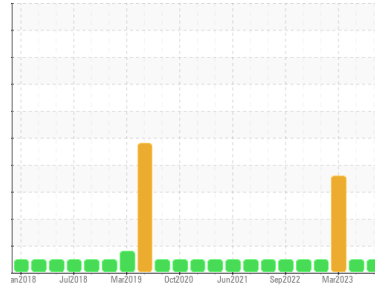




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**106 Mill**  
 Machine Id  
**#3 DESCALER - PUMP LUBE (PLS047)**  
 Component  
**Pump Bearing Lube**  
 Fluid  
**ROYAL PURPLE SYNFILM 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0837499</b>	WC0714566	WC0714606
Sample Date	Client Info	<b>24 Aug 2023</b>	01 Jun 2023	29 Mar 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184*	<b>0</b>	0	0	
Iron	ppm	ASTM D5185(m) >120	<b>8</b>	6	6
Chromium	ppm	ASTM D5185(m) >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m) >4	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m) >30	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185(m) >17	<b>12</b>	13	16
Tin	ppm	ASTM D5185(m) >10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	<b>&lt;1</b>	0	<1
Barium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185(m) 90	<b>19</b>	21	17
Calcium	ppm	ASTM D5185(m)	<b>2</b>	0	<1
Phosphorus	ppm	ASTM D5185(m)	<b>15</b>	16	16
Zinc	ppm	ASTM D5185(m)	<b>19</b>	17	20
Sulfur	ppm	ASTM D5185(m)	<b>13734</b>	13686	14735
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

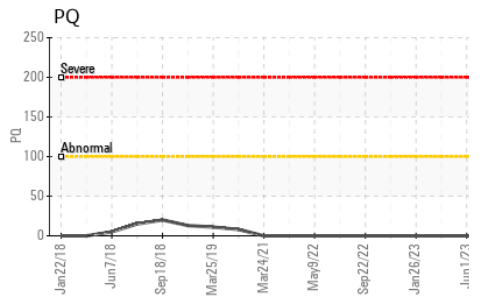
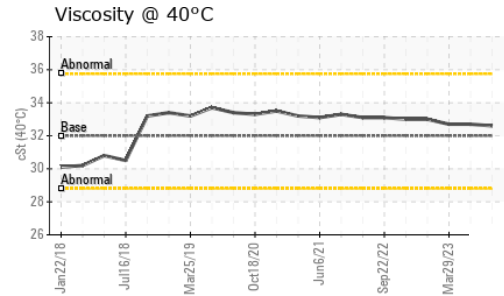
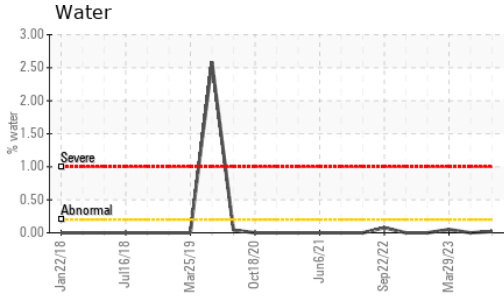
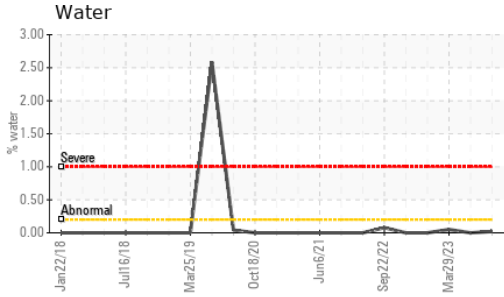
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >25	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185(m)	<b>2</b>	1	<1
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	<1	<1
Water	%	ASTM D6304* >0.2	<b>0.020</b>	---	0.050
ppm Water	ppm	ASTM D6304* >2000	<b>209.9</b>	---	506.1

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.17</b>	0.15	0.16



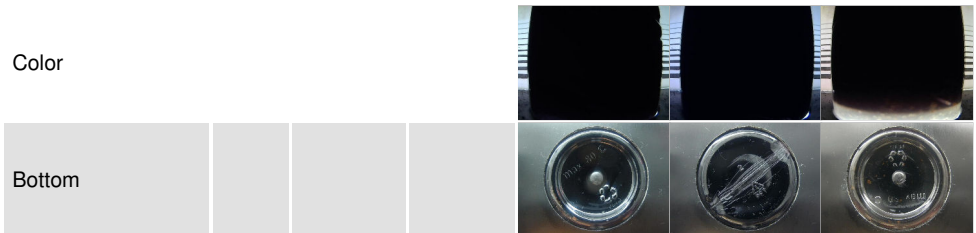
# OIL ANALYSIS REPORT



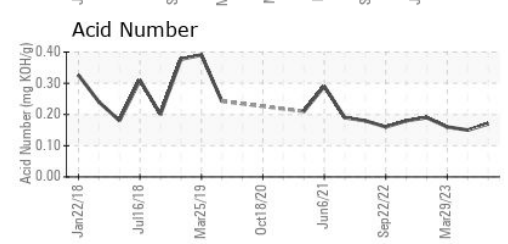
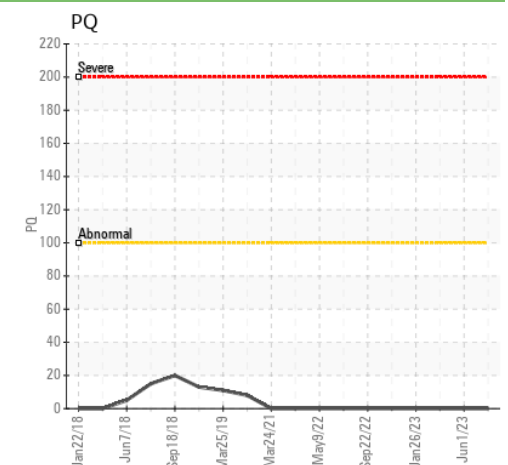
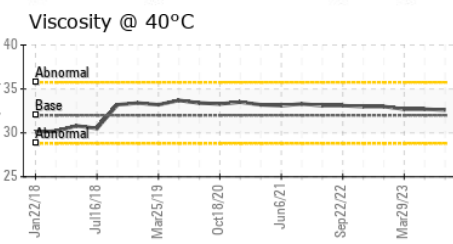
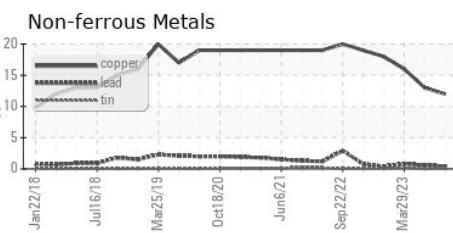
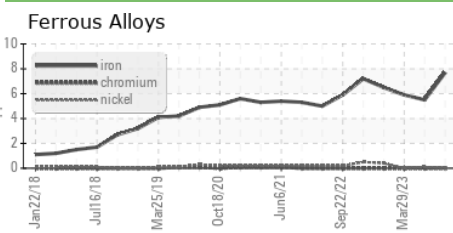
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	▲ MODER
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	▲ LAYRD
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	.2%	NEG
Free Water	scalar	Visual*		NEG	▲ >10%

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	32.6	32.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**  
**Sample No.** : WC0837499 **Received** : 25 Aug 2023 **301 WALLACE TERRACE**  
**Lab Number** : 02578461 **Diagnosed** : 29 Aug 2023 **SAULT STE MARIE, ON**  
**Unique Number** : 5631521 **Diagnostician** : Wes Davis **CA P6C 1K8**  
**Test Package** : IND 2 ( Additional Tests: KF ) **Contact: Algoma Reliability**  
**algomareliability@algoma.com**

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.