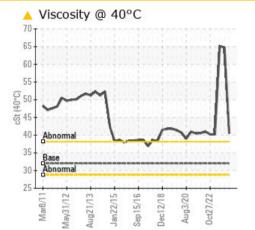
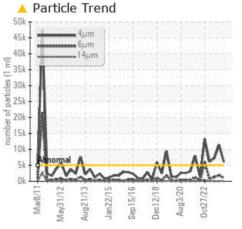


Area GC01 Machine Id GC01 Component Hydraulic System

### HYDRAULIC OIL FG ISO 32 (--- GAL)

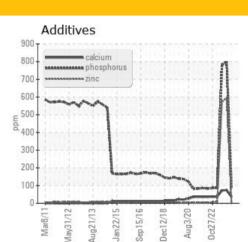
### COMPONENT CONDITION SUMMARY





cSt

Visc @ 40°C



64.8

65.1

40.5

### RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### **PROBLEMATIC TEST RESULTS** Sample Status ABNORMAL SEVERE SEVERE ▲ 7256 Particles >4µm ASTM D7647 >5000 6089 11367 **Oil Cleanliness** ISO 4406 (c) >19/17/14 20/17/13 21/18/13 ▲ 20/17/12

ASTM D7279(m) 32

Customer Id: GOONAP Sample No.: WC0841275 Lab Number: 02579779 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



### **RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.

### **HISTORICAL DIAGNOSIS**



### 25 Apr 2023 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.Copper ppm levels are severe. Iron ppm levels are abnormal. Aluminum ppm levels are noted. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. Viscosity of sample indicates oil is within SAE 30 range, advise investigate. This plus the additive levels indicates that his is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



#### 24 Apr 2023 Diag: Kevin Marson



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.Copper ppm levels are severe. Iron ppm levels are abnormal. Aluminum ppm levels are noted. Oil cooler core leaching or motor piston wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of nigressed dirt has caused abrasive wear to the component. Viscosity of sample indicates this is within SAE 30 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



### 05 Nov 2022 Diag: Kevin Marson



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## **OIL ANALYSIS REPORT**



### VISCOSITY



### DIAGNOSIS

### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

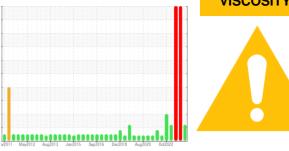
All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



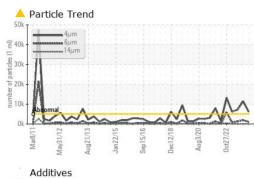
SAMPLE INFORM		ar2011 May20	12 Aug2013 Jan2015	Sep2016 Dec2018 Aug2020	biotory d	bistow 0
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0841275	WC22128048	WC0299467
Sample Date		Client Info		25 Aug 2023	25 Apr 2023	24 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<b>A</b> 37	<b>A</b> 37
Chromium	ppm	ASTM D5185(m)	>20	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	0	2	2
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	<u> </u>	<b>∧</b> 7
Lead	ppm	ASTM D5185(m)	>20	4	17	18
Copper	ppm	ASTM D5185(m)	>20	1	• 130	124
Tin	ppm	ASTM D5185(m)	>20	0	<1	<1
Antimony	ppm	ASTM D5185(m)	20	0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	<1	<1
Beryllium		ASTM D5185(m)		0	0	0
Cadmium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0	<1	<1
	ррпі	. ,	11 11 11	-		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	5	<1	0	0
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)	5	0	<b>A</b> 35	<b>A</b> 35
Calcium	ppm	ASTM D5185(m)	12	36	<u> </u>	<u> </u>
Phosphorus	ppm	ASTM D5185(m)	400	86	<u> </u>	<u> </u>
Zinc	ppm	ASTM D5185(m)	12	8	▲ 596	<b>5</b> 73
Sulfur	ppm	ASTM D5185(m)	650	369	<u> </u>	🔺 2356
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4	<b>1</b> 5	<b>1</b> 5
Sodium	ppm	ASTM D5185(m)		<1	3	3
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 6089	<b>1</b> 1367	A 7256
Particles >6µm		ASTM D7647	>1300	1012	▲ 1942	1260
Particles >14µm		ASTM D7647	>160	45	61	39
Particles >21µm		ASTM D7647		12	10	9
Particles >38µm		ASTM D7647	>10	2	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/17/13	▲ 21/18/13	20/17/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.50	0.14	1.02	0.98
	iiiy r.uti/y	AUTIVI D9/4	0.00	0.14	1.04	0.30

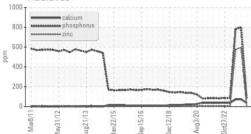
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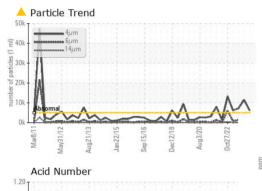
Submitted By: ?

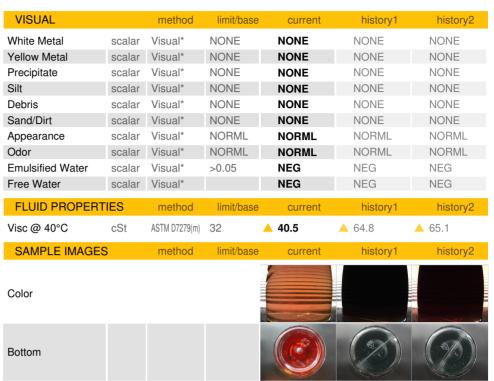


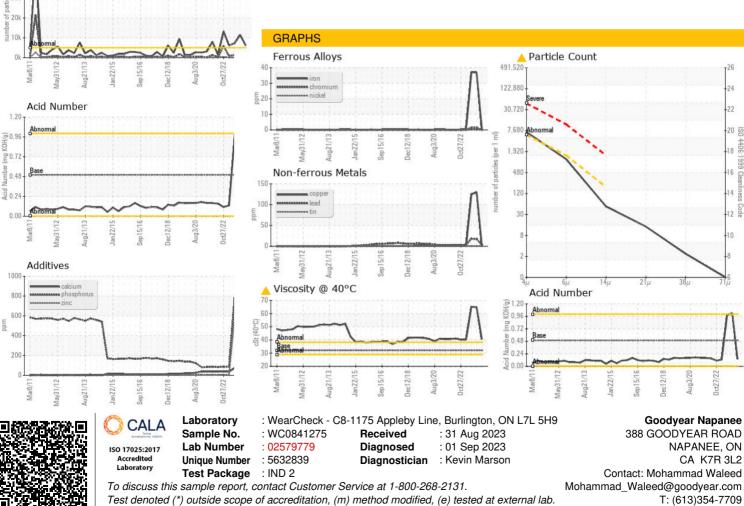
# **OIL ANALYSIS REPORT**











Validity of results and interpretation are based on the sample and information as supplied.

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