

PROBLEM SUMMARY

Sample Rating Trend

WEAR

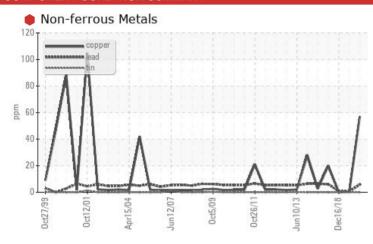
X

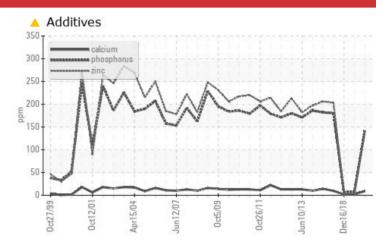
CAT - UNIT 1 GENERATOR BEARING (S/N 341917)

Component **Bearing**

PETRO CANADA TURBOFLO R&O 46 (1400 LTR)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS									
Sample Status				SEVERE	NORMAL	ABNORMAL			
Lead	ppm	ASTM D5185(m)	>20	<u>^</u> 6	<1	<1			
Copper	ppm	ASTM D5185(m)	>20	• 57	<1	0			
Phosphorus	ppm	ASTM D5185(m)	3	<u> </u>	7	7			
Zinc	ppm	ASTM D5185(m)	0	<u> </u>	4	3			
Sulfur	ppm	ASTM D5185(m)		1540	63	66			

Customer Id: NEWMIL Sample No.: WC0762256 Lab Number: 02578109 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Resample			?	Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF).			
Contact Required			?	Please contact your representative for information regarding the proper sampling kits for your service.			
Alert			?	NOTE: We recommend using IND 3 test kits,			
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.			

HISTORICAL DIAGNOSIS

02 Nov 2021 Diag: Kevin Marson

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



16 Dec 2018 Diag: Kevin Marson

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles >14 μ m are abnormally high. Particles >21 μ m are abnormally high. Particles >6 μ m are abnormally high. Particles >4 μ m are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



09 Aug 2016 Diag: Kevin Marson

WEAR



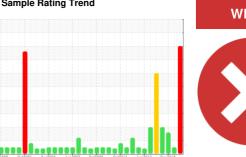
Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as PETRO CANADA TURBOFLO R&O 46, however, a fluid match indicates that this fluid is ISO 46 AW Hydraulic Oil. Please confirm the oil type and grade on your next sample. Copper ppm levels are abnormal. Bearing wear is indicated. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



CAT - UNIT 1 GENERATOR BEARING (S/N 341917)

Bearing

PETRO CANADA TURBOFLO R&O 46 (1400 LTR)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Copper ppm levels are severe. Lead ppm levels are noted. Bearing wear is indicated.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

▲ Fluid Condition

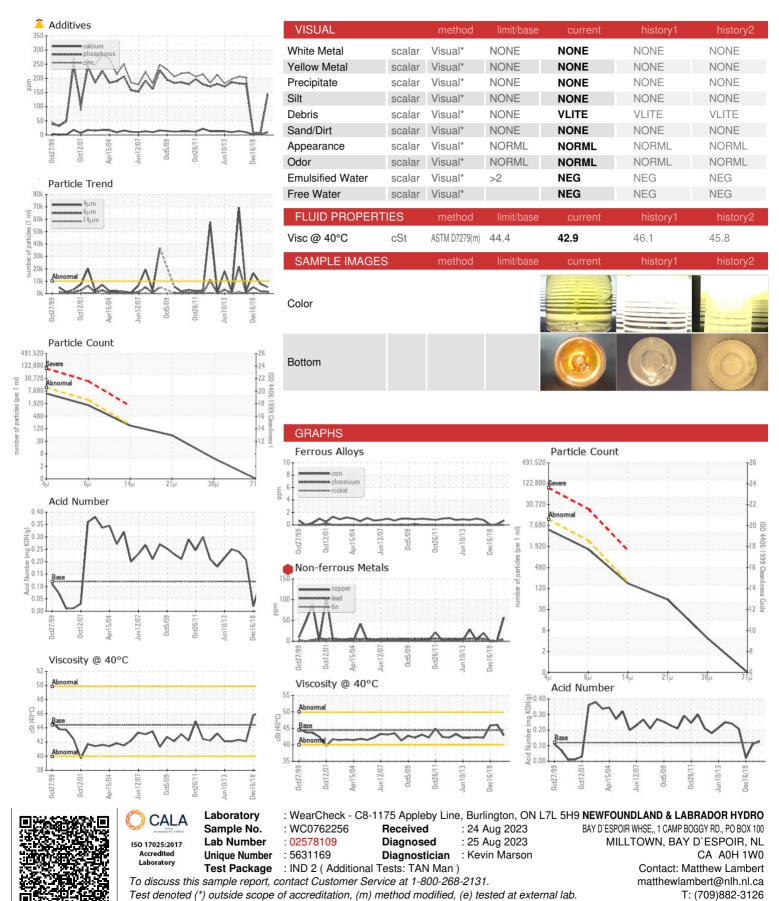
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

1999 0-e2001 Apr2004 Jun2017 0-e2009 0-e2011 Jun2013 0-e2018							
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		WC0762256	WC969424	WC923888	
Sample Date		Client Info		11 Jul 2023	02 Nov 2021	16 Dec 2018	
Machine Age	hrs	Client Info		107946	0	0	
Oil Age	hrs	Client Info		107946	0	0	
Oil Changed		Client Info		N/A	N/A	N/A	
Sample Status				SEVERE	NORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<1	<1	0	
Chromium	ppm	ASTM D5185(m)	>20	0	0	0	
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0	
Titanium	ppm	ASTM D5185(m)		0	0	0	
Silver	ppm	ASTM D5185(m)		0	0	0	
Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	<1	
Lead	ppm	ASTM D5185(m)	>20	<u>^</u> 6	<1	<1	
Copper	ppm	ASTM D5185(m)	>20	5 7	<1	0	
Tin	ppm	ASTM D5185(m)	>20	0	<1	0	
Antimony	ppm	ASTM D5185(m)		<1	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	0	
Cadmium	ppm	ASTM D5185(m)		<1	0	0	
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<1	<1	0	
Barium	ppm	ASTM D5185(m)		0	0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	0	
Manganese	ppm	ASTM D5185(m)		0	0	<1	
Magnesium	ppm	ASTM D5185(m)		<1	0	<1	
Calcium	ppm	ASTM D5185(m)		9	2	2	
Phosphorus	ppm	ASTM D5185(m)	3	<u> </u>	7	7	
Zinc	ppm	ASTM D5185(m)	0	<u> </u>	4	3	
Sulfur	ppm	ASTM D5185(m)		<u> </u>	63	66	
Lithium	ppm	ASTM D5185(m)		<1	<1	0	
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	2	0	0	
Sodium	ppm	ASTM D5185(m)		<1	0	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>10000	5152	7855	<u> </u>	
Particles >6µm		ASTM D7647	>2500	1415	1748	<u>▲</u> 5225	
Particles >14μm		ASTM D7647	>160	148	138	<u>455</u>	
Particles >21μm		ASTM D7647		51	34	△ 98	
Particles >38μm		ASTM D7647	>10	4	2	0	
Particles >71μm		ASTM D7647		0	0	0	
Oil Cleanliness		ISO 4406 (c)	>20/18/14	20/18/14	20/18/14	<u>\$\text{\Delta}\$ 21/20/16</u>	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
		ASTM D974*					

Submitted By: Earl MacNeil



OIL ANALYSIS REPORT



Validity of results and interpretation are based on the sample and information as supplied.

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