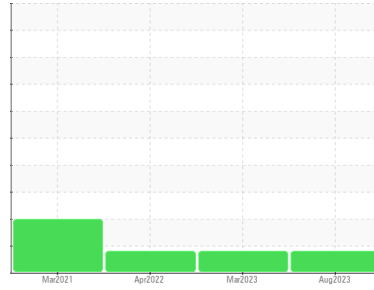




PROBLEM SUMMARY

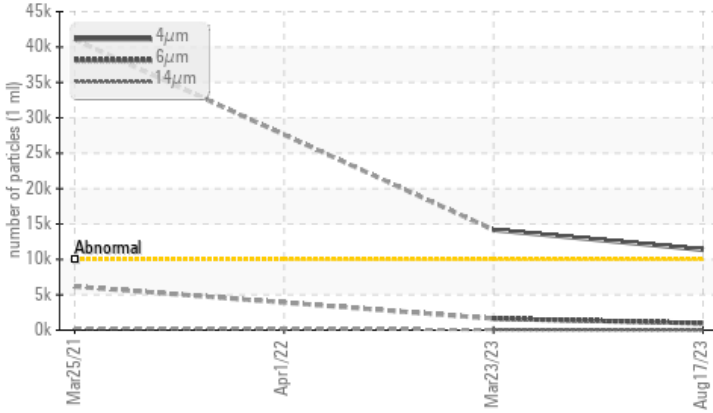
Area
Powerhouse/Utilities [81561042]
 Machine Id
R507 COMP 2 (S/N 161680)
 Component
Reciprocating Compressor
 Fluid
NOT GIVEN (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ATTENTION	ABNORMAL
Particles >4µm	ASTM D7647 >10000	▲ 11367	▲ 14163	---
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 21/17/11	▲ 21/18/13	---

Customer Id: MOLCHI
 Sample No.: WC0794600
 Lab Number: 02578315
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

HISTORICAL DIAGNOSIS

23 Mar 2023 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The condition of the oil is acceptable for the time in service.

view report



01 Apr 2022 Diag: Kevin Marson

VISCOSITY



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



25 Mar 2021 Diag: Kevin Marson

ISO



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. Particles >4µm are severely high. Particles >6µm are abnormally high. Particles >14µm are notably high. Particles >21µm are notably high. The condition of the oil is acceptable for the time in service. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

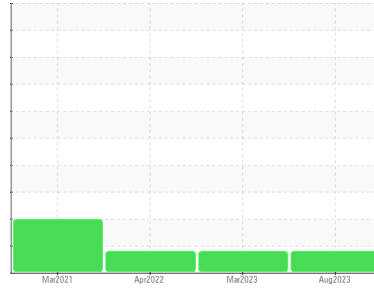
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
Powerhouse/Utilities [81561042]
 Machine Id
R507 COMP 2 (S/N 161680)
 Component
Reciprocating Compressor
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0794600	WC0794604	WC0677821
Sample Date	Client Info		17 Aug 2023	23 Mar 2023	01 Apr 2022
Machine Age	mths	Client Info	50	687	992
Oil Age	mths	Client Info	50	0	13648
Oil Changed	Client Info		Not Chngd	N/A	Not Chngd
Sample Status			ATTENTION	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	---	0
Iron	ppm	ASTM D5185(m) >50	5	5	8
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m)	<1	0	0
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >25	<1	<1	<1
Lead	ppm	ASTM D5185(m) >25	<1	<1	0
Copper	ppm	ASTM D5185(m) >50	<1	<1	<1
Tin	ppm	ASTM D5185(m) >15	<1	<1	<1
Antimony	ppm	ASTM D5185(m)	<1	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	2	<1	1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	<1	<1
Magnesium	ppm	ASTM D5185(m)	<1	0	2
Calcium	ppm	ASTM D5185(m)	<1	0	3
Phosphorus	ppm	ASTM D5185(m)	1	0	▲ 3
Zinc	ppm	ASTM D5185(m)	2	<1	3
Sulfur	ppm	ASTM D5185(m)	14	40	14
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

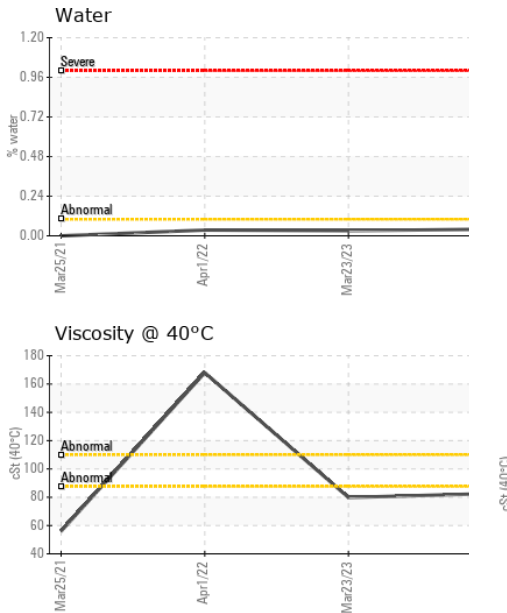
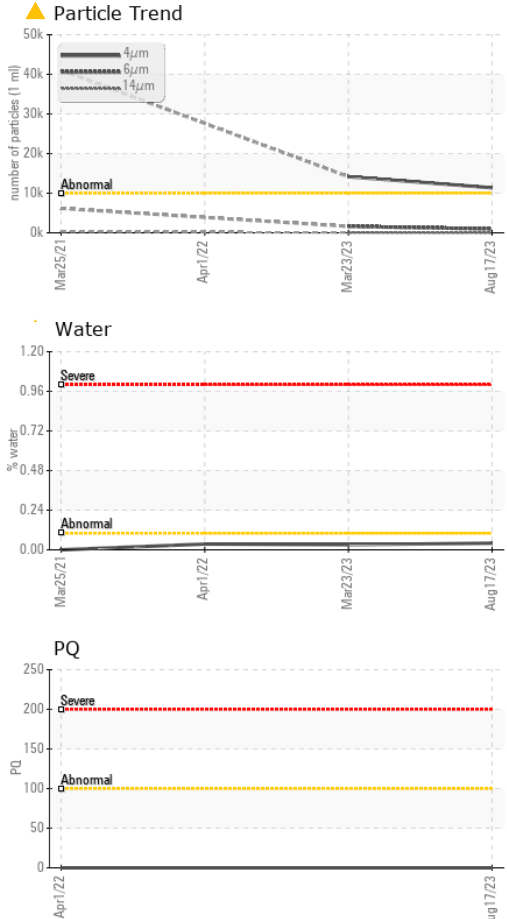
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >25	1	1	1
Sodium	ppm	ASTM D5185(m)	<1	<1	0
Potassium	ppm	ASTM D5185(m) >20	<1	<1	<1
Water	%	ASTM D6304* >0.1	0.040	0.031	0.035
ppm Water	ppm	ASTM D6304* >1000	403.4	319.4	352.3

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 11367	▲ 14163	---
Particles >6µm	ASTM D7647	>2500	971	1628	---
Particles >14µm	ASTM D7647	>320	13	68	---
Particles >21µm	ASTM D7647	>80	5	15	---
Particles >38µm	ASTM D7647	>20	2	0	---
Particles >71µm	ASTM D7647	>4	0	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 21/17/11	▲ 21/18/13	---

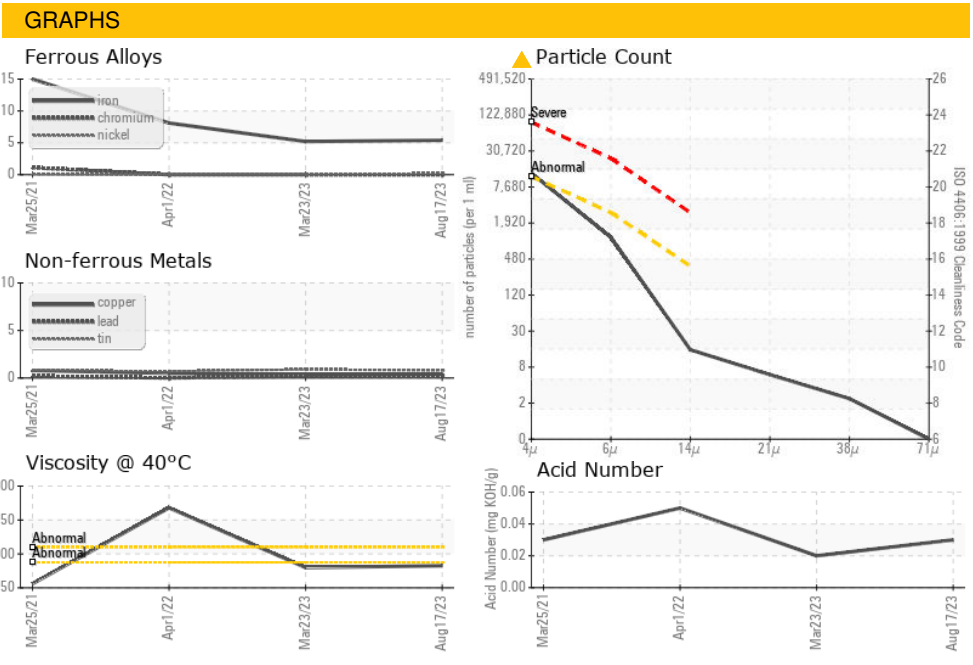
OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.03	0.02	0.05
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	FREON	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		82.6	79.8	▲ 168

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0794600 **Received** : 24 Aug 2023
Lab Number : **02578315** **Diagnosed** : 28 Aug 2023
Unique Number : 5631375 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: KF, PQ, PRTCOUNT)

Molson Coors Canada
 45620 Kerr Avenue, Fraser Valley Brewery
 Chilliwack, BC
 CA V2R 3Z7
 Contact: Justin Baird
 Justin.Baird@molsoncoors.com
 T: (604)664-1891
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.