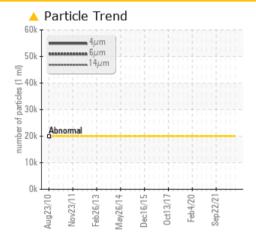


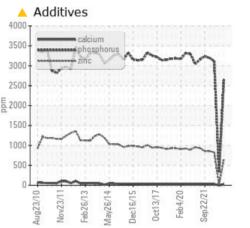
PROBLEM SUMMARY

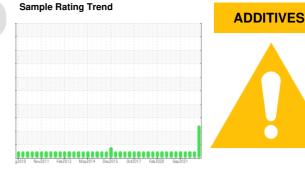
Area Banbury 1 Machine Id BB01 Mori Speed Rod A Component

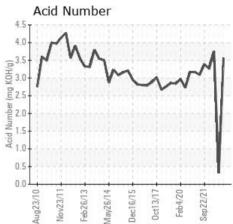
Gearbox Fluid SHELL OMALA S2 GX 220 (80 GAL)

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL		
Molybdenum	ppm	ASTM D5185(m)	0	🔺 1615	6	2054		
Phosphorus	ppm	ASTM D5185(m)	290	A 2651	330	3113		
Zinc	ppm	ASTM D5185(m)	3.8	<u> </u>	4	826		
Particles >4µm		ASTM D7647	>20000	🔺 52619				
Particles >6µm		ASTM D7647	>5000	<u> </u>				
Oil Cleanliness		ISO 4406 (c)	>21/19/16	A 23/20/14				

Customer Id: GOONAP Sample No.: WC0841263 Lab Number: 02579800 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED A	RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.			

HISTORICAL DIAGNOSIS



05 Feb 2023 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



NORMAL

27 Oct 2022 Diag: Kevin Marson

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

05 Nov 2021 Diag: Kevin Marson



Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. There is no indication of any contamination in the oil. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.









OIL ANALYSIS REPORT

Area Banbury 1 Machine Id BB01 Mori Speed Rod A Component

Gearbox Fluid SHELL OMALA S2 GX 220 (80 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

ADDITIVES

Sample Rating Trend

SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0841263	WC0754388	WC0664077
Sample Date		Client Info		25 Aug 2023	05 Feb 2023	27 Oct 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	34	<1	38
Chromium	ppm	ASTM D5185(m)	>15	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>15	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	3	<1	15
Lead	ppm	ASTM D5185(m)	>100	2	0	2
Copper	ppm	ASTM D5185(m)		- 18	0	25
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)		<1	0	<1
Vanadium	ppm	ASTM D5185(m)		<1	0	<1
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
	pp	method	limit/base		-	
ADDITIVES				current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	<1	<1	0
Barium	ppm	ASTM D5185(m)	0.0	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	0	▲ 1615	6	2054
Manganese	ppm	ASTM D5185(m)	0	<1	0	<1
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	0.0	23	0	27
Phosphorus	ppm	ASTM D5185(m)	290	A 2651	330	3113
Zinc	ppm	ASTM D5185(m)	3.8	<u>▲</u> 660	4	826
Sulfur	ppm	ASTM D5185(m)	8167	8741	8113	8744
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	18	1	22
Sodium	ppm	ASTM D5185(m)		2	<1	0
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	6 52619		
			>5000	A E1EC		
Particles >6µm		ASTM D7647	>5000	<u> </u>		
Particles >6µm Particles >14µm		ASTM D7647 ASTM D7647	>5000 >640	132		
Particles >14µm		ASTM D7647	>640	132		
Particles >14µm Particles >21µm		ASTM D7647 ASTM D7647	>640 >160	132 34		
Particles >14μm Particles >21μm Particles >38μm		ASTM D7647 ASTM D7647 ASTM D7647	>640 >160 >40	132 34 2		
Particles >14µm Particles >21µm Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>640 >160 >40 >10	132 34 2 0		

Acid Number (AN) mg KOH/g

mg KOH/g ASTM D974*

3.56

0.32

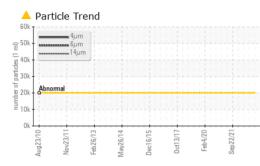
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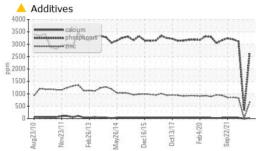
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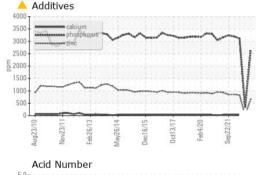
Page 3 of 4

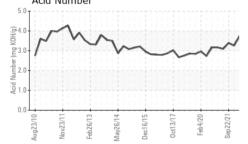


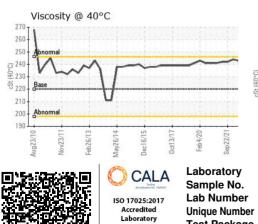
OIL ANALYSIS REPORT







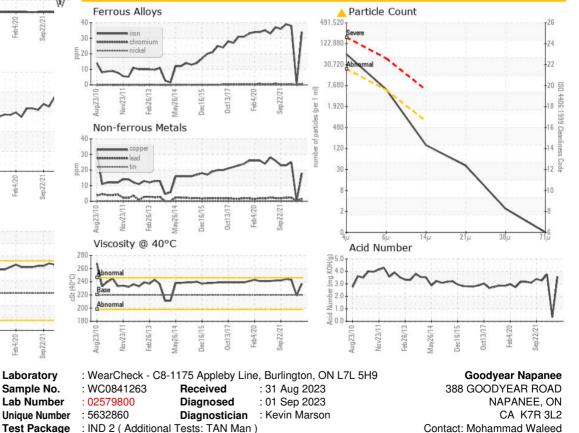




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	237	219	243
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						

Bottom





To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.