

No relevant graphs to display

#### RECOMMENDATION

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Foam Tendency	1/11/111	ASTM D892*	10	<b>470/40/440</b>	<b>470/40/450</b>	<b>490/40/480</b>	

Customer Id: CHUCHU Sample No.: WC0786871 Lab Number: 02580000 Test Package: AOM 3



To manage this report scan the QR code

To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Resample			?	We recommend an early resample to monitor this condition.		
Filter Fluid			?	We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability.		

#### HISTORICAL DIAGNOSIS



#### 31 May 2021 Diag: Bill Quesnel

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. The system and fluid cleanliness is acceptable. Foaming Tendency (ASTM D892) results are abnormal indicating a tendency for oil foaming. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid.



view report

#### 18 Apr 2019 Diag: Bill Quesnel



We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. The system and fluid cleanliness is acceptable. Foaming Tendency (ASTM D892) results are abnormal indicating a tendency for oil foaming. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid.

28 Nov 2017 Diag: Bill Quesnel





We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Calorimetery) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. The system and fluid cleanliness is acceptable. Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid.





### **OIL ANALYSIS REPORT**

# [02437560] A4 - Governor Oil Sump

Component Governor System

PETRO CANADA TURBOFLO R&O 46 (6080 LTR)

#### DIAGNOSIS

#### Recommendation

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.

#### Wear

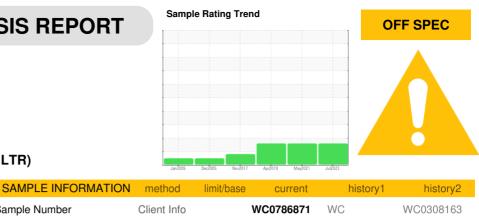
All component wear rates are normal. The directreading & analytical ferrographic results are normal indicating no abnormal wear in the system.

#### Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

#### Oil Condition

Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid.

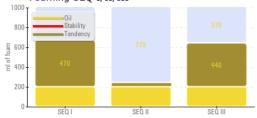


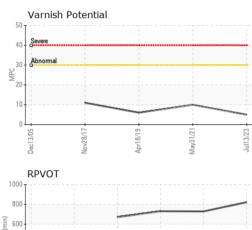
Sample Date         Client Info         13 Jul 2023         31 May 2021         18 Ap           Machine Age         hrs         Client Info         0         0         0           Oil Age         hrs         Client Info         0         0         0	308163
Machine Age         hrs         Client Info         0         0         0           Oil Age         hrs         Client Info         0         0         0	
Oil Age         hrs         Client Info         0         0         0	20.0
•	
Oil Changed Client Info N/A N/A N/A	
	DRMAL
WEAR METALS method limit/base current history1 h	istory2
PQ ASTM D8184* 0 0 6	
Iron ppm ASTM D5185(m) >50 <1 <1 <1	
Chromium ppm ASTM D5185(m) >10 0 0	
Nickel ppm ASTM D5185(m) >10 <1 0 0	
Titanium         ppm         ASTM D5185(m)         0	
Silver         ppm         ASTM D5185(m)         0         0         0	
Aluminum ppm ASTM D5185(m) >3 <1 0 0	
Lead ppm ASTM D5185(m) >75 <1 <1 <1	
Copper         ppm         ASTM D5185(m)         >15         <1	
Tin         ppm         ASTM D5185(m)         >55         0         0         0	
Antimony         ppm         ASTM D5185(m)         >5         0         <1	
Vanadium         ppm         ASTM D5185(m)         0         0         0	
Beryllium         ppm         ASTM D5185(m)         0	
Cadmium         ppm         ASTM D5185(m)         0         <1	
ADDITIVES method limit/base current history1 h	istory2
Boron         ppm         ASTM D5185(m)         <1	
Barium         ppm         ASTM D5185(m)         0         0         0	
Molybdenum         ppm         ASTM D5185(m)         0 <th></th>	
Manganese         ppm         ASTM D5185(m)         0         <1	
Magnesium         ppm         ASTM D5165(m)         <1	
Magnesium         ppm         ASTM D5185(m)         <1	istory2
Magnesium         ppm         ASTM D5185(m)         <1	istory2
Magnesium         ppm         ASTM D5185(m)         <1	istory2
Magnesium         ppm         ASTM D5185(m)         <1	
Magnesium         ppm         ASTM D5185(m)         <1	101
Magnesium         ppm         ASTM D5185(m)         <1	101
Magnesium         ppm         ASTM D5185(m)         <1	101
Magnesium         ppm         ASTM D5185(m)         <1	01
Magnesium         ppm         ASTM D5185(m)         <1	01 9 istory2

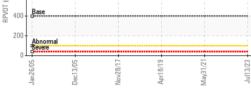


# **OIL ANALYSIS REPORT**

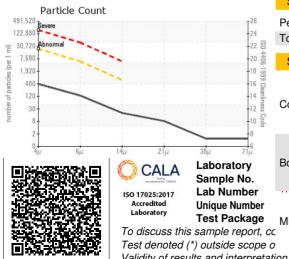
🔺 Foaming SEQ I/II/III











FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	411	7020	3507
Particles >6µm		ASTM D7647	>5000	115	301	214
Particles >14µm		ASTM D7647	>640	17	11	20
Particles >21µm			>160	7	4	6
Particles >38µm		ASTM D7647	>40	1	0	0
Particles >71µm		ASTM D7647	>10	1	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	16/14/11	20/15/11	19/15/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		2.5	2.6	2.5
Acid Number (AN)	mg KOH/g	ASTM D974*	0.12	0.10	0.11	0.102
Anti-Oxidant 1	%	ASTM D6971*	<25	69	100	99
Anti-Oxidant 2	%	ASTM D6971*	<25	59	73	107
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	5	10	6
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44.4	45.5	45.5	45.9
Visc @ 100°C	cSt	ASTM D7279(m)	6.72	6.7	6.8	6.8
Viscosity Index (VI)	Scale	ASTM D2270*	104	99	103	101
Separability	oil/h2o/em	ASTM D1401*	41/39/0	42/38/0 (30)	41/39/0 (25)	40/37/3 (25)
Air Release Time	min	ASTM D3427*	3.5	4.40	4.80	5.96
Foam Tendency	1/11/111	ASTM D892*	10	<b>470/40/440</b>	<b>470/40/450</b>	<b>490/40/480</b>
Foam Stability	1/11/111	ASTM D892*	0	0/0/0	0/0/0	0/0/0
ASTM Color	scalar	ASTM D1500*	0.5	L1.5	<1.5	1.0
Rust Prevention	PASS/FAIL	ASTM D665*	PASS	PASS	PASS	PASS
Oxidation Test (RPVOT)	minutes	ASTM D2272*	400	822	729	731
SEDIMENT		method	limit/base	current	history1	history2
Pentane Insolubles						
rentarie insolubles	%	ASTM D893(m)*		0.029	0.149	0.061
Toluene Insolubles	%	ASTM D893(m)* ASTM D893(m)*				0.061 0.040
	%	( )	limit/base	0.029	0.149	
Toluene Insolubles	%	ASTM D893(m)*	limit/base	0.029 0.014	0.149 0.023	0.040
Toluene Insolubles	%	ASTM D893(m)*	limit/base	0.029 0.014	0.149 0.023	0.040

Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: Mechanical Engineering - Robert Noel - CHUCHU Page 4 of 6

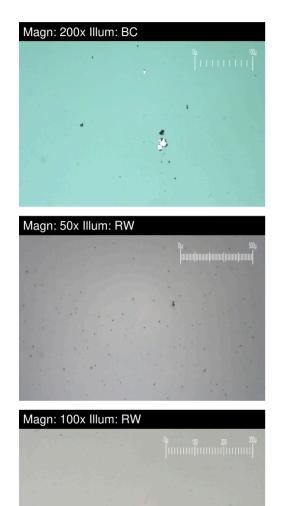
F: (709)925-8220

## FERROGRAPHY REPORT

### Area [02437560] Machine Id A4 - Governor Oil Sump

Governor System

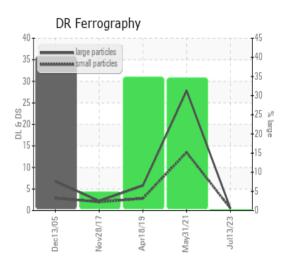
PETRO CANADA TURBOFLO R&O 46 (6080 LTR)

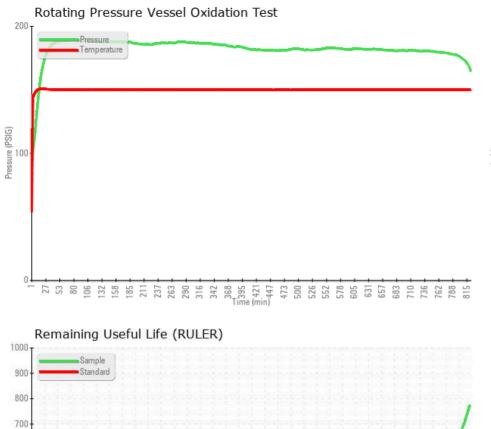


DR-FERROGRAP	ΉY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		0.5	27.8	5.8
Small Particles		DR-Ferr*		0.5	13.5	2.8
Total Particles		DR-Ferr*	>	1	41.3	8.6
Large Particles Percentage	%	DR-Ferr*		0	34.6	34.9
Severity Index		DR-Ferr*		0	398	17.4
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1	3	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*			1	
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	2	1

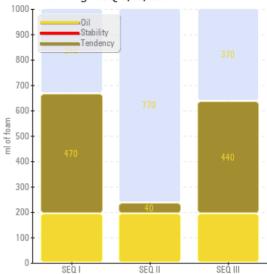
#### WEAR

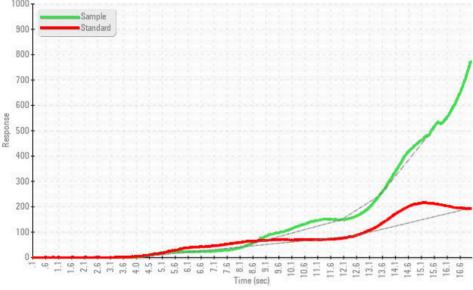
All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



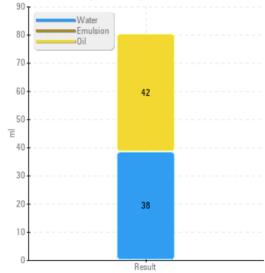


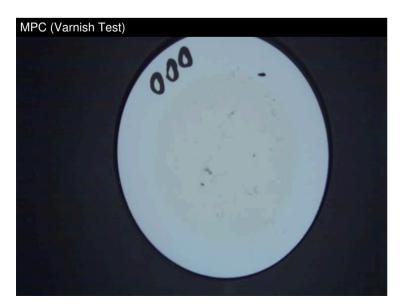
Foaming SEQ I/II/III



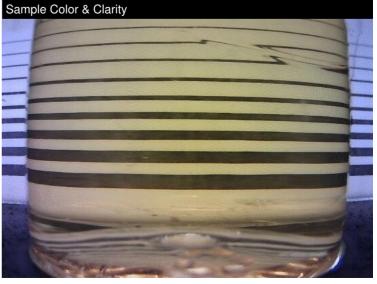


Water Separability





Report Id: CHUCHU [WCAMIS] 02580000 (Generated: 09/18/2023 20:25:23) Rev: 1



Contact/Location: Mechanical Engineering - Robert Noel - CHUCHU Page 6 of 6