

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

CRUSADER MARINE PORT ENGINE Component

Port Gasoline Engine

MERCURY 4 STROKE SAE 25W40 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|---|--|---|---|---|--|--|
| Sample Number | | Client Info | | WC0840676 | | |
| Sample Date | | Client Info | | 21 Aug 2023 | | |
| Machine Age | hrs | Client Info | | 2006 | | |
| Oil Age | hrs | Client Info | | 35 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | NORMAL | | |
| CONTAMINATION | N | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >4.0 | <1.0 | | |
| Glycol | | WC Method | | NEG | | |
| WEAR METALS | | method | limit/base | ourropt | history1 | history2 |
| | | | | current | Thistory I | TIIStoryz |
| Iron | ppm | ASTM D5185(m) | >150 | 18 | | |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | | |
| Nickel | ppm | ASTM D5185(m) | >5 | 0 | | |
| Titanium | ppm | ASTM D5185(m) | | 0 | | |
| Silver | ppm | ASTM D5185(m) | >2 | 0 | | |
| Aluminum | ppm | ASTM D5185(m) | >40 | 3 | | |
| Lead | ppm | ASTM D5185(m) | >50 | 2 | | |
| Copper | ppm | ASTM D5185(m) | >155 | 12 | | |
| Tin | ppm | ASTM D5185(m) | >10 | <1 | | |
| Antimony | ppm | ASTM D5185(m) | | 0 | | |
| Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| Beryllium | ppm | ASTM D5185(m) | | 0 | | |
| Cadmium | ppm | ASTM D5185(m) | | <1 | | |
| | | () | | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| ADDITIVES Boron | ppm | ASTM D5185(m) | limit/base | 117 | history1 | history2 |
| ADDITIVES Boron Barium | | | limit/base | | | |
| ADDITIVES Boron Barium Molybdenum | ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 117 0 51 | | |
| ADDITIVES Boron Barium Molybdenum Manganese | ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 117 0 51 <1 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium | ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 117 0 51 <1 12 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium | ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 117 0 51 <1 12 2096 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 117 0 51 <1 12 2096 733 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 1117 0 51 <1 12 2096 733 808 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | | 1117 0 51 <1 12 2096 733 808 1876 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | | 1117 0 51 <1 12 2096 733 808 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | | 1117 0 51 <1 12 2096 733 808 1876 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | | 1117 0 51 <1 12 2096 733 808 1876 <1 | | |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | limit/base | 1117 0 51 <1 12 2096 733 808 1876 <1 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) | limit/base | 1117 0 51 <1 12 2096 733 808 1876 <1 current 10 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) | limit/base >30 >400 | 1117 0 51 <1 12 2096 733 808 1876 <1 <i>current</i> 10 2 | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) | limit/base >30 >400 >20 | 1117 0 51 <1 12 2096 733 808 1876 <1 <i>current</i> 10 2 0 <i>current</i> | history1 | history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % | ppm | ASTM D5185(m) ASTM D5185(m) | limit/base >30 >400 >20 limit/base | 1117 0 51 <1 12 2096 733 808 1876 <1 <u>current</u> 10 2 0 <u>current</u> 0 | history1 history1 | history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) | limit/base >30 >400 >20 limit/base | 1117 0 51 <1 12 2096 733 808 1876 <1 Current 10 2 0 Current 0 7.5 | history1 history1 | history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) | Imit/base >30 >400 >20 Imit/base >20 Sandard State >20 Sandard State >20 | 1117 0 51 <1 12 2096 733 808 1876 <1 current 10 2 0 current 0 7.5 18.3 | history1 history1 | history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D7844* ASTM D7844* ASTM D7624* | limit/base >30 >400 >20 limit/base >20 >30 >30 >30 >20 | 1117 0 51 <1 12 2096 733 808 1876 <1 <i>current</i> 10 2 0 <i>current</i> 0 7.5 18.3 <i>current</i> | history1 history1 history1 | history2 history2 history2 |
| ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) ASTM D5185(m) | Imit/base >30 >400 >20 Imit/base >20 Sandard State >20 Sandard State >20 | 1117 0 51 <1 12 2096 733 808 1876 <1 Current 10 2 0 Current 0 7.5 18.3 Current 11.4 | | history2 history2 history2 |



OIL ANALYSIS REPORT

