

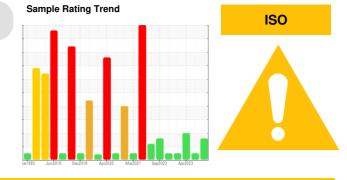
PROBLEM SUMMARY

PROBLEM SUMMAN

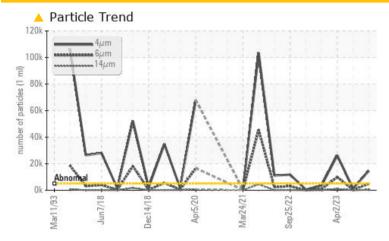
106 Mill Machine Id HAGC MAKE UP TANK (PLS071)

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS								
Sample Status			ABNORMAL	NORMAL	ABNORMAL			
Particles >4µm	ASTM D7647	>5000	<u> </u>	1206	<u>^</u> 26172			
Particles >6µm	ASTM D7647	>1300	4767	302	△ 9933			
Particles >14μm	ASTM D7647	>160	<u> </u>	20	<u></u> 1003			
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	17/15/11	<u>22/20/17</u>			

Customer Id: ALGSSM Sample No.: WC0837496 Lab Number: 02578468 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

01 Jun 2023 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



ISO



02 Apr 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >14µm are abnormally high. Particles >21µm are abnormally high. Particles >24µm are abnormally high. Particles >6µm are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



NORMAL



26 Jan 2023 Diag: Wes Davis

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



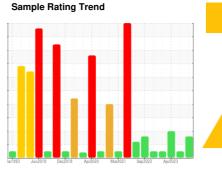


OIL ANALYSIS REPORT

106 Mill **HAGC MAKE UP TANK (PLS071)**

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)





DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0837496	WC0496456	WC0714599
Sample Date		Client Info		24 Aug 2023	01 Jun 2023	02 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	0	0
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	0
Lead	ppm	ASTM D5185(m)	>20	0	<1	<1
Copper	ppm	ASTM D5185(m)	>20	<1	0	2
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)	<i>></i> 20	0	0	<1
Vanadium		ASTM D5185(m)		0	0	0
	ppm	ASTM D5185(m)		0	0	0
Beryllium Cadmium	ppm	ASTM D5185(m)		0	0	0
	ppm	. , ,		-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1	0	0
Barium	ppm	ASTM D5185(m)	5	0	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm ppm	ASTM D5185(m)		0	0	0
Manganese Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	25	0 <1	0 <1	0 <1
Manganese Magnesium Calcium	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200	0 <1 63	0 <1 66	0 <1 58
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300	0 <1 63 267	0 <1 66 279	0 <1 58 273
Manganese Magnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200	0 <1 63	0 <1 66	0 <1 58
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300	0 <1 63 267 314 715	0 <1 66 279 309 728	0 <1 58 273
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370	0 <1 63 267 314	0 <1 66 279 309	0 <1 58 273 299
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370	0 <1 63 267 314 715	0 <1 66 279 309 728	0 <1 58 273 299 739
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	25 200 300 370 2500	0 <1 63 267 314 715	0 <1 66 279 309 728 <1	0 <1 58 273 299 739 <1
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD	25 200 300 370 2500	0 <1 63 267 314 715 <1 current	0 <1 66 279 309 728 <1 history1	0 <1 58 273 299 739 <1 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m)	25 200 300 370 2500	0 <1 63 267 314 715 <1 current 0	0 <1 66 279 309 728 <1 history1 0	0 <1 58 273 299 739 <1 history2 0
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15	0 <1 63 267 314 715 <1 current 0 <1	0 <1 66 279 309 728 <1 history1 0	0 <1 58 273 299 739 <1 history2 0 <1
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15 >20	0 <1 63 267 314 715 <1 current 0 <1 <1 <1	0 <1 66 279 309 728 <1 history1 0 0 <1	0 <1 58 273 299 739 <1 history2 0 <1 2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD ASTM D5185(m)	25 200 300 370 2500 limit/base >15 >20	0 <1 63 267 314 715 <1 current 0 <1 <1 current	0 <1 66 279 309 728 <1 history1 0 <1 history1	0 <1 58 273 299 739 <1 history2 0 <1 2 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) MASTM D5185(m) MASTM D5185(m) MASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15 >20 limit/base >5000	0 <1 63 267 314 715 <1 current 0 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	0 <1 66 279 309 728 <1 history1 0 <1 history1 1206	0 <1 58 273 299 739 <1 history2 0 <1 2 history2 ▲ 26172
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) METHOD ASTM D5185(m)	25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300	0 <1 63 267 314 715 <1 current 0 <1 <1 <1 current 4 4767 	0 <1 66 279 309 728 <1 history1 0 <1 history1 1206 302	0 <1 58 273 299 739 <1 history2 0 <1 2 history2 4 26172 4 9933
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) ASTM D7647 ASTM D7647	25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160	0 <1 63 267 314 715 <1 current 0 <1 <1 <1 <1 < d	0 <1 66 279 309 728 <1 history1 0 <1 history1 1206 302 20	0 <1 58 273 299 739 <1 history2 0 <1 2 history2 4 26172 4 9933 1003
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 <1 63 267 314 715 <1 current 0 <1 <1 <1 <1	0 <1 66 279 309 728 <1 history1 0 <1 history1 1206 302 20 4	0 <1 58 273 299 739 <1 history2 0 <1 2 history2 12 1003 1003 259
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 <1 63 267 314 715 <1 current 0 <1 <1 <1	0 <1 66 279 309 728 <1 history1 0 <1 history1 1206 302 20 4 0	0 <1 58 273 299 739 <1 history2 0 <1 2 history2 10 26172 9933 1003 259 8
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) MASTM D5185(m) METHOD ASTM D5185(m) METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 370 2500 limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10 >3	0 <1 63 267 314 715 <1 current 0 <1 <1 <1	0 <1 66 279 309 728 <1 history1 0 <1 1206 302 20 4 0 0	0 <1 58 273 299 739 <1 history2 0 <1 2 history2 4 26172 9933 1003 259 8 1



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number **Unique Number** Test Package

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 ALGOMA STEEL INC. - STORES DEPT. : WC0837496 : 02578468

: 5631528 : IND 2

Received Diagnosed

Diagnostician

: 29 Aug 2023 : Wes Davis

: 25 Aug 2023 301 WALLACE TERRACE

SAULT STE MARIE, ON **CA P6C 1K8** Contact: Algoma Reliability algomareliability@algoma.com T: (705)206-1059

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied. F: (705)945-3585