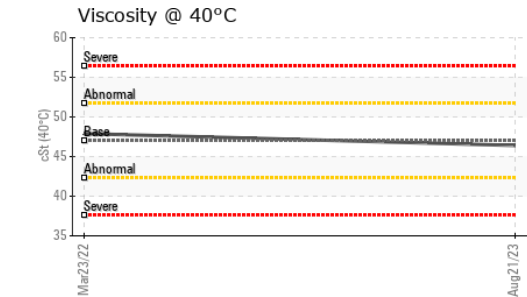
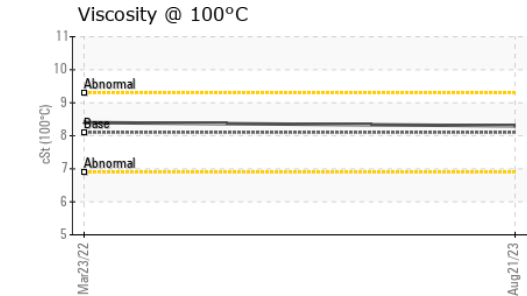
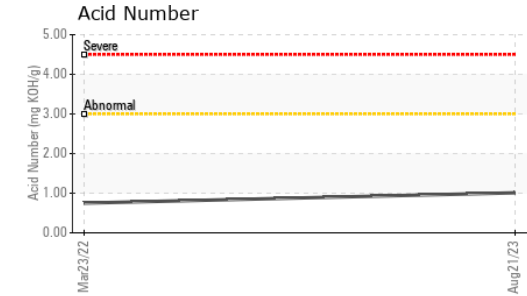
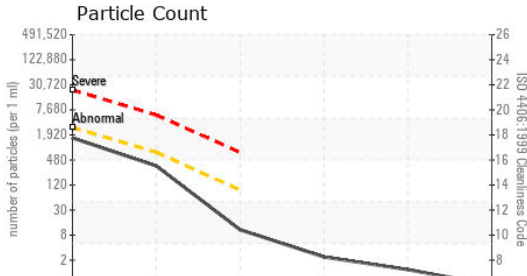
| | method | limit/base | current | history1 | history2 |
|-----------|-------------------|------------|--------------|----------|----------|
| Silicon | ppm ASTM D5185(m) | >25 | 1 | <1 | --- |
| Sodium | ppm ASTM D5185(m) | | <1 | <1 | --- |
| Potassium | ppm ASTM D5185(m) | >20 | <1 | 1 | --- |
| Water | % ASTM D6304* | >0.05 | 0.056 | --- | --- |
| ppm Water | ppm ASTM D6304* | >500 | 565.0 | --- | --- |

INFRA-RED

| | method | limit/base | current | history1 | history2 |
|---------------------|----------------------|------------|----------------|----------|----------|
| Soot % | % ASTM D7844* | | 0 | 0 | --- |
| Nitration | Abs/cm ASTM D7624* | | 4.5 | 4.2 | --- |
| Sulfation | Abs/.1mm ASTM D7415* | | 150.7 | 157.2 | --- |
| Mineral Oil Content | % ASTM D7418* | <5.0% | <5.0 | <5.0 | --- |



OIL ANALYSIS REPORT



| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|-------------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >2500 | 1419 | 1420 | --- |
| Particles >6µm | ASTM D7647 | >640 | 303 | 315 | --- |
| Particles >14µm | ASTM D7647 | >80 | 9 | 13 | --- |
| Particles >21µm | ASTM D7647 | >20 | 2 | 4 | --- |
| Particles >38µm | ASTM D7647 | >4 | 1 | 1 | --- |
| Particles >71µm | ASTM D7647 | >3 | 0 | 1 | --- |
| Oil Cleanliness | ISO 4406 (c) | >18/16/13 | 18/15/10 | 18/15/11 | --- |

| FLUID DEGRADATION | method | limit/base | current | history1 | history2 |
|-------------------|----------|-------------|--------------|----------|----------|
| Oxidation | Abs./1mm | ASTM D7414* | 146.2 | 158.6 | --- |
| Acid Number (AN) | mg KOH/g | ASTM D974* | 1.01 | 0.75 | --- |

| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | NEG | NEG | --- |
| Free Water | scalar | Visual* | NEG | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|----------------------|--------|---------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 46.4 | 47.9 | --- |
| Visc @ 100°C | cSt | ASTM D7279(m) | 8.3 | 8.4 | --- |
| Viscosity Index (VI) | Scale | ASTM D2270* | 155 | 152 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | | no image |
| Bottom | | | | | no image |



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : **02577839**
Unique Number : 5630899
Test Package : MOB 2 (Additional Tests: TAN Man)

Envirolin Canada
 520 rue Adanac
 Quebec, QC
 CA G1C 7B7
 Contact: Patrick Levesque
 patrick.levesque@envirolin.com
 T: (418)623-1216
 F: (418)660-8889

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.



MINERAL OIL CONTENT REPORT

PASS

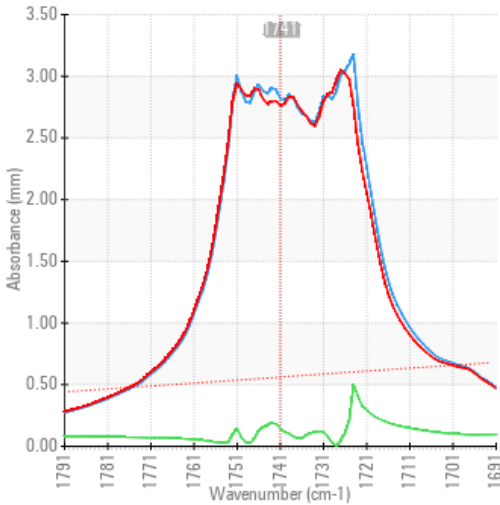


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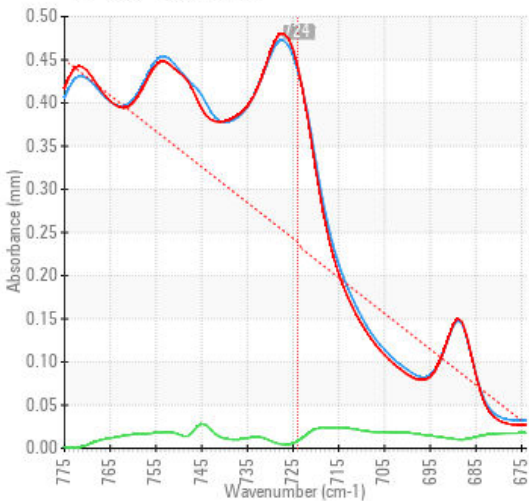
SPECTRAL ANALYSIS

| | | method | limit/base | current | history1 | history2 |
|---------------------|-----|---------------|------------|----------------|----------|----------|
| Zinc | ppm | ASTM D5185(m) | 0 | 34 | 1 | --- |
| Mineral Oil Content | % | ASTM D7418* | <5.0% | <5.0 | <5.0 | --- |

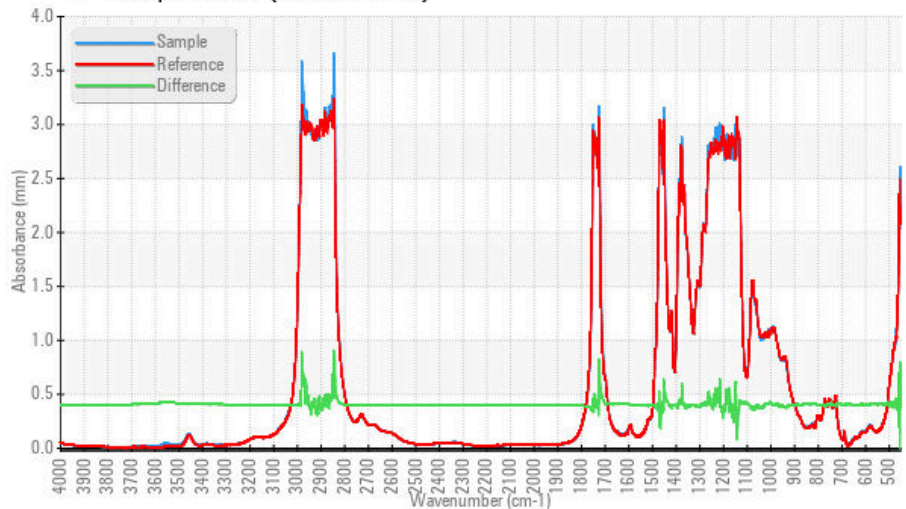
FT-IR - Esters I



FT-IR - Esters II



FT-IR Spectrum (Absorbance)



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : 02577839
Unique Number : 5630899
Test Package : MOB 2 (Additional Tests: TAN Man)

Received : 23 Aug 2023
Diagnosed : 13 Oct 2023
Diagnostician : Bill Quesnel

To discuss this sample report, contact Customer Service at 1-800-268-2131.
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EnviroLin Canada

520 rue Adanac
 Quebec, QC
 CA G1C 7B7
 Contact: Patrick Levesque
 patrick.levesque@envirolin.com
 T: (418)623-1216
 F: (418)660-8889

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