

OIL ANALYSIS REPORT

Sample Rating Trend

ADDITIVES

2010 Mc2012 Mc2013 Sec2014 Mc2016 Mc2016 Mc2020 Mc2021



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0841284	WC22128058	WC0754409
Sample Date		Client Info		25 Aug 2023	25 Apr 2023	05 Feb 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ABNORMAL	NORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>200	21	38	20
Chromium	ppm	ASTM D5185(m)	>15	0	<1	0
Nickel	ppm	ASTM D5185(m)	>15	0	2	<1
Titanium	ppm	ASTM D5185(m)		0	<1	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	8	1
Lead	ppm	ASTM D5185(m)	>100	7	18	6
Copper	ppm	ASTM D5185(m)	>200	2	🔺 122	2
Tin	ppm	ASTM D5185(m)	>25	<1	<1	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	<1	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.4	6	<1	7
Barium	ppm	ASTM D5185(m)	0.0	<1	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	118	0	117
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	<1	▲ 36	<1
Calcium	ppm	ASTM D5185(m)		4 2	▲ 72	43
Phosphorus	ppm	ASTM D5185(m)	215	464	1 770	471
Zinc	ppm	ASTM D5185(m)	0	117	▲ 586	116
Sulfur	ppm	ASTM D5185(m)	7039	9762	▲ 2299	9993
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	26	16	26
Sodium	ppm	ASTM D5185(m)		1	2	2
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.92	0.75	0.92

Area TC02 Machine Id TC02 4.5 Inch Component

Gearbox Fluid SHELL OMALA S2 G 220 (16 GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

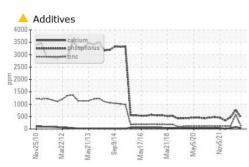
There is no indication of any contamination in the oil.

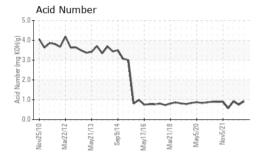
Fluid Condition

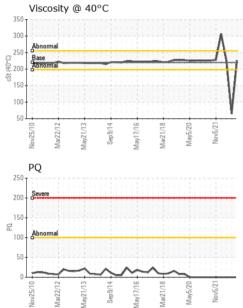
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



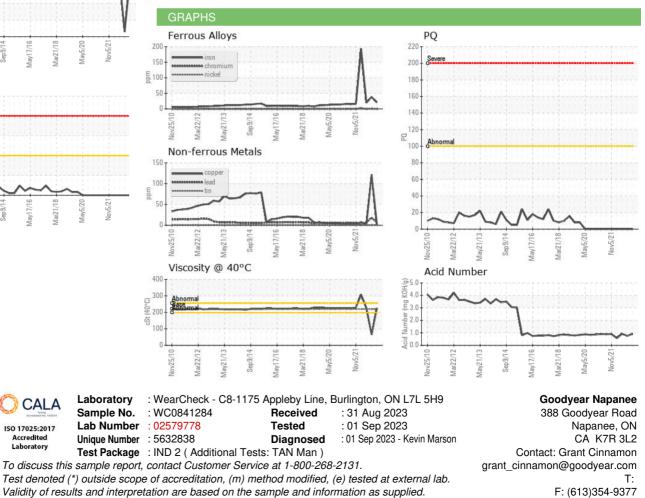
OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D7279(m)	limit/base 220	current 225	history1	history2 226
	cSt					
Visc @ 40°C	cSt	ASTM D7279(m)	220	225	64.8	226



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