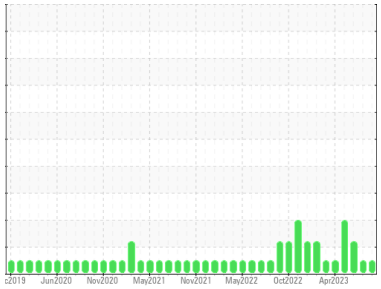
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Direct Strip Mill/Finishing
Machine Id
RH5 HYDRAULIC SYSTEM (DSC007) (S/N 1000016051)
Component
Hydraulic System
Fluid
HOUGHTON HOUGHTO-SAFE 620 (15000 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0780886**	WC0780832	WC0813657
Sample Date		Client Info		**18 Aug 2023**	08 Aug 2023	21 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>40	**0**	0	<1
Chromium	ppm	ASTM D5185(m)	>4	**0**	0	<1
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	<1	0
Aluminum	ppm	ASTM D5185(m)	>4	**0**	0	0
Lead	ppm	ASTM D5185(m)	>10	**0**	0	0
Copper	ppm	ASTM D5185(m)	>60	**0**	<1	1
Tin	ppm	ASTM D5185(m)	>4	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	3	<1
Barium	ppm	ASTM D5185(m)		**0**	1	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	<1
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	2	<1
Calcium	ppm	ASTM D5185(m)		**<1**	2	<1
Phosphorus	ppm	ASTM D5185(m)		**0**	2	<1
Zinc	ppm	ASTM D5185(m)		**0**	0	0
Sulfur	ppm	ASTM D5185(m)		**53**	58	7
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**0**	<1	0
Sodium	ppm	ASTM D5185(m)		**2**	15	19
Potassium	ppm	ASTM D5185(m)	>20	**<1**	19	0
Water	%	ASTM D6304*	>43.5	**40.69**	47.7	40.5
ppm Water	ppm	ASTM D6304*	>435000	**406967.0**	477000	405000

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	**777**	283	220
Particles >6µm		ASTM D7647	>640	**249**	165	71
Particles >14µm		ASTM D7647	>80	**51**	41	20
Particles >21µm		ASTM D7647	>20	**23**	11	15
Particles >38µm		ASTM D7647	>4	**2**	2	6
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	**17/15/13**	15/15/13	15/13/11

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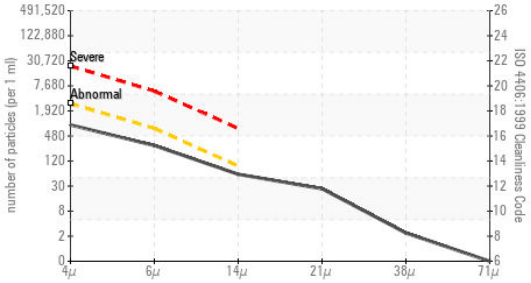
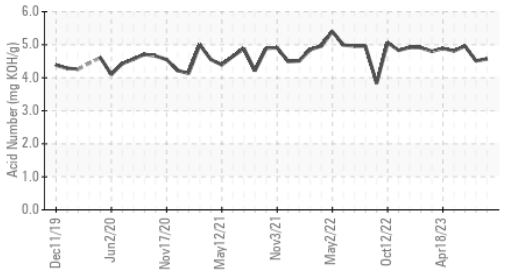
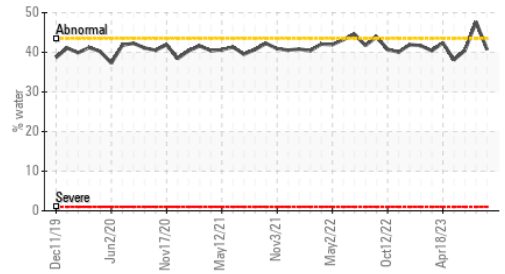
Particle Count



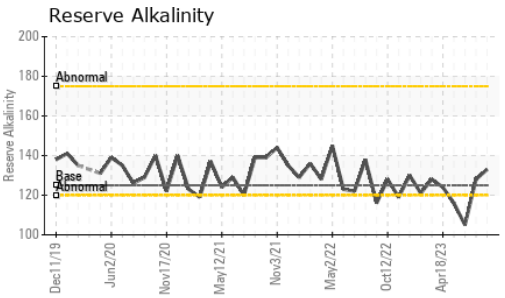
Acid Number



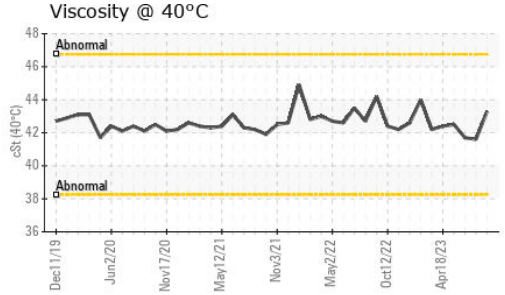
Water



Reserve Alkalinity



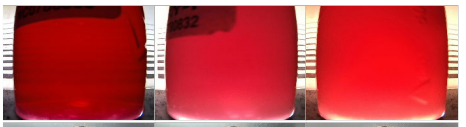
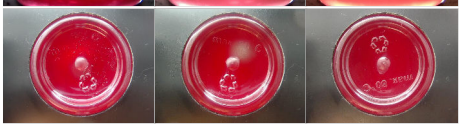
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**4.57**	4.51	4.96
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	125	**133**	128	▲ 105

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**FRGLY**	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>43.5	**>10%**	>10%	>10%
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		**9.49**	9.55	9.28
Visc @ 40°C	cSt	ASTM D7279(m)		**43.3**	41.6	41.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0780886 **Received** : 24 Aug 2023 301 WALLACE TERRACE
Lab Number : 02578253 **Diagnosed** : 29 Aug 2023 SAULT STE MARIE, ON
Unique Number : 5631313 **Diagnostician** : Bill Quesnel CA P6C 1K8
Test Package : IND 2 (Additional Tests: KF, pH, ReserveAlk, TAN Man) Contact: Algoma Reliability

To discuss this sample report, contact Customer Service at 1-800-268-2131. algomareliability@algoma.com
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (705)206-1059
Validity of results and interpretation are based on the sample and information as supplied. F: (705)945-3585