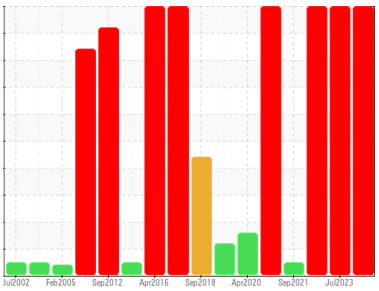
PROBLEM SUMMARY

Sample Rating Trend

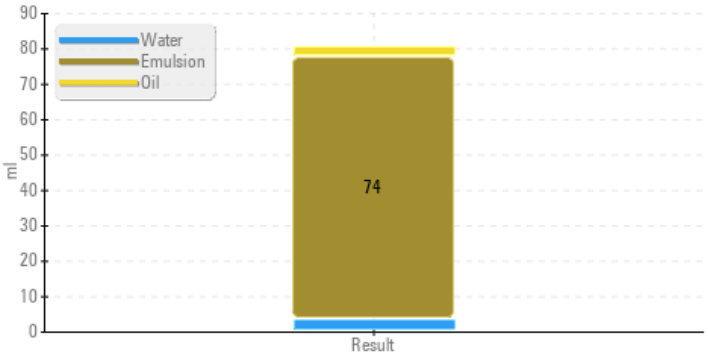


CONTAMINANT

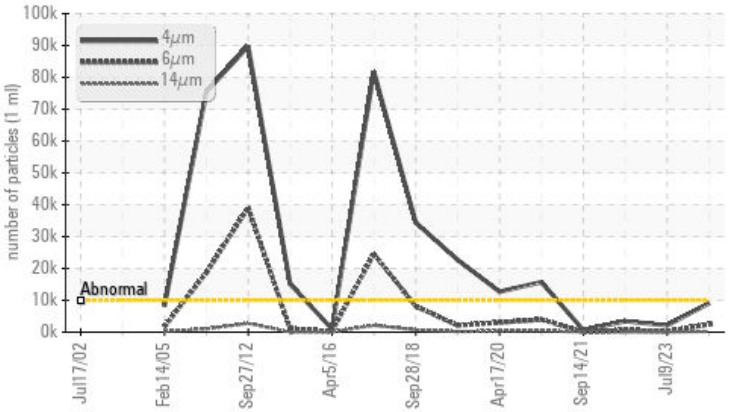
Area
[02437560]
Machine Id
A4 - Thrust Bearing
Component
Thrust Bearing
Fluid
PETRO CANADA TURBOFLO R&O 46 (5705 LTR)

COMPONENT CONDITION SUMMARY

Water Separability



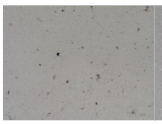
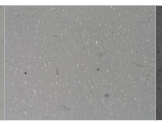
Particle Trend



RECOMMENDATION

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >14µm		ASTM D7647	>160	▲ **205**	30	34
Particles >21µm		ASTM D7647	>40	▲ **62**	11	6
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ **20/18/15**	18/15/12	19/16/12
Free Water	scalar	Visual*		▲ **1%**	NEG	NEG
Separability	oil/h2o/em	ASTM D1401*	41/39/0	⬢ **3/3/74 (30)**	⬢ 4/4/72 (30)	⬢ 0/9/71 (30)
Foam Tendency	I/II/III	ASTM D892*	10	▲ **540/60/280**	▲ 540/60/150	▲ 540/50/0
PrtFilter						

Customer Id: CHUCHU
Sample No.: WC944818
Lab Number: 02579999
Test Package: AOM 3

To manage this report scan the QR code

To discuss the diagnosis or test data:
Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641
Bill.Quesnel@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access	---	---	?	We advise that you check for the source of water entry.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.
Filter Fluid	---	---	?	We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil.

HISTORICAL DIAGNOSIS

CONTAMINANT

09 Jul 2023 Diag: Bill Quesnel

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.Wear particle analysis indicates that the ferrous spheres and ferrous rolling particles are abnormal. Bearing wear is indicated. Water Separability results (ASTM D1401) are poor and indicate that the oil will form emulsions with water. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. Linear Sweep Voltammetry (RULER– ASTM D6971) testing indicates a low amount of one of the anti-oxidants present in the oil, however, the other anti-oxidant(s) are still performing adequately. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid.

view report

CONTAMINANT

25 Aug 2022 Diag: Bill Quesnel

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition. Diagnostician's Note: What fluid maintenance was performed between April 2020 and today on this unit?All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. Water Separability results (ASTM D1401) are poor and indicate that the oil will form emulsions with water. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. The AN level is acceptable for this fluid.

view report

NORMAL

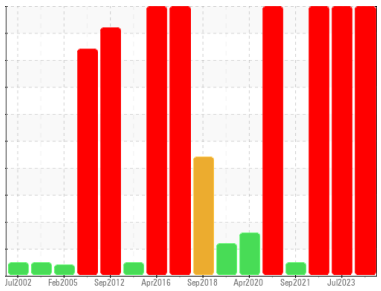
14 Sep 2021 Diag: Bill Quesnel

Resample at the next service interval to monitor.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. The system and fluid cleanliness is acceptable. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Foaming Tendency and Stability (ASTM D892) results all within normal range. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



CONTAMINANT

Area
[02437560]
Machine Id
A4 - Thrust Bearing
Component
Thrust Bearing
Fluid
PETRO CANADA TURBOFLO R&O 46 (5705 LTR)

DIAGNOSIS

Recommendation

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

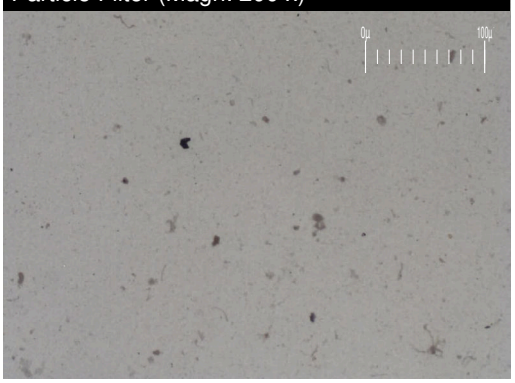
Contaminants

There is a light amount of silt (particulates < 14 microns in size) present in the oil. Water Separability results (ASTM D1401) are poor and indicate that the oil will form emulsions with water. There is a moderate concentration of water present in the oil. Free water present.

Oil Condition

Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Particle Filter (Magn: 200 x)



SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		**WC944818**	WC0679960	WC0679964
Sample Date	Client Info		**13 Jul 2023**	09 Jul 2023	25 Aug 2022
Machine Age hrs	Client Info		**0**	0	0
Oil Age hrs	Client Info		**0**	0	0
Oil Changed	Client Info		**N/A**	N/A	N/A
Sample Status			**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>85	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>40	**0**	0	0
Lead	ppm	ASTM D5185(m)	>60	**<1**	<1	<1
Copper	ppm	ASTM D5185(m)	>7	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>40	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

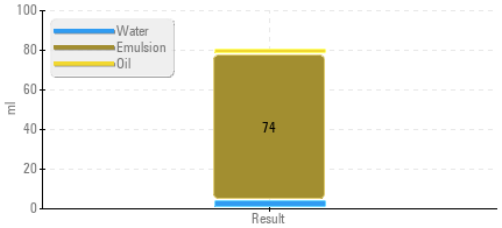
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	0	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**<1**	0	0
Calcium	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Phosphorus	ppm	ASTM D5185(m)	3	**3**	4	2
Zinc	ppm	ASTM D5185(m)	0	**2**	2	<1
Sulfur	ppm	ASTM D5185(m)		**133**	133	127
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**1**	<1	<1
Sodium	ppm	ASTM D5185(m)		**0**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Water	%	ASTM D6304*	>2	**0.011**	0.002	0.001
ppm Water	ppm	ASTM D6304*		**111.1**	16.0	1.0

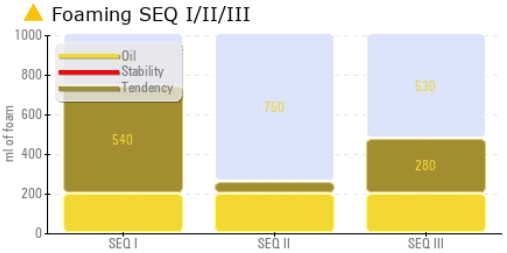
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		**0**	0	0
Nitration	Abs/cm	ASTM D7624*		**1.8**	1.8	1.7
Sulfation	Abs/.1mm	ASTM D7415*		**12.2**	12.2	11.6

OIL ANALYSIS REPORT

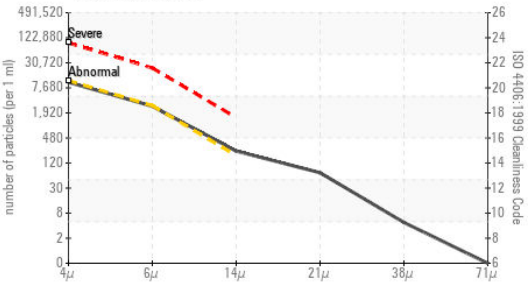
Water Separability



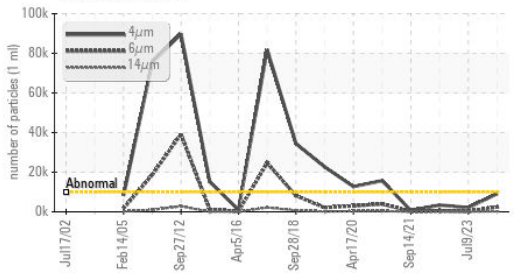
Foaming SEQ I/II/III



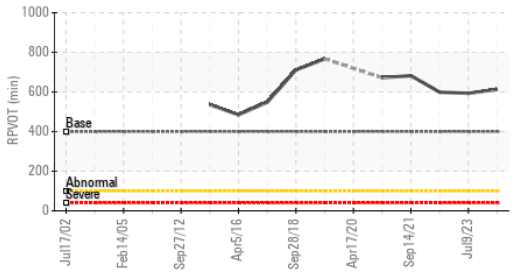
Particle Count



Particle Trend



RPVOT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	**9102**	2122	3437
Particles >6µm	ASTM D7647	>2500	**2434**	269	598
Particles >14µm	ASTM D7647	>160	▲ **205**	30	34
Particles >21µm	ASTM D7647	>40	▲ **62**	11	6
Particles >38µm	ASTM D7647	>10	**4**	2	1
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	▲ **20/18/15**	18/15/12	19/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		**2.5**	2.5	2.9
Acid Number (AN)	mg KOH/g	ASTM D974*	0.12	**0.06**	0.07	0.08
Anti-Oxidant 1	%	ASTM D6971*	<25	**59**	91	96
Anti-Oxidant 2	%	ASTM D6971*	<25	**28**	▲ 24	31
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	**6**	4	▲ 15

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**WGOIL**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>2	**.2%**	NEG	NEG
Free Water	scalar	Visual*		▲ **1%**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44.4	**44.8**	45.0	44.9
Visc @ 100°C	cSt	ASTM D7279(m)	6.72	**6.8**	6.8	6.8
Viscosity Index (VI)	Scale	ASTM D2270*	104	**106**	105	105
Separability	oil/h2o/em	ASTM D1401*	41/39/0	⬢ **3/3/74 (30)**	⬢ 4/4/72 (30)	⬢ 0/9/71 (30)
Air Release Time	min	ASTM D3427*	3.5	**6.90**	6.90	6.50
Foam Tendency	I/II/III	ASTM D892*	10	▲ **540/60/280**	▲ 540/60/150	▲ 540/50/0
Foam Stability	I/II/III	ASTM D892*	0	**0/0/0**	0/0/0	0/0/0
ASTM Color	scalar	ASTM D1500*	0.5	**L1.0**	L1.0	<1.5
Rust Prevention	PASS/FAIL	ASTM D665*	PASS	**PASS**	PASS	PASS
Oxidation Test (RPVOT)	minutes	ASTM D2272*	400	**613**	593	599

SEDIMENT		method	limit/base	current	history1	history2
Pentane Insolubles	%	ASTM D893(m)*		**0.034**	0.032	0.068
Toluene Insolubles	%	ASTM D893(m)*		**0.022**	0.024	0.015

CALA ISO 17025:2017 Accredited Laboratory

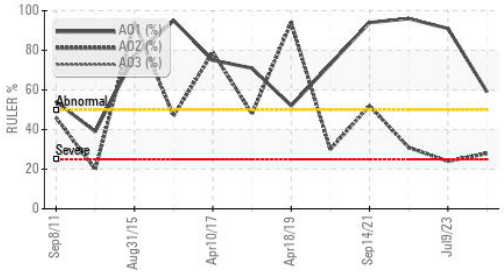
Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC944818 **Received** : 01 Sep 2023
Lab Number : 02579999 **Diagnosed** : 18 Sep 2023
Unique Number : 5633059 **Diagnostician** : Bill Quesnel
Test Package : AOM 3 (Additional Tests: BottomAnalysis, FilterPatch, PrtFilter, TolInsol)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

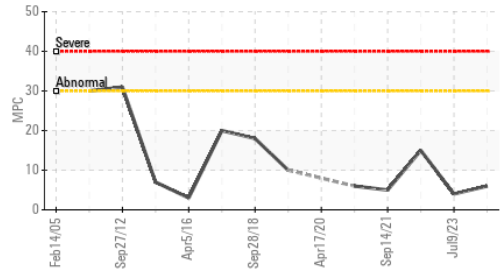
Nalcor Energy - Churchill Falls
PO Box 310
Churchill Falls, NL
CA A0R 1A0
Contact: Robert Noel
robertnoel@nlh.nl.ca
T: (709)925-8294
F: (709)925-8220

OIL ANALYSIS REPORT

Remaining Life (RULER)

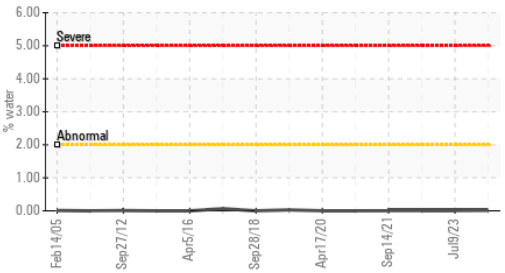


Varnish Potential

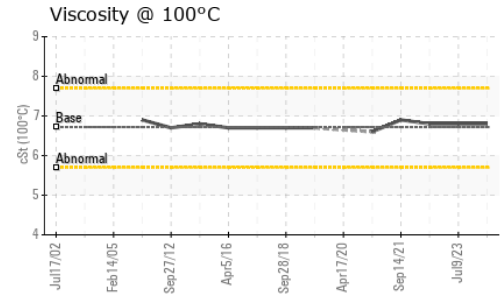


SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter					
MPC					

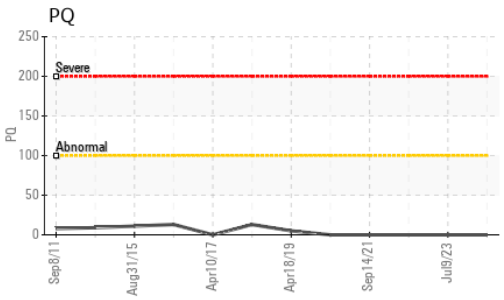
Water



Viscosity @ 100°C

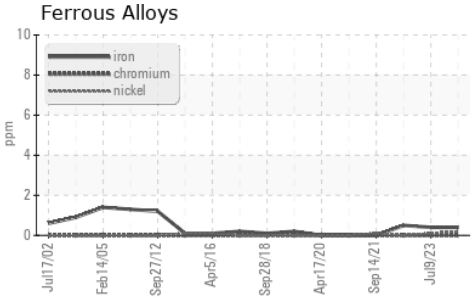


PQ

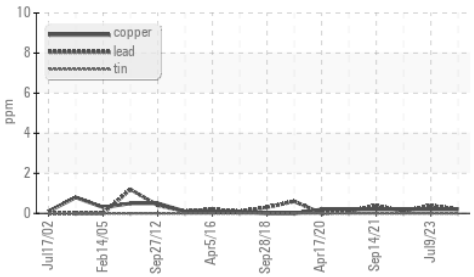


GRAPHS

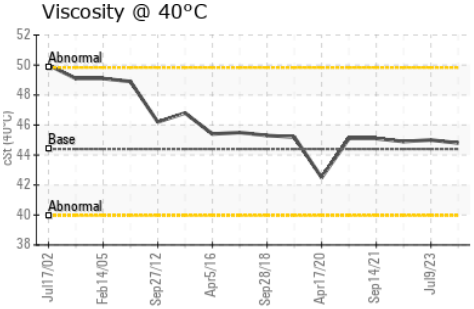
Ferrous Alloys



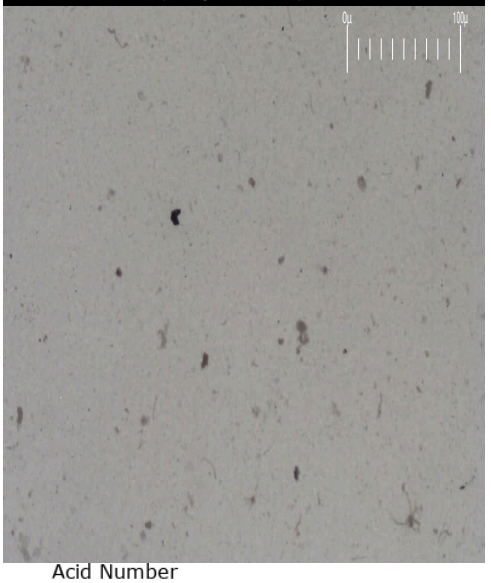
Non-ferrous Metals



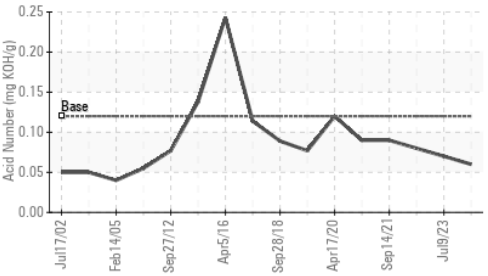
Viscosity @ 40°C



Particle Filter (Magn: 200 x)



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC944818 **Received** : 01 Sep 2023
Lab Number : 02579999 **Diagnosed** : 18 Sep 2023
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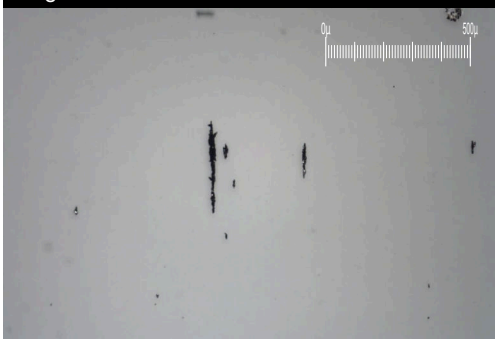
Nalcor Energy - Churchill Falls
PO Box 310
Churchill Falls, NL
CA A0R 1A0
Contact: Robert Noel
robertnoel@nlh.nl.ca
T: (709)925-8294
F: (709)925-8220

FERROGRAPHY REPORT

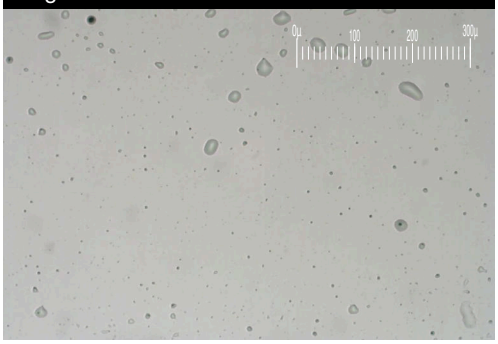
Area
[02437560]
Machine Id
A4 - Thrust Bearing
Component
Thrust Bearing
Fluid
PETRO CANADA TURBOFLO R&O 46 (5705 LTR)

Magn: 200x Illum: BC

Magn: 50x Illum: RW



Magn: 100x Illum: RW

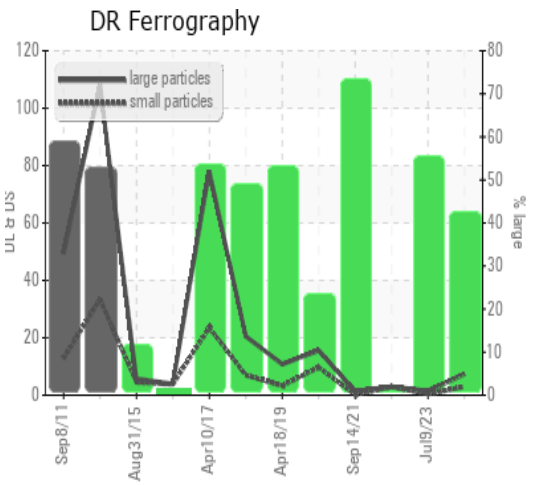


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**7.4**	1.4	3.0
Small Particles		DR-Ferr*		**3.0**	0.4	2.9
Total Particles		DR-Ferr*	>---	**10.4**	1.8	5.9
Large Particles Percentage	%	DR-Ferr*		**42.3**	55.6	1.7
Severity Index		DR-Ferr*		**33**	1	0

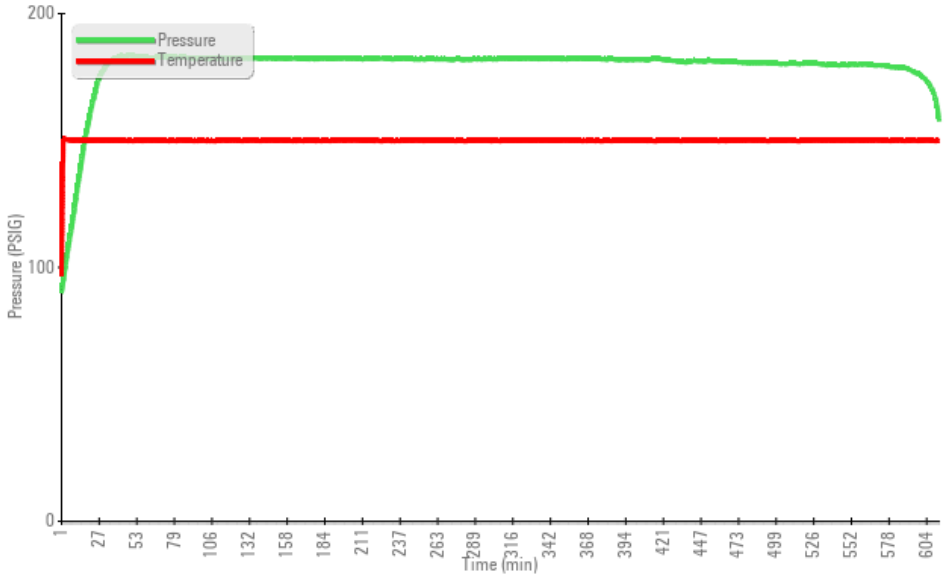
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**2**	3	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**1**	▲ 3	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*			▲ 2	
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		**1**	1	
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	1	1

WEAR

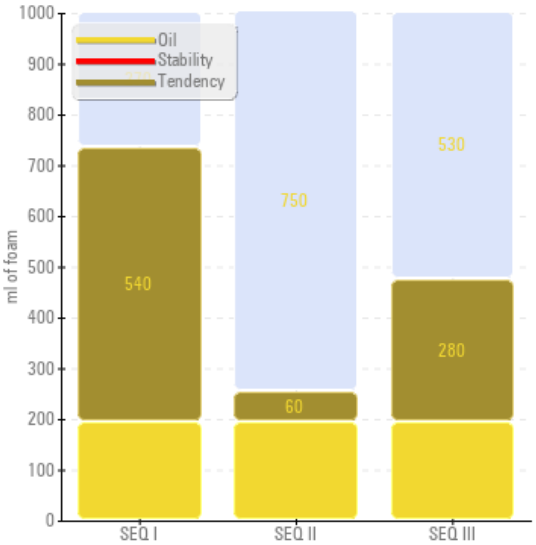
All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



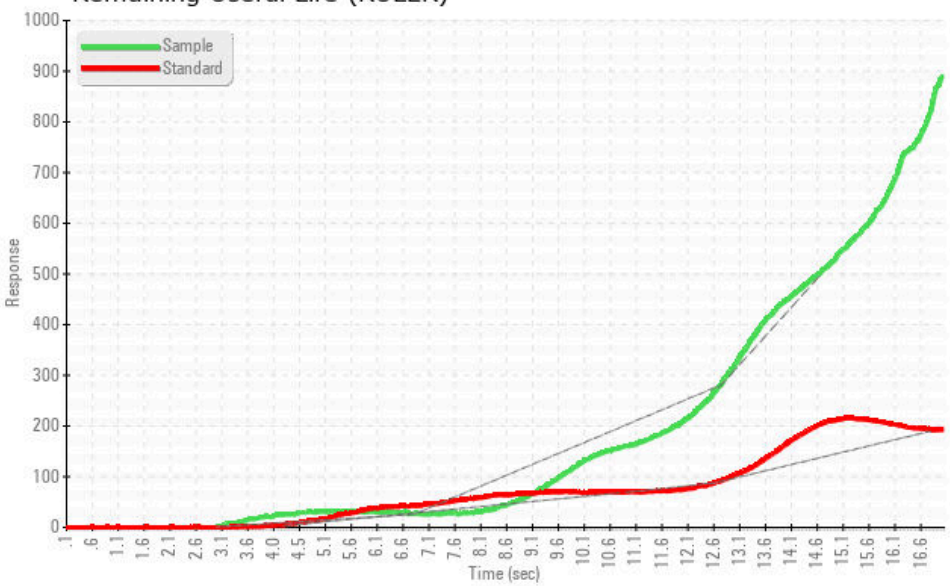
Rotating Pressure Vessel Oxidation Test



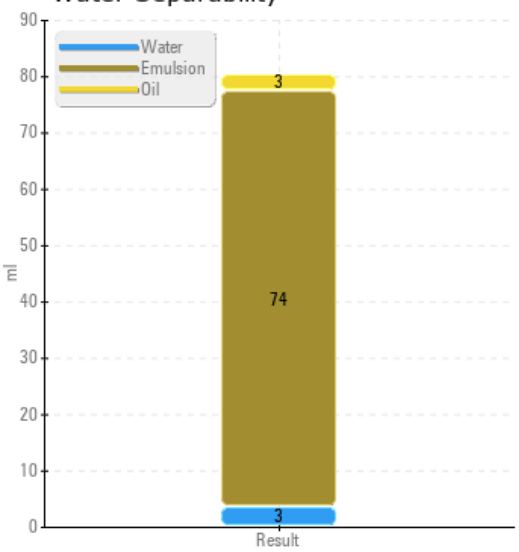
Foaming SEQ I/II/III



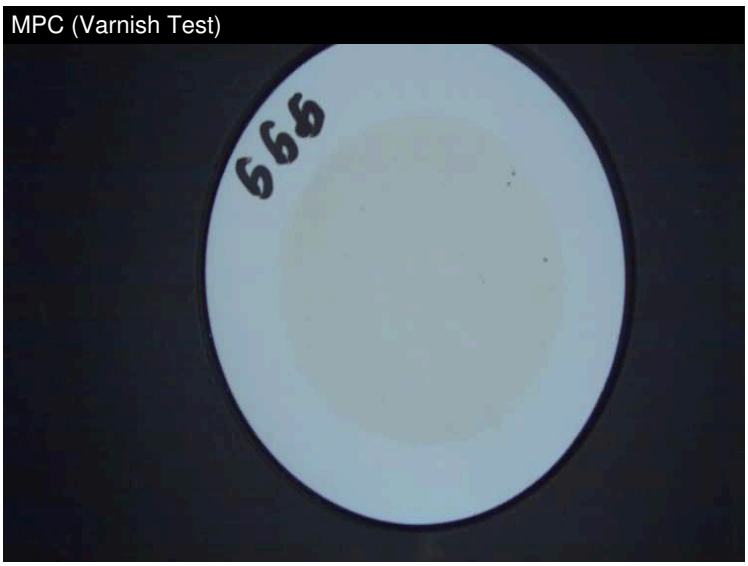
Remaining Useful Life (RULER)



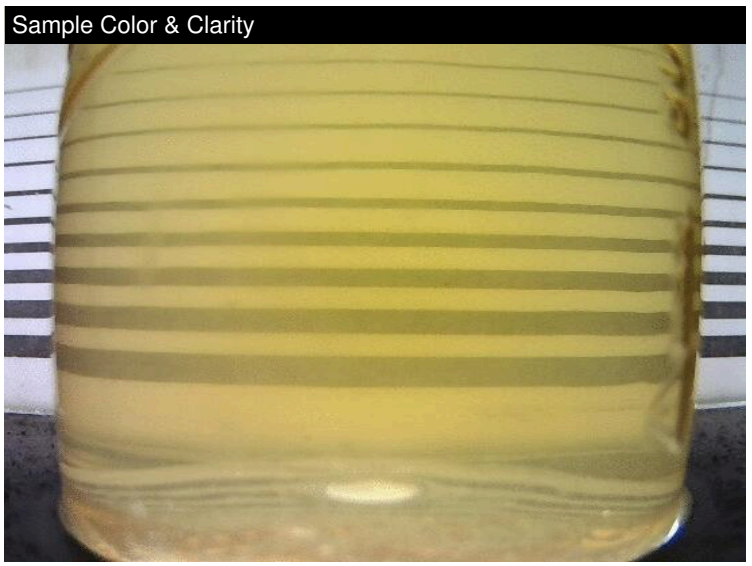
Water Separability



MPC (Varnish Test)



Sample Color & Clarity



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