

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend





## Component

Pump Fluid

### PETRO CANADA HYDREX AW 46 (430 LTR)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

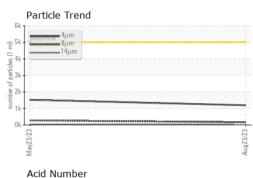
			May2023	Aug2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0818437	PP	
Sample Date		Client Info		23 Aug 2023	23 May 2023	
Machine Age	mths	Client Info		90	78	
Oil Age	mths	Client Info		83	73	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>90	13	11	
Chromium	ppm	ASTM D5185(m)	>5	<1	<1	
Nickel		ASTM D5185(m)	>5	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm			0	0	
	ppm	ASTM D5185(m)	>3	u <1	0	
Aluminum	ppm	ASTM D5185(m)				
Lead	ppm	ASTM D5185(m)	>12	1	2	
Copper	ppm	ASTM D5185(m)		51	51	
Tin	ppm	ASTM D5185(m)	>9	0	<1	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		<1	<1	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	
Barium	ppm	ASTM D5185(m)	0	0	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	<1	<1	
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	
Calcium	ppm	ASTM D5185(m)	50	24	22	
Phosphorus	ppm	ASTM D5185(m)	330	350	355	
Zinc	ppm	ASTM D5185(m)	430	372	358	
Sulfur	ppm	ASTM D5185(m)	760	759	784	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>60	<1	<1	
Sodium	ppm	ASTM D5185(m)		2	1	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1195	1524	
Particles >6µm		ASTM D7647	>1300	165	278	
Particles >14µm		ASTM D7647	>160	17	29	
Particles >21µm		ASTM D7647	>40	7	11	
Particles >38µm		ASTM D7647	>10	1	1	
Particles >71µm		ASTM D7647		0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/15/11	18/15/12	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.30	0.31	
):45:32) Rev: 1				Contact/Location: Evan Kaun - WEL377ETO		

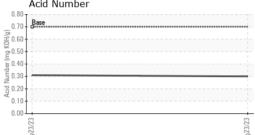
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Contact/Location: Evan Kaun - WEL377ETO



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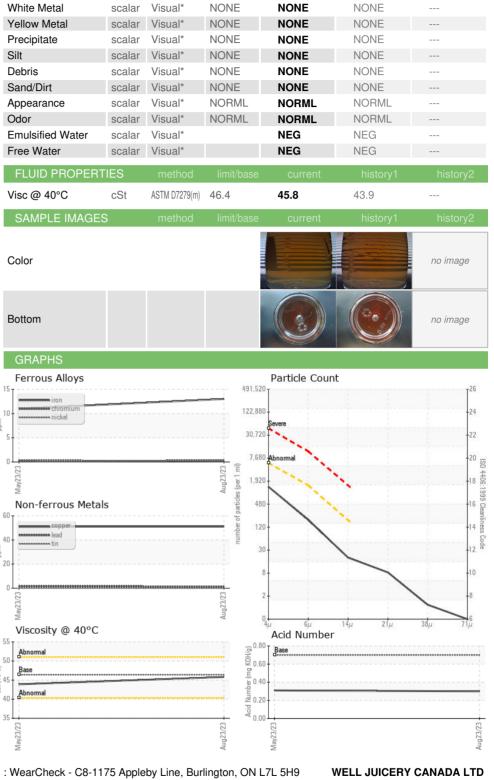




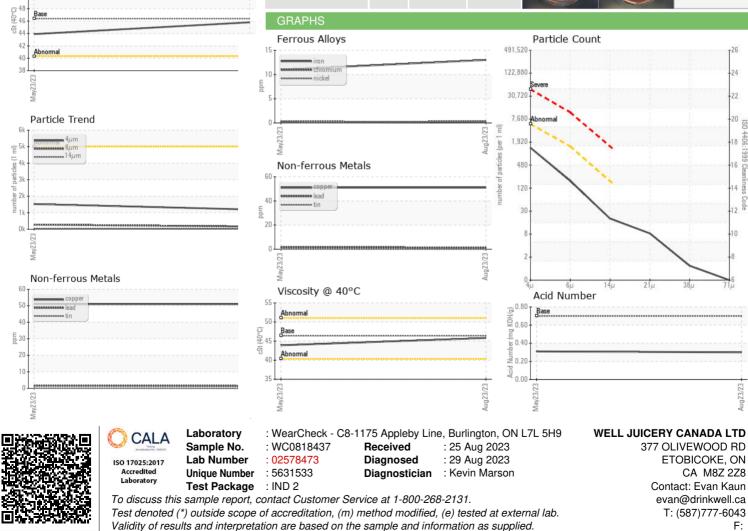
Viscosity @ 40°C

54

52 50







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