

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

CRUSADER MARINE PORT ENGINE Component

Port Gasoline Engine

MERCURY 4 STROKE SAE 25W40 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0840676		
Sample Date		Client Info		21 Aug 2023		
Machine Age	hrs	Client Info		2006		
Oil Age	hrs	Client Info		35		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0		
Glycol		WC Method		NEG		
WEAR METALS		method	limit/base	ourropt	history1	history2
				current	Thistory I	TIIStoryz
Iron	ppm	ASTM D5185(m)	>150	18		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>5	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)	>2	0		
Aluminum	ppm	ASTM D5185(m)	>40	3		
Lead	ppm	ASTM D5185(m)	>50	2		
Copper	ppm	ASTM D5185(m)	>155	12		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		<1		
		()				
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	ASTM D5185(m)	limit/base	117	history1	history2
ADDITIVES Boron Barium			limit/base			
ADDITIVES Boron Barium Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	117 0 51		
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	117 0 51 <1		
ADDITIVES Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	117 0 51 <1 12		
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	117 0 51 <1 12 2096		
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	117 0 51 <1 12 2096 733		
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	1117 0 51 <1 12 2096 733 808	 	
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		1117 0 51 <1 12 2096 733 808 1876	 	
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		1117 0 51 <1 12 2096 733 808	 	
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		1117 0 51 <1 12 2096 733 808 1876	 	
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		1117 0 51 <1 12 2096 733 808 1876 <1		
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	1117 0 51 <1 12 2096 733 808 1876 <1	 history1	 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	limit/base	1117 0 51 <1 12 2096 733 808 1876 <1 current 10	 history1 	 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	limit/base >30 >400	1117 0 51 <1 12 2096 733 808 1876 <1 <i>current</i> 10 2	 history1	 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >30 >400 >20	1117 0 51 <1 12 2096 733 808 1876 <1 <i>current</i> 10 2 0 <i>current</i>	 history1 	 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >30 >400 >20 limit/base	1117 0 51 <1 12 2096 733 808 1876 <1 <u>current</u> 10 2 0 <u>current</u> 0	 history1 history1	 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >30 >400 >20 limit/base	1117 0 51 <1 12 2096 733 808 1876 <1 Current 10 2 0 Current 0 7.5	 history1 history1 	 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	Imit/base >30 >400 >20 Imit/base >20 Sandard State >20 Sandard State >20	1117 0 51 <1 12 2096 733 808 1876 <1 current 10 2 0 current 0 7.5 18.3	 history1 history1	 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7844* ASTM D7844* ASTM D7624*	limit/base >30 >400 >20 limit/base >20 >30 >30 >30 >20	1117 0 51 <1 12 2096 733 808 1876 <1 <i>current</i> 10 2 0 <i>current</i> 0 7.5 18.3 <i>current</i>	 history1 history1 history1	 history2 history2 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	Imit/base >30 >400 >20 Imit/base >20 Sandard State >20 Sandard State >20	1117 0 51 <1 12 2096 733 808 1876 <1 Current 10 2 0 Current 0 7.5 18.3 Current 11.4		 history2 history2 history2



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