

OIL ANALYSIS REPORT

Area Goodyear - G04000 A2308118

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

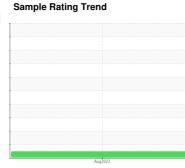
This is a baseline read-out on the submitted sample.

Wear

Copper and iron ppm levels are noted.

Contamination {not applicable}

Fluid Condition {not applicable}





NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		E30000040			
Sample Date		Client Info		22 Aug 2023			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				NORMAL			
WEAR METALS		method	limit/base	current	history1	history2	
PQ		ASTM D8184*		0			
Iron	ppm	ASTM D5185(m)	>20	37			
Chromium	ppm	ASTM D5185(m)	>20	<1			
Nickel	ppm	ASTM D5185(m)	>20	2			
Titanium	ppm	ASTM D5185(m)		0			
Silver	ppm	ASTM D5185(m)		<1			
Aluminum	ppm	ASTM D5185(m)	>20	7			
Lead	ppm	ASTM D5185(m)	>20	15			
Copper	ppm	ASTM D5185(m)	>20	115			
Tin	ppm	ASTM D5185(m)	>20	<1			
Antimony	ppm	ASTM D5185(m)		<1			
Vanadium	ppm	ASTM D5185(m)		<1			
Beryllium	ppm	ASTM D5185(m)		0			
Cadmium	ppm	ASTM D5185(m)		<1			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	5	<1			
Barium	ppm	ASTM D5185(m)	5	<1			
Molybdenum	ppm	ASTM D5185(m)	5	0			
Manganese	ppm	ASTM D5185(m)		<1			
Magnesium	ppm	ASTM D5185(m)	25	46			
Calcium	ppm	ASTM D5185(m)	200	80			
Phosphorus	ppm	ASTM D5185(m)	300	816			
Zinc	ppm	ASTM D5185(m)	370	678			
Sulfur	ppm	ASTM D5185(m)	2500	2380			
Lithium	ppm	ASTM D5185(m)		<1			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	14			
Sodium	ppm	ASTM D5185(m)		2			
Potassium	ppm	ASTM D5185(m)	>20	_ <1			
Water	%	ASTM D6304*	>0.05	0.00			
ppm Water	ppm	ASTM D6304*	>500	0.00			
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>5000	269			
Particles >6µm		ASTM D7647	>1300	85			
Particles >14µm		ASTM D7647	>1600	8			
				-			
Particles >21um		ASTM D7647	>40	3			
Particles >21µm Particles >38µm		ASTM D7647 ASTM D7647	>40 >10	3 2			
Particles >21µm Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647 ASTM D7647					

Contact/Location: Tatiana Sorkina - CHECOB



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0.60	Water	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
0.48	Severe	Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.99		
0.36 و ال		VISUAL		method	limit/base	current	history1	history2
≷ ≈°0.24•		White Metal	scalar	Visual*	NONE	NONE		
0.12		Yellow Metal	scalar	Visual*	NONE	NONE		
0.00	Abnormal	Precipitate	scalar	Visual*	NONE	NONE		
0.00	Aug22/23	Silt Debris	scalar	Visual*	NONE	NONE		
	A A A A A A A A A A A A A A A A A A A	-	scalar	Visual*	NONE	NONE		
	Viscosity @ 100°C	Sand/Dirt	scalar	Visual*	NONE	NONE		
11-		Appearance	scalar	Visual*	NORML	NORML		
10-	Abnormal	Odor Emulsified Water	scalar scalar	Visual* Visual*	NORML	NORML NEG		
() g.	Base	Free Water	scalar	Visual*	>0.05	NEG		
cSt (100°C) 8		FLUID PROPERT		_	limit/base		history1	history?
7.	Abnormal			method		current	history1	history2
6.		Visc @ 40°C	cSt	ASTM D7279(m)	68	65.0		
	Aug22/23	Visc @ 100°C Viscosity Index (VI)	cSt Scale	ASTM D7279(m) ASTM D2270*	8.6 96	8.9 111		
	Aut	-				111		
250-	PQ	SAMPLE IMAGES	5	method	limit/base	current	history1	history2
200- 150-	Severe	Color					no image	no image
2 100- 50-	Abnormal	Bottom					no image	no image
6k -	Particle Trend	GRAPHS Ferrous Alloys			- 491,52	Particle Count		T ²⁶
fix (im t) separate of a 2k of		E 20 0 - E 20 0 - E 20 20 20 20 20 20 20 20 20 20 20 20 20 2			122.88 30.72 (m 1 m) 1.92 8-90 1.92 48	Severe D Abnormal		-24 -22 -20 4406-1999 -118 1999 -116 Cen
	Aug22/23	Non-ferrous Metal	S		48 Hatticles 48		•	-16 Cleanliness Code -12 Ode
80· 75·	Viscosity @ 40°C Abnormal	Aug22/23			Aug22/23	8 - 2 - 0	14μ 21μ	
() 70 () 70 () 70 () 70 () 70 () 70)	Base	Viscosity @ 40°C			La KOH(g)	Acid Number		
60· 55·	Abnormal	50			23 Acid Number .0			23
	Aug22/23	Aug22/23			Aug22/	Aug22/23		Aug22/23
	Laboratory Sample No. Iso 17025:2017 Accredited Laboratory Test Packag To discuss this sample repor Test denoted (*) outside scop	r : 02578087 er : 5631147 je : IND 2 (Additional T t, contact Customer Servi	Received Diagnos Diagnos ests: KF, ice at 1-8 ethod mo	d : 24 / ed : 28 / ician : Tati KV100, PQ, 00-268-213	Aug 2023 Aug 2023 ana Sorkina VI) 1.		Contact: 1 tsork	Solutions Ltd. Victoria Street Cobourg, ON CA K9A 5H5 Tatiana Sorkina kina@e360s.ca (800)263-3939