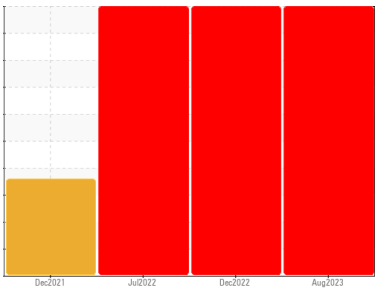
PROBLEM SUMMARY

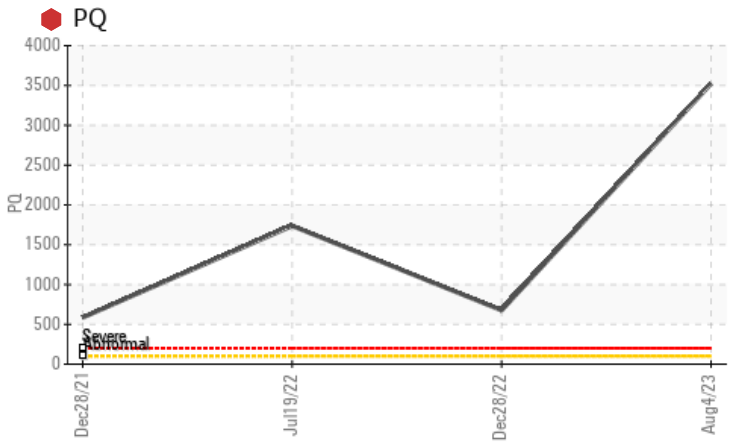
Sample Rating Trend

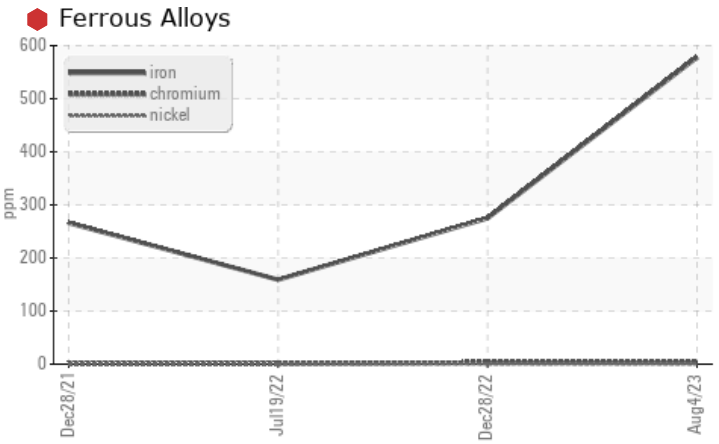


WEAR

Machine Id
TIMM #2 PLUNGER 6
Component
Gearbox
Fluid
SHELL OMALA S2 G 68 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	SEVERE
PQ		ASTM D8184*		**3522**	676	1737
Iron	ppm	ASTM D5185(m)	>200	**578**	275	159
Ferrous Rubbing	Scale 0-10	ASTM D7684*			8	
Ferrous Rolling	Scale 0-10	ASTM D7684*		**5**	5	4

Customer Id: TOYCAM
Sample No.: CB0031418
Lab Number: 02579128
Test Package: IND 3

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

WEAR PARTICLES

28 Dec 2022 Diag: Kevin Marson

The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition. The fluid was specified as SHELL OMALA S2 G 68, however, a fluid match indicates that this fluid is ISO 68 Gear Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Large Particles and small particles and severity index and total particles levels are severe. PQ levels are abnormal. Wear particle analysis indicates that the ferrous rolling particles are abnormal. Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

VISUAL METAL

19 Jul 2022 Diag: Kevin Marson

We advise that you check for visible metal particles in the oil. Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review. The oil change at the time of sampling has been noted. An inspection for the source(s) of wear may be warranted at this time. We recommend an early resample to monitor this condition. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.PQ levels are severe. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. High concentration of visible metal present. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

WEAR

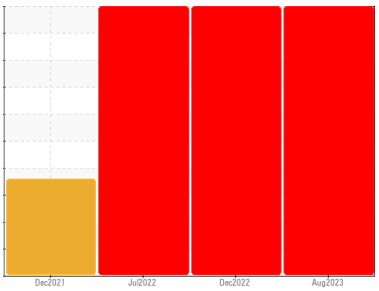
28 Dec 2021 Diag: Kevin Marson

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.PQ levels are abnormal. Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
TIMM #2 PLUNGER 6
Component
Gearbox
Fluid
SHELL OMALA S2 G 68 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

Iron ppm levels are severe. PQ levels are severe. Wear particle analysis indicates that the ferrous rolling and ferrous rubbing particles are abnormal. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**CB0031418**	CB0031214	CB0031112
Sample Date		Client Info		**04 Aug 2023**	28 Dec 2022	19 Jul 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**3522**	676	1737
Iron	ppm	ASTM D5185(m)	>200	**578**	275	159
Chromium	ppm	ASTM D5185(m)	>15	**3**	3	1
Nickel	ppm	ASTM D5185(m)	>15	**0**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	<1	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	3	<1
Lead	ppm	ASTM D5185(m)	>100	**0**	2	0
Copper	ppm	ASTM D5185(m)	>200	**<1**	3	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	<1	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	**0**	<1	<1
Barium	ppm	ASTM D5185(m)	0.0	**<1**	38	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	<1
Manganese	ppm	ASTM D5185(m)		**2**	1	1
Magnesium	ppm	ASTM D5185(m)	0	**<1**	3	0
Calcium	ppm	ASTM D5185(m)	0.0	**<1**	6	<1
Phosphorus	ppm	ASTM D5185(m)	290	**304**	311	265
Zinc	ppm	ASTM D5185(m)	3.8	**15**	43	10
Sulfur	ppm	ASTM D5185(m)	8167	**7754**	8125	7857
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

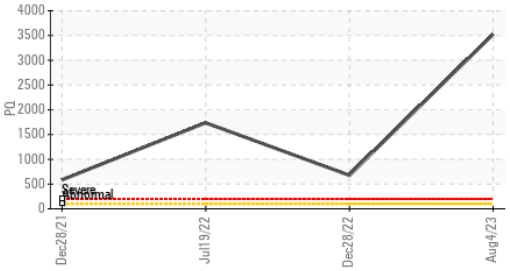
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**2**	6	1
Sodium	ppm	ASTM D5185(m)		**<1**	3	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.31**	0.24	0.28

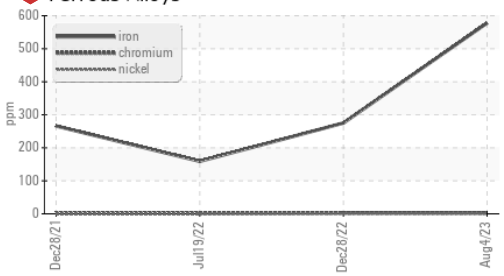
OIL ANALYSIS REPORT

Safety Reliability Efficiency Sustainability for Industry.

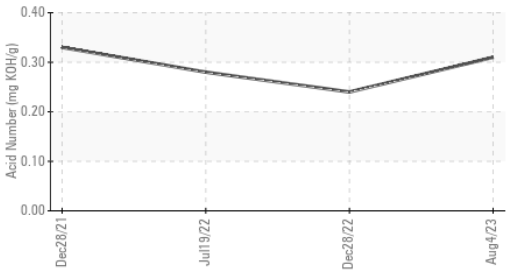
PQ



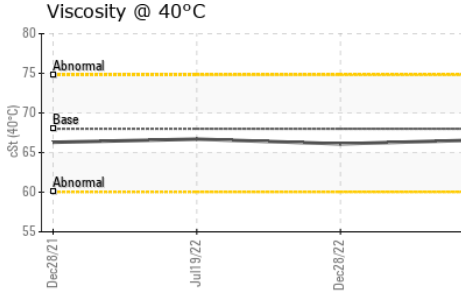
Ferrous Alloys



Acid Number

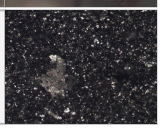


Viscosity @ 40°C



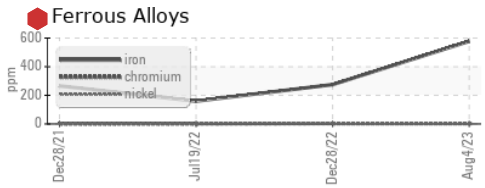
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**LIGHT**	NONE	MDHVY
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**LIGHT**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.0	**66.6**	66.1	66.7

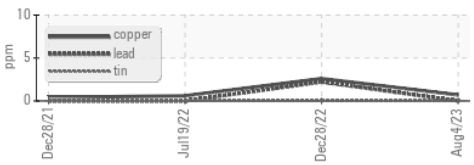
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter			*no image*	*no image*	

GRAPHS

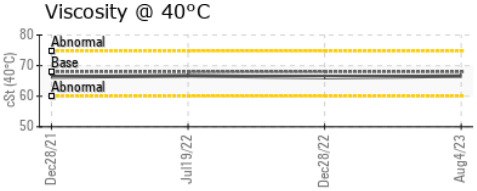
Ferrous Alloys



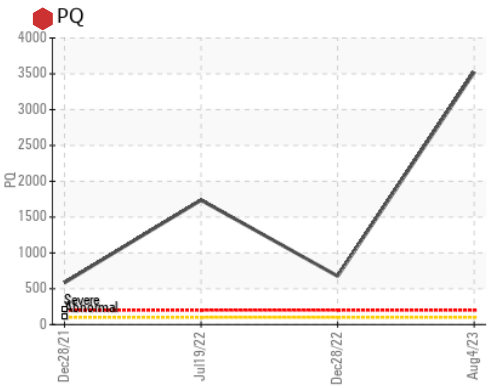
Non-ferrous Metals



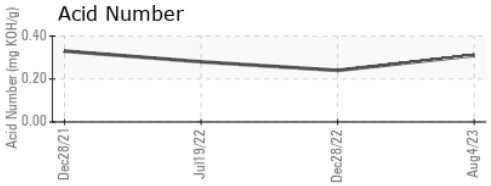
Viscosity @ 40°C



PQ



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CB0031418
Lab Number : 02579128
Unique Number : 5632188
Test Package : IND 3

Received : 29 Aug 2023
Diagnosed : 07 Sep 2023
Diagnostician : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

TOYOTA MOTOR MANUFACT.
1055 FOUNTAIN STREET N.
CAMBRIDGE, ON
CA N3H 5K2
Contact: mike clappison
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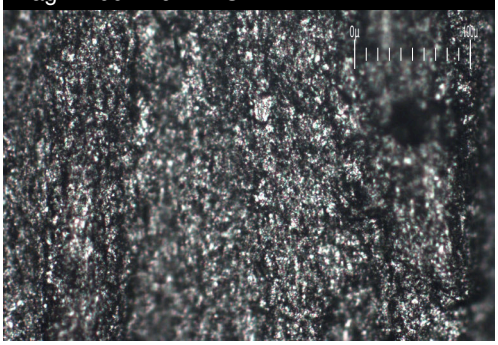
T: (519)212-5023
F: (519)653-9638

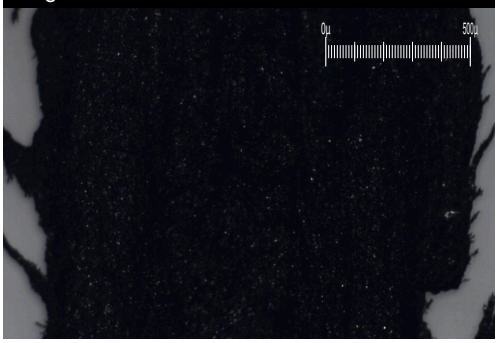
FERROGRAPHY REPORT

Machine Id
TIMM #2 PLUNGER 6
Component
Gearbox
Fluid
SHELL OMALA S2 G 68 (--- GAL)

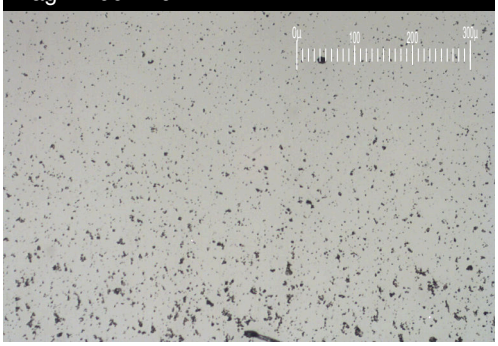
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

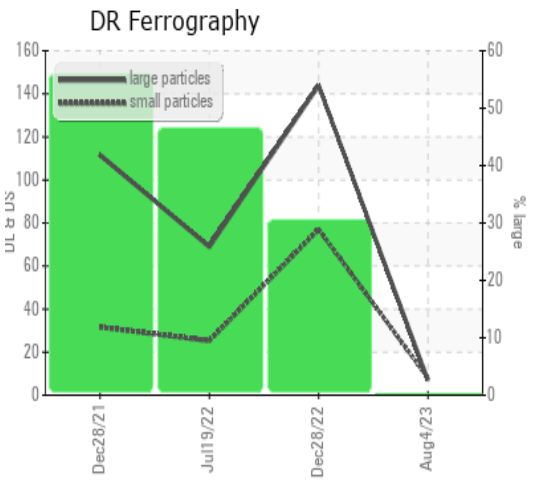


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**7.1**	143.8	68.9
Small Particles		DR-Ferr*		**8.1**	77.0	25.3
Total Particles		DR-Ferr*	>---	**15.2**	220.8	94.2
Large Particles Percentage	%	DR-Ferr*		**0**	30.3	46.3
Severity Index		DR-Ferr*		**7**	9606	3004

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		9	8	9
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**5**	5	4
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		**1**		
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**	2	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**2**	3	1

WEAR

Iron ppm levels are severe. PQ levels are severe. Wear particle analysis indicates that the ferrous rolling and ferrous rubbing particles are abnormal. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.



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