

PROBLEM SUMMARY

Banbury 1 **BB01** Racine

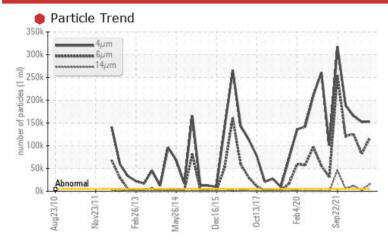
Component **Hydraulic System**

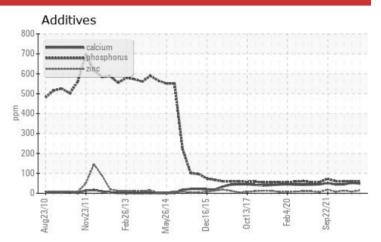
SHELL TELLUS S3 M 68 (80 GAL)





COMPONENT CONDITION SUMMARY





RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC 1	EST RE	SULTS				
Sample Status				SEVERE	SEVERE	SEVERE
Particles >4μm		ASTM D7647	>5000	152803	152254	165407
Particles >6μm		ASTM D7647	>1300	116560	82408	125335
Particles >14µm		ASTM D7647	>160	15439	2 494	12307
Particles >21µm		ASTM D7647	>40	1367	<u>233</u>	776
Oil Cleanliness		ISO 4406 (c)	>19/17/14	2 4/24/21	2 4/24/18	25/24/21
White Metal	scalar	Visual*	NONE	▲ VLITE	▲ VLITE	NONE
PrtFilter						no image

Customer Id: GOONAP Sample No.: WC0841266 Lab Number: 02579806 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.			
Check Fluid Source			?	Confirm the source of the lubricant being utilized for top-up/fill.			
Check For Visual Metal			?	We advise that you check for visible metal particles in the oil.			
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.			

HISTORICAL DIAGNOSIS

05 Feb 2023 Diag: Kevin Marson

X

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Light concentration of visible metal present. Particles >14µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Particles >21µm are abnormally high. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



27 Oct 2022 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



05 Nov 2021 Diag: Kevin Marson



We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. Particles >14µm are severely high. Particles >6µm are severely high. Particles >4µm are severely high. Particles >6µm are abnormally high. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

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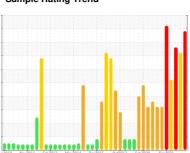
Antimony

Vanadium

Beryllium

Cadmium

Sample Rating Trend







0

0

0

0

0

Banbury 1 **BB01** Racine

Hydraulic System

SHELL TELLUS S3 M 68 (80 GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use offline filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Light concentration of visible metal present.

Contamination

Particles >14µm are severely high. Particles >21µm are severely high. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are severely high.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

g2010 Nev2011 Feb2013 May2014 Des2015 Oct2017 Feb2020 Sep2021						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0841266	WC0754391	WC0664080
Sample Date		Client Info		25 Aug 2023	05 Feb 2023	27 Oct 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3	2	5
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	<1
Lead	ppm	ASTM D5185(m)	>20	<1	1	2
Copper	ppm	ASTM D5185(m)	>20	2	<1	2

ASTM D5185(m)

ASTM D5185(m)

ASTM D5185(m)

ASTM D5185(m)

ASTM D5185(m)

ASTM D5185(m) >15

ASTM D5185(m)

ppm

ppm

ppm

ppm

ppm

ppm

ppm

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		3	<1	0
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		2	3	11
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	0
Calcium	ppm	ASTM D5185(m)		48	52	45
Phosphorus	ppm	ASTM D5185(m)		60	60	60
Zinc	ppm	ASTM D5185(m)	0	14	8	13
Sulfur	ppm	ASTM D5185(m)		356	214	252
Lithium	ppm	ASTM D5185(m)		4	1	2
CONTAMINANTS		method	limit/base	current	history1	history2

0

0

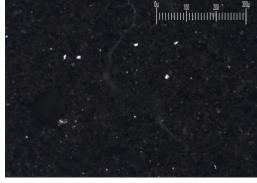
0

0

0

6

Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	152803	152254	1 65407
Particles >6µm		ASTM D7647	>1300	116560	82408	125335
Particles >14μm		ASTM D7647	>160	15439	2 494	12307
Particles >21μm		ASTM D7647	>40	1367	<u>^</u> 233	776
Particles >38μm		ASTM D7647	>10	11	4	13
Particles >71μm		ASTM D7647	>3	1	0	2
Oil Cleanliness		ISO 4406 (c)	>19/17/14	2 4/24/21	2 4/24/18	25/24/21
FLUID DEGRADATION		method	limit/base	current	history1	history2



Particle Filter (Magn: 100 x)

Acid Number (AN)

Silicon

Sodium

mg KOH/g ASTM D974*

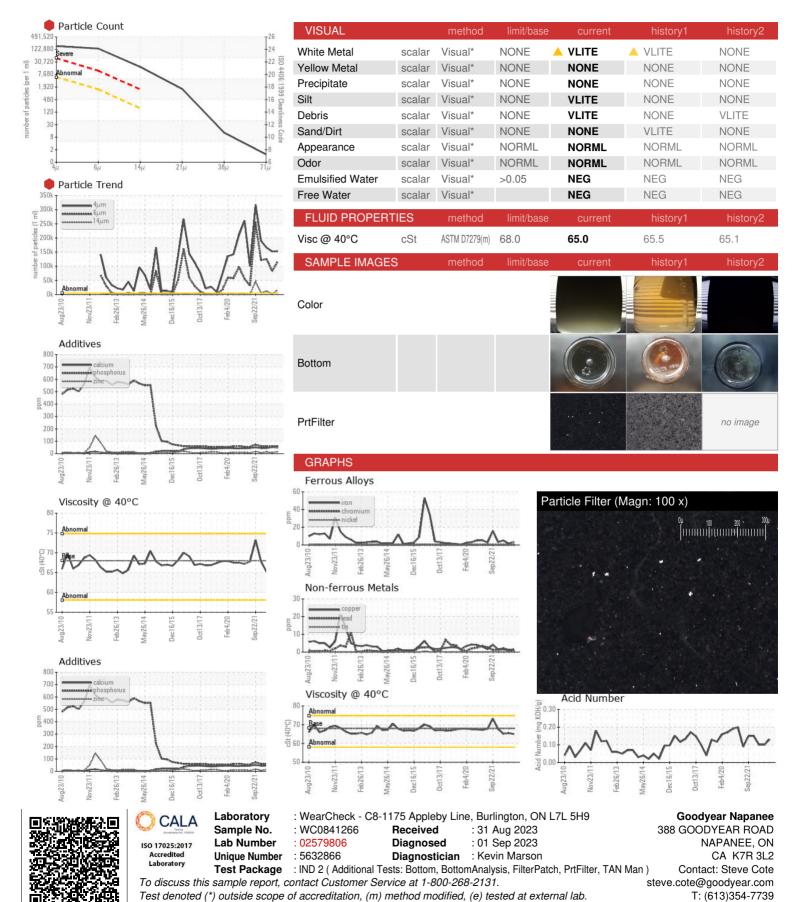
0.13

0.10 0.10

Submitted By: ?



OIL ANALYSIS REPORT



Validity of results and interpretation are based on the sample and information as supplied.

F: (613)354-7798