

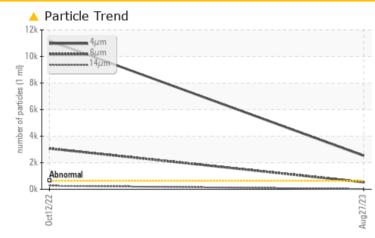
PROBLEM SUMMARY

SAB1 G1 TURBINE BEARING

Turbine Bearing

PETRO CANADA TURBOFLO XL46 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC T	EST RESULTS				
Sample Status			ABNORMAL	SEVERE	
Particles >4µm	ASTM D7647	>640	<u> </u>	• 11190	
Particles >6µm	ASTM D7647	>160	6 535	a 3070	
Oil Cleanliness	ISO 4406 (c)	>16/14/11	1 9/16/11	01/19/15	

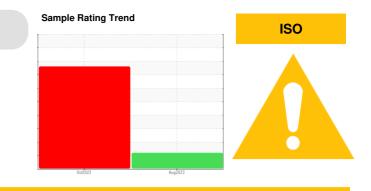
Customer Id: ONTQUE Sample No.: WC Lab Number: 02578790 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			

HISTORICAL DIAGNOSIS



12 Oct 2022 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO

SAB1 G1 TURBINE BEARING

Turbine Bearing

PETRO CANADA TURBOFLO XL46 (--- LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

)			0æ2022	Aug2023		
SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC	PP	
Sample Date		Client Info		27 Aug 2023	12 Oct 2022	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	SEVERE	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>7	<1	<1	
Chromium	ppm	ASTM D5185(m)	>2	0	0	
Nickel	ppm	ASTM D5185(m)	>2	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>2	<1	0	
Lead	ppm	ASTM D5185(m)	>33	0	<1	
Copper	ppm	ASTM D5185(m)	>3	<1	0	
Tin	ppm	ASTM D5185(m)		0	0	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	<1	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
-						
Manganese		. /				
	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 0	0	
Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1	0 0 0 0	
Manganese Magnesium Calcium Phosphorus Zino	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	0 0 <1 2	0 0 0 2	
Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	0 0 <1 2 2	0 0 0 2 1	
Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0	0 0 <1 2 2 604	0 0 2 1 616	
Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 2 2	0 0 2 1 616 <1	
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 limit/base	0 0 <1 2 2 604	0 0 2 1 616 <1 history1	
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 2 2 604 <1 <u>current</u> <1	0 0 2 1 616 <1 history1 0	
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 <1 2 2 604 <1 current	0 0 2 1 616 <1 history1 0 <1	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 <1 2 2 604 <1 <u>current</u> <1	0 0 2 1 616 <1 history1 0	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 <1 2 604 <1 <u>current</u> <1 0	0 0 2 1 616 <1 history1 0 <1	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MSTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >20 >20	0 0 <1 2 2 604 <1 <u>current</u> <1 0 <1	0 0 2 1 616 <1 history1 0 <1 <1	 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >20 >20 limit/base	0 0 <1 2 2 604 <1 current <1 0 <1 current	0 0 2 1 616 <1 history1 0 <1 <1 <1 history1	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >20 >20 limit/base >640	0 0 <1 2 2 604 <1 current <1 0 <1 current 2 2 2 2 2 2 2 2 2 2 2 2 2	0 0 2 1 616 <1 history1 0 <1 <1 <1 <1 history1 • 11190	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4μm Particles >6μm Particles >14μm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >20 >20 limit/base >640 >160 >20	0 0 <1 2 2 604 <1 current <1 0 <1 0 <1 current 2 2 2 2 2 2 2 2 2 2 2 2 2	0 0 2 1 616 <1 history1 0 <1 <1 <1 history1 0 1 1 1 9 0 1 1 9 0 0 0 1 0 0 0 0 0 0	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	limit/base >20 >20 limit/base >640 >160 >20	0 0 <1 2 2 604 <1 current <1 0 <1 0 <1 2522 ▲ 2522 18	0 0 2 1 616 <1 history1 0 <1 <1 <1 1 history1 0 1 1 2 5 5 9 0 0 2 1 0 0 2 1 0 0 2 1 0 0 2 1 0 0 2 0 2	 history2 history2
Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >20 >20 limit/base >640 >160 >20 >4 >3	0 0 <1 2 2 604 <1 current <1 0 <1 current 2522 ▲ 535 18 4	0 0 2 1 616 <1 history1 0 <1 <1 <1 1 11190 • 3070 • 265 • 69	 history2 history2 history2



OIL ANALYSIS REPORT

Aum	FLUID DEGRAD		method	limit/base	current	history1	history2
4μm 	Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	0.08	0.07	
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	NONE	NONE	
Alada Manghang Bang Manghang Mang	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Abnormal	Precipitate	scalar	Visual*	NONE	NONE	NONE	
0ct12/22	Silt Debris	scalar	Visual*	NONE	NONE	NONE	
0ct1		scalar	Visual*	NONE	NONE	NONE	
PQ	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
Severe	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>2	NEG	NEG	
Abnormal	Free Water	scalar	Visual*		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	46.39	45.5	45.4	
0ct12/22	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
0	Aug				51	AMA	
Acid Number	Color					TIM	no image
							0
Base	Bottom						no image
	GRAPHS						
0ct12/22	Ferrous Alloys				Particle Coun	t	
0	10 iron			491,52	⁰		T ²
Viscosity @ 40°C	E 5-			122,88	0-		-2
				30,72	0-		-2
Abnormal	0			- 7,68	0 Severe		+2
	0ct12/22			Aug27/23 s {per 1 ml	L		1
Base				Aug27/23 Particles (per 1 ml) 86	Abnormat		+2
	Non-ferrous Meta	ls					-1
Abnormal	copper			Jo apper of	-		-1
22	E. 5 -			Inu 3	0-		-1
0¢t12/22					8-		+1
				53			
PQ	0ct12/22			Aug27/23	2-		
Servere	∽ Viscosity @ 40°C			AL	0 4μ 6μ	14µ 21µ	38µ 71µ
	55 _T				Acid Number		
	Abnormal			KOH			
Abnormal	() 50 - Base 8 45			<u>ل</u> لي 0.0	5 - Base		
	3 45 - Abnormal			(D)HO) 0.0 Nrmper	-		
	40			jõ 0.0	0		
0ct12/22	0ct12/22			Aug27/23	0ct12/22		
0000				Aı	0		
CALA Laboratory Sample No.	: WearCheck - C8-11 : WC	175 Apple Received		lington, ON L Aug 2023		Ontario Pow PLANT GROUP,, 140	
		Diagnos		Aug 2023		NIAGARA ON 1	
spect 1 1 Iso 17025:2017 Lab Number							
ISO 17025:2017 Lab Number Accredited Unique Number	er : 5631850	Diagnost		vin Marson			CA LOS 1
ISO 17025:2017 Lab Number	er :5631850 ge :IND 2(Additional T	ests: PQ	, PrtCount, T	AN Man)			CA LOS 1 Vichael Broc ochu@opg.co

Contact/Location: Michael Brochu - ONTQUE