

No relevant graphs to display

RECOMMENDATION

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Foam Tendency	/ /	ASTM D892*	10	480/50/430	480/40/285	▲ 520/40/500	

Customer Id: CHUCHU Sample No.: WC0669287 Lab Number: 02580002 Test Package: AOM 3



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To discuss the diagnosis or test data: Bill Quesnel CLS,OMA II,MLA-III,LLA-I +1 (289)291-4641 x4641 Bill.Quesnel@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Resample			?	We recommend an early resample to monitor this condition.		
Filter Fluid			?	We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability.		

HISTORICAL DIAGNOSIS



17 May 2021 Diag: Bill Quesnel

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid.



14 May 2018 Diag: Bill Quesnel

26 Jan 2005 Diag:

OFF SPEC

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time.All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Calorimetery) test indicates a light concentration of varnish present. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. Foaming Tendency (ASTM D892) results are abnormal indicating a tendency for oil foaming. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid.

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The condition of the oil is acceptable for the time in service.



view report

view report





OIL ANALYSIS REPORT

[02437560] Machine Id A10 - Governor Oil Sump

Governor System

PETRO CANADA TURBOFLO R&O 46 (6080 LTR)

DIAGNOSIS

Recommendation

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.

Wear

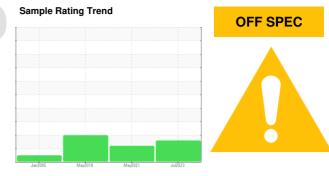
All component wear rates are normal. The directreading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Oil Condition

Foaming Tendency stage I (ASTM D892) result is abnormal indicating a tendency for oil foaming. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid.

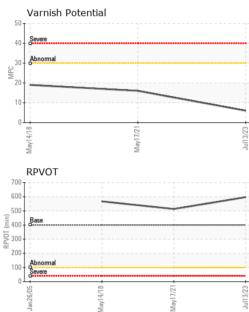


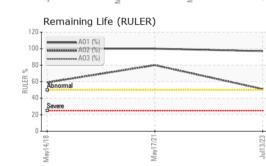
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0669287	WC0541817	WC
Sample Date		Client Info		13 Jul 2023	17 May 2021	14 May 2018
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	22
Iron	ppm	ASTM D5185(m)	>50	1	2	1
Chromium	ppm	ASTM D5185(m)	>10	0	<1	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>3	<1	<1	0
Lead	ppm	ASTM D5185(m)	>75	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>15	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>55	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base	current <1	history1 <1	history2 0
	ppm ppm		limit/base			
Boron Barium		ASTM D5185(m)	limit/base	<1	<1	0
Boron	ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	<1 0	<1 0	0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	<1 0 0	<1 0 0	0 0 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 0 0 0	<1 0 0 0	0 0 0 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 0 0 0 <1	<1 0 0 0 <1	0 0 0 <1
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 3	<1 0 0 <1 <1	<1 0 0 0 <1 <1	0 0 0 <1 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 3	<1 0 0 <1 <1 3	<1 0 0 <1 <1 3	0 0 0 <1 <1 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 3	<1 0 0 <1 <1 3 2	<1 0 0 <1 <1 3 <1	0 0 0 <1 <1 3 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 3	<1 0 0 <1 <1 3 2 401	<1 0 0 <1 <1 3 <1 514	0 0 0 <1 <1 3 <1 578
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base	<1 0 0 <1 <1 3 2 401 <1	<1 0 0 <1 <1 3 <1 514 <1	0 0 0 <1 <1 3 <1 578 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base	<1 0 0 <1 <1 3 2 401 <1 current	<1 0 0 <1 <1 3 <1 514 <1 514 <1 history1	0 0 0 <1 <1 3 <1 578 0 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base	<1 0 0 <1 <1 3 2 401 <1 current 0	<1 0 0 <1 <1 3 <1 514 <1 514 <1 history1 <1	0 0 0 <1 <1 3 <1 578 0 history2 <1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base >8 >20	<1 0 0 <1 <1 3 2 401 <1 <1 current 0 0	<1 0 0 <1 <1 3 <1 514 <1 514 <1 history1 <1 <1	0 0 0 <1 <1 3 <1 578 0 history2 <1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base >8 >20	<1 0 0 <1 <1 3 2 401 <1 <1 0 0 0 <1	<1 0 0 <1 <1 3 <1 514 <1 514 <1 history1 <1 <1 0	0 0 0 <1 <1 3 <1 578 0 history2 <1 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base >8 >20 >0.1	<1 0 0 <1 <1 3 2 401 <1 <1 current 0 0 <1 0.003	<1 0 0 <1 <1 3 <1 514 <1 bistory1 <1 <1 0 0 0.001	0 0 0 <1 <1 3 <1 578 0 <u>history2</u> <1 0 0 0 0.000
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base >8 >20 >0.1 >1000	<1 0 0 1 0 1 1 1 1 1 1 2 401 2 401 <1 0 0 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0	<1 0 0 (1 (1 3 (1 514 (1 514 (1 514 (1 514 (1) (0 0 0.001 12.1 history1	0 0 0 <1 <1 3 <1 578 0 history2 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base >8 >20 >0.1 >1000	<1 0 0 (1 (1 3 2 401 (1 2 401 (1 0 0 0 (1 0 0 (1 0 0 3 27.4 0 0 0 0 (1 0 0 0 27.4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 0 0 0 <1 <1 3 <1 514 <1 514 <1 1 4 (1) 0 0.001 12.1 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 () () () () () () () () () () () () ()
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium Water ppm Water INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 3 0 limit/base >8 >20 >0.1 >1000	<1 0 0 1 0 1 1 1 1 1 1 2 401 2 401 <1 0 0 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0	<1 0 0 (1 (1 3 (1 514 (1 514 (1 514 (1 514 (1) (0 0 0.001 12.1 history1	0 0 0 (1 (1 3 (1 578 0) history2 (1 0 0 0 0 0 0 0 0 0 0 1.6 history2

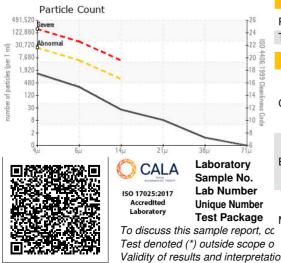


OIL ANALYSIS REPORT









FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1180	12070	10765
Particles >6µm		ASTM D7647	>5000	266	1593	638
Particles >14µm		ASTM D7647		22	91	28
Particles >21µm		ASTM D7647		7	21	8
Particles >38µm		ASTM D7647	>40	1	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)		17/15/12	21/18/14	21/16/12
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	ASTM D7414*		2.7	2.7	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.12	0.06	0.08	0.084
Anti-Oxidant 1	%	ASTM D6971*	<25	97	100	100
Anti-Oxidant 2	%	ASTM D6971*	<25	51	80	59
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	6	1 6	1 9
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	44.4	45.6	46.3	46.8
Visc @ 100°C	cSt	ASTM D7279(m)	6.72	6.8	6.8	6.8
Viscosity Index (VI)	Scale	ASTM D2270*	104	103	100	98
Separability	oil/h2o/em	ASTM D1401*	41/39/0	41/39/0 (25)	42/38/0 (25)	41/39/0 (30
Air Release Time	min			. ,	()	(
Foom Tondonov		ASTM D3427*	3.5	5.40	6.90	8.48
Foam rendency		ASTM D3427* ASTM D892*	3.5 10		6.90 480/40/285	
	I/II/III I/II/III			5.40 480/50/430 0/0/0		
Foam Stability	/ /	ASTM D892*	10 0	480/50/430	480/40/285	▲ 520/40/500
Foam Tendency Foam Stability ASTM Color Rust Prevention	/ / / / scalar	ASTM D892* ASTM D892*	10 0	▲ 480/50/430 0/0/0 L1.5	▲ 480/40/285 0/0/0 <2.0	520/40/500 0/0/0 2.0
Foam Stability ASTM Color Rust Prevention	I/II/III I/II/III scalar PASS/FAIL	ASTM D892* ASTM D892* ASTM D1500*	10 0 0.5	▲ 480/50/430 0/0/0	▲ 480/40/285 0/0/0	▲ 520/40/500 0/0/0
Foam Stability ASTM Color Rust Prevention	I/II/III I/II/III scalar PASS/FAIL	ASTM D892* ASTM D892* ASTM D1500* ASTM D665*	10 0 0.5 PASS	 480/50/430 0/0/0 L1.5 PASS 	▲ 480/40/285 0/0/0 <2.0 PASS	 520/40/500 0/0/0 2.0 PASS
Foam Stability ASTM Color Rust Prevention Oxidation Test (RPVOT)	I/II/III I/II/III scalar PASS/FAIL	ASTM D892* ASTM D892* ASTM D1500* ASTM D665* ASTM D2272*	10 0 0.5 PASS 400	 480/50/430 0/0/0 L1.5 PASS 597 	 ▲ 480/40/285 0/0/0 <2.0 PASS 513 	 520/40/500 0/0/0 2.0 PASS 567
Foam Stability ASTM Color Rust Prevention Oxidation Test (RPVOT) SEDIMENT	I/II/III I/II/III scalar PASS/FAIL minutes	ASTM D892* ASTM D892* ASTM D1500* ASTM D665* ASTM D2272* method	10 0 0.5 PASS 400	 480/50/430 0/0/0 L1.5 PASS 597 current 	 480/40/285 0/0/0 <2.0 PASS 513 history1 	 520/40/500 0/0/0 2.0 PASS 567 history2
Foam Stability ASTM Color Rust Prevention Oxidation Test (RPVOT) SEDIMENT Pentane Insolubles	I/II/III I/II/III scalar PASS/FAIL minutes	ASTM D892* ASTM D892* ASTM D1500* ASTM D665* ASTM D2272* method ASTM D893(m)*	10 0 0.5 PASS 400	 480/50/430 0/0/0 L1.5 PASS 597 current 0.036 	 480/40/285 0/0/0 <2.0 PASS 513 history1 0.065 	 520/40/500 0/0/0 2.0 PASS 567 history2 0.050
Foam Stability ASTM Color Rust Prevention Oxidation Test (RPVOT) SEDIMENT Pentane Insolubles Toluene Insolubles SAMPLE IMAGES	I/II/III I/II/III scalar PASS/FAIL minutes	ASTM D892* ASTM D892* ASTM D1500* ASTM D665* ASTM D2272* method ASTM D893(m)* ASTM D893(m)*	10 0 0.5 PASS 400 limit/base	 480/50/430 0/0/0 L1.5 PASS 597 current 0.036 0.011 	 ▲ 480/40/285 0/0/0 <2.0 PASS 513 history1 0.065 0.045 	 ▲ 520/40/500 0/0/0 2.0 PASS 567 history2 0.050 0.008
Foam Stability ASTM Color Rust Prevention Oxidation Test (RPVOT) SEDIMENT Pentane Insolubles Toluene Insolubles	I/II/III I/II/III scalar PASS/FAIL minutes	ASTM D892* ASTM D892* ASTM D1500* ASTM D665* ASTM D2272* method ASTM D893(m)* ASTM D893(m)*	10 0 0.5 PASS 400 limit/base	 480/50/430 0/0/0 L1.5 PASS 597 current 0.036 0.011 	 ▲ 480/40/285 0/0/0 <2.0 PASS 513 history1 0.065 0.045 	 520/40/500 0/0/0 2.0 PASS 567 history2 0.050 0.008 history2

Validity of results and interpretation are based on the sample and information as supplied.

Report Id: CHUCHU [WCAMIS] 02580002 (Generated: 09/18/2023 20:23:55) Rev: 1

Contact/Location: Mechanical Engineering - Robert Noel - CHUCHU Page 4 of 6

F: (709)925-8220

FERROGRAPHY REPORT

Area [02437560] Machine Id A10 - Governor Oil Sump

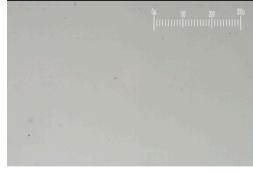
Governor System

PETRO CANADA TURBOFLO R&O 46 (6080 LTR)





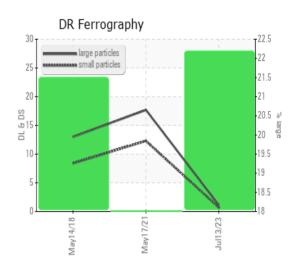
Magn: 100x Illum: RW

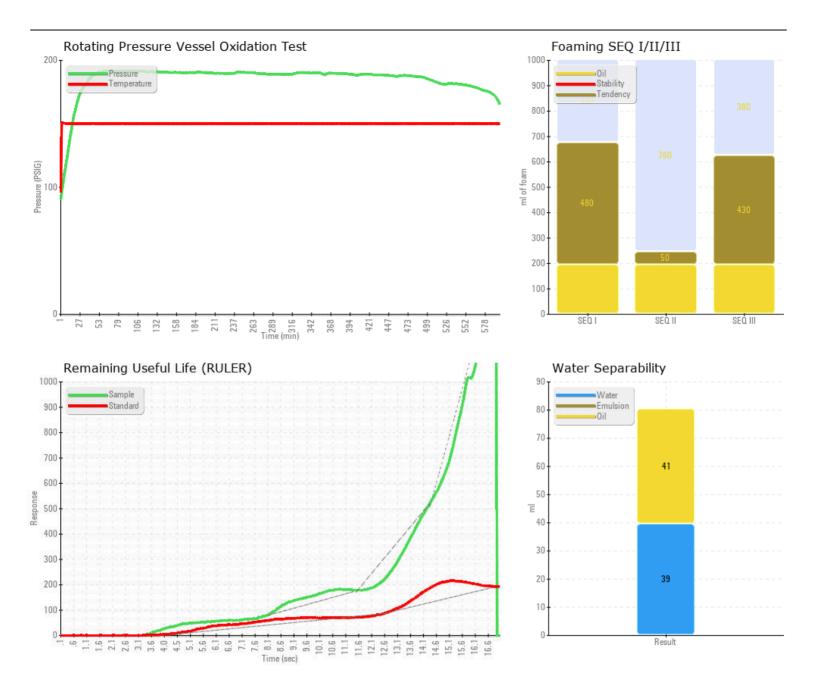


DR-FERROGRAP	PHY	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		1.1	17.7	13.0
Small Particles		DR-Ferr*		0.7	12.3	8.4
Total Particles		DR-Ferr*	>	1.8	30	21.4
Large Particles Percentage	%	DR-Ferr*		22.2	18	21.5
Severity Index		DR-Ferr*		0	95.6	59.8
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		1	3	2
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*			1	1
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	2	2

WEAR

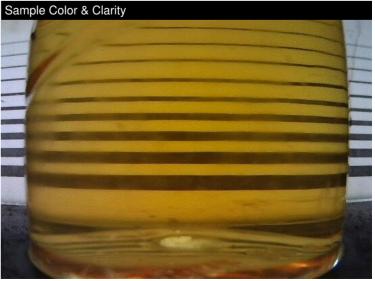
All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.







Report Id: CHUCHU [WCAMIS] 02580002 (Generated: 09/18/2023 20:24:06) Rev: 1



Contact/Location: Mechanical Engineering - Robert Noel - CHUCHU Page 6 of 6