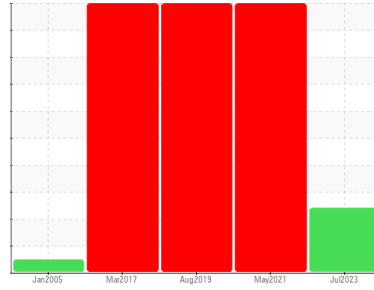




PROBLEM SUMMARY

Area
[02437560]
 Machine Id
A7 - Governor Oil Sump
 Component
Governor System
 Fluid
PETRO CANADA TURBOFLO R&O 46 (6080 LTR)

Sample Rating Trend



OFF SPEC



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	SEVERE	SEVERE	
Foam Tendency	I/II/III	ASTM D892* 10	▲ 530/50/490	▲ 540/60/520	▲ 540/60/515

Customer Id: CHUCHU
 Sample No.: WC0669285
 Lab Number: 02580008
 Test Package: AOM 3



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Bill Quesnel CLS, OMA II, MLA-III, LLA-I +1
 (289)291-4641 x4641
Bill.Quesnel@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Filter Fluid	---	---	?	We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability.

HISTORICAL DIAGNOSIS

31 May 2021 Diag: Kevin Marson

OFF SPEC



We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend that you investigate the system for introduction of a surfactant to the reservoir. Some potential surfactants include incorrect oil make-up with an oil containing emulsifying agents (engine oil, compressor oil, gear oil), or soaps entering the system after wash down. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >4µm are abnormally high. MPC Varnish Potential contamination levels are marginally high. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. Foaming Stability (ASTM D892) results are abnormal indicating an oil foaming problem that could lead to erratic operation. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



13 Aug 2019 Diag: Bill Quesnel

OFF SPEC



We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend that you investigate the system for introduction of a surfactant to the reservoir. Some potential surfactants include incorrect oil make-up with an oil containing emulsifying agents (engine oil, compressor oil, gear oil), or soaps entering the system after wash down. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. No other corrective action is recommended at this time. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. Particles >4µm are abnormally high. Particles >6µm are abnormally high. MPC Varnish Potential contamination levels are marginally high. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. Foaming Stability (ASTM D892) results are abnormal indicating an oil foaming problem that could lead to erratic operation. The Air Release Value (ASTM D3427) indicates that the oil has good deaeration properties. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



14 Mar 2017 Diag: Bill Quesnel

OFF SPEC



We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend that you investigate the system for introduction of a surfactant to the reservoir. Some potential surfactants include incorrect oil make-up with an oil containing emulsifying agents (engine oil, compressor oil, gear oil), or soaps entering the system after wash down. We recommend an early resample to monitor this condition. All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. Water Separability results (ASTM D1401) indicate good water shedding properties. The system and fluid cleanliness is acceptable. The Air Release Value (ASTM D3427) indicates the oil has poor deaeration properties. Foaming Stability (ASTM D892) results are abnormal indicating an oil foaming problem that could lead to erratic operation. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The Rotating Pressure Vessel Oxidation Test (RPVOT – ASTM D2272) result indicates suitable amounts of anti-oxidant(s) present in the oil. The AN level is acceptable for this fluid.

view report





OIL ANALYSIS REPORT

Sample Rating Trend



OFF SPEC



Area
[02437560]

Machine Id
A7 - Governor Oil Sump

Component
Governor System

Fluid
PETRO CANADA TURBOFLO R&O 46 (6080 LTR)

DIAGNOSIS

Recommendation

We recommend that you perform vacuum distillation and/or air drying to attempt to remove any residual water and/or entrained gases from this oil that may be contributing to abnormal foaming and/or poor water separability. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.

Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Oil Condition

Foaming Tendency (ASTM D892) results are abnormal indicating a tendency for oil foaming. Rust Prevention test (ASTM D665) indicates the oil retains good anti-corrosion properties. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0669285	WC	WC23300127
Sample Date	Client Info	13 Jul 2023	31 May 2021	13 Aug 2019
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	SEVERE	SEVERE

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	0	0	7
Iron	ppm	ASTM D5185(m) >50	1	2
Chromium	ppm	ASTM D5185(m) >10	0	0
Nickel	ppm	ASTM D5185(m) >10	0	<1
Titanium	ppm	ASTM D5185(m)	0	0
Silver	ppm	ASTM D5185(m)	0	0
Aluminum	ppm	ASTM D5185(m) >3	<1	0
Lead	ppm	ASTM D5185(m) >75	0	<1
Copper	ppm	ASTM D5185(m) >15	<1	<1
Tin	ppm	ASTM D5185(m) >55	0	0
Antimony	ppm	ASTM D5185(m) >5	0	<1
Vanadium	ppm	ASTM D5185(m)	0	0
Beryllium	ppm	ASTM D5185(m)	0	0
Cadmium	ppm	ASTM D5185(m)	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1
Barium	ppm	ASTM D5185(m)	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0
Manganese	ppm	ASTM D5185(m)	0	0
Magnesium	ppm	ASTM D5185(m)	<1	0
Calcium	ppm	ASTM D5185(m) 0	<1	<1
Phosphorus	ppm	ASTM D5185(m) 3	4	3
Zinc	ppm	ASTM D5185(m) 0	2	1
Sulfur	ppm	ASTM D5185(m)	143	149
Lithium	ppm	ASTM D5185(m)	<1	<1

CONTAMINANTS

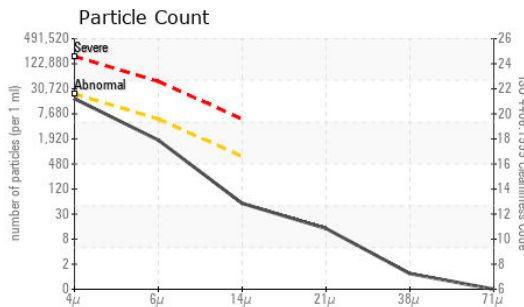
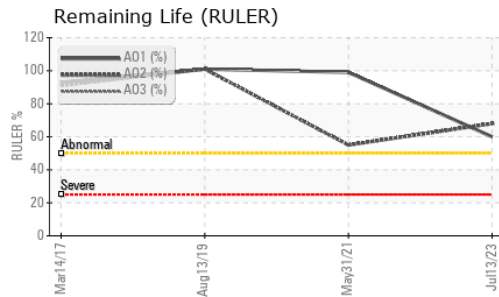
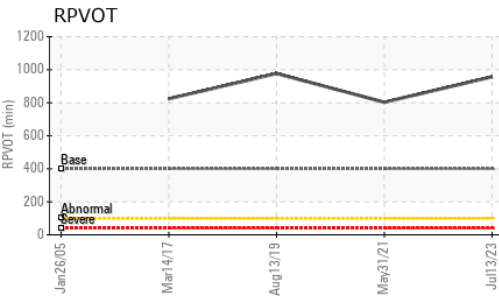
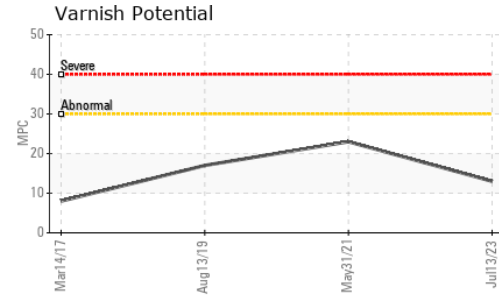
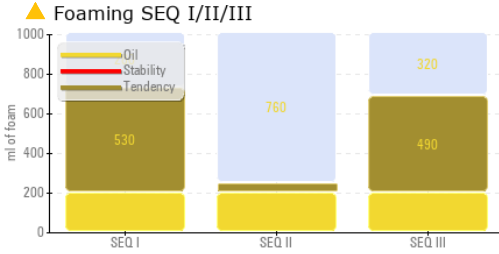
method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >8	<1	<1
Sodium	ppm	ASTM D5185(m)	0	0
Potassium	ppm	ASTM D5185(m) >20	0	<1
Water	%	ASTM D6304* >0.1	0.001	0.001
ppm Water	ppm	ASTM D6304* >1000	6.4	11.5

INFRA-RED

method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	0	0
Nitration	Abs/cm	ASTM D7624*	1.7	1.7
Sulfation	Abs/.1mm	ASTM D7415*	12.4	11.6



OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	15432	▲ 44013	▲ 106200
Particles >6µm	ASTM D7647	>5000	1570	2443	▲ 10612
Particles >14µm	ASTM D7647	>640	48	38	106
Particles >21µm	ASTM D7647	>160	12	8	33
Particles >38µm	ASTM D7647	>40	1	0	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/18/13	▲ 23/18/12	▲ 24/21/14

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm ASTM D7414*		2.4	2.8	2.5
Acid Number (AN)	mg KOH/g ASTM D974*	0.12	0.09	0.11	0.086
Anti-Oxidant 1	% ASTM D6971*	<25	60	99	101
Anti-Oxidant 2	% ASTM D6971*	<25	68	55	101
MPC Varnish Potential	Scale ASTM D7843(m)*	>15	13	▲ 23	▲ 17

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	NONE	NONE
Appearance	scalar Visual*	NORML	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	44.4	45.1	45.5	45.6
Visc @ 100°C	cSt ASTM D7279(m)	6.72	6.8	6.6	6.7
Viscosity Index (VI)	Scale ASTM D2270*	104	104	95	98
Separability	oil/h2o/em ASTM D1401*	41/39/0	42/38/0 (25)	40/40/0 (25)	40/40/0 (25)
Air Release Time	min ASTM D3427*	3.5	6.00	6.90	7.30
Foam Tendency	I/II/III ASTM D892*	10	▲ 530/50/490	▲ 540/60/520	▲ 540/60/515
Foam Stability	I/II/III ASTM D892*	0	0/0/0	◆ 110/0/20	◆ 70/0/40
ASTM Color	scalar ASTM D1500*	0.5	L1.0	1.0	1.0
Rust Prevention	PASS/FAIL ASTM D665*	PASS	PASS	PASS	PASS
Oxidation Test (RPVOT)	minutes ASTM D2272*	400	957	803	977

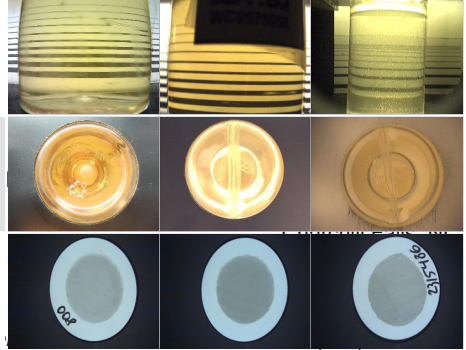
SEDIMENT	method	limit/base	current	history1	history2
Pentane Insolubles	% ASTM D893(m)*		0.377	0.114	0.076
Toluene Insolubles	% ASTM D893(m)*		0.010	0.102	0.008

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					



Laboratory Sample No.
Lab Number
Unique Number
Test Package

To discuss this sample report, cc
 Test denoted (*) outside scope o
 Validity of results and interpretation are based on the sample and information as supplied.

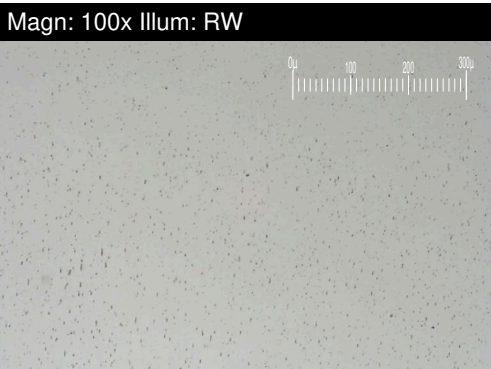
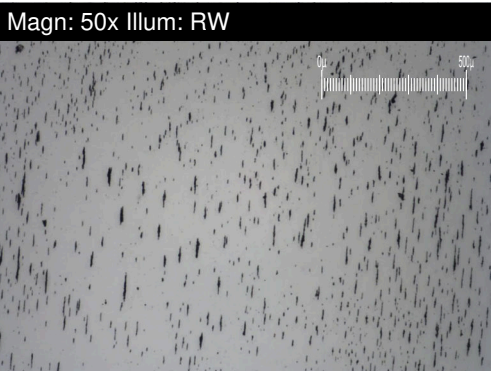
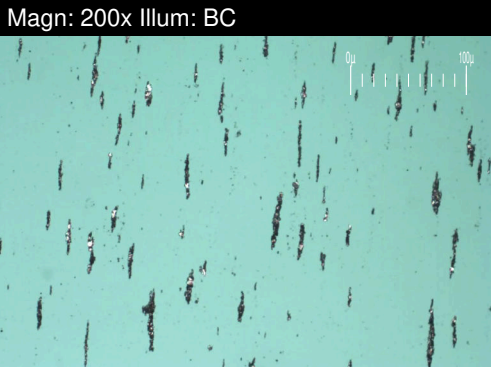


F: (709)925-8220



FERROGRAPHY REPORT

Area
[02437560]
 Machine Id
A7 - Governor Oil Sump
 Component
Governor System
 Fluid
PETRO CANADA TURBOFLO R&O 46 (6080 LTR)

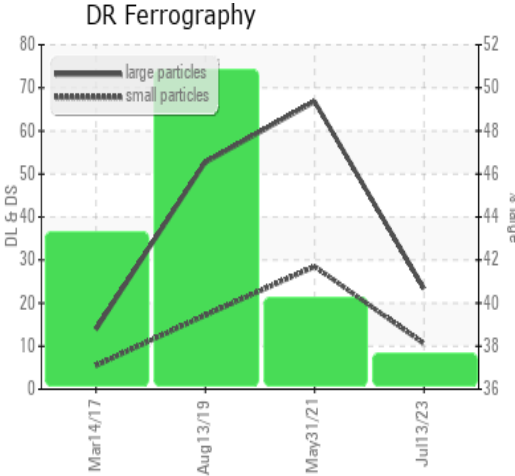


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		23.4	66.8	52.7
Small Particles		DR-Ferr*		10.6	28.5	17.2
Total Particles		DR-Ferr*	>---	34	95.3	69.9
Large Particles Percentage	%	DR-Ferr*		37.6	40.2	50.8
Severity Index		DR-Ferr*		300	2558	1871

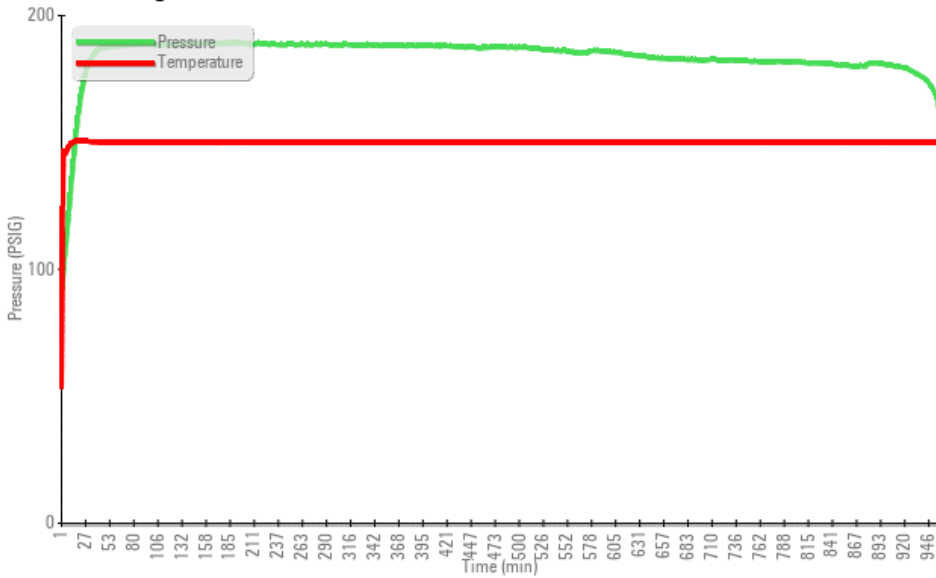
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		3	4	4
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	2

WEAR

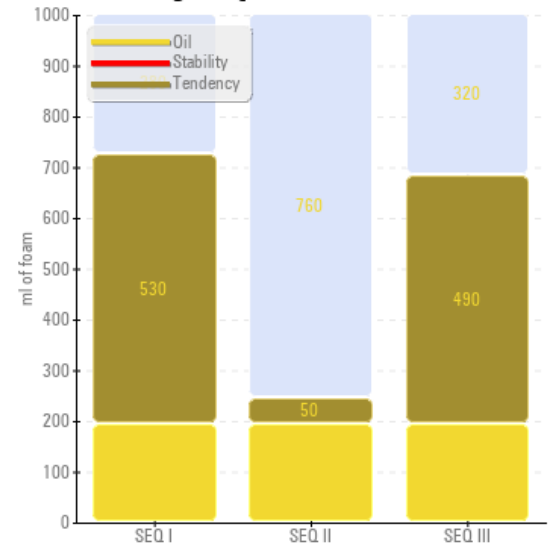
All component wear rates are normal. The direct-reading & analytical ferrographic results are normal indicating no abnormal wear in the system.



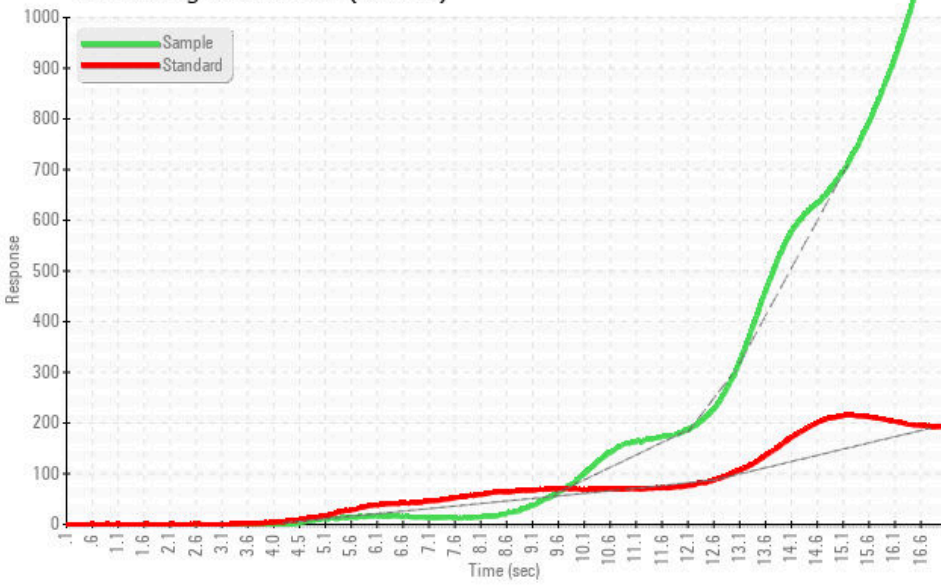
Rotating Pressure Vessel Oxidation Test



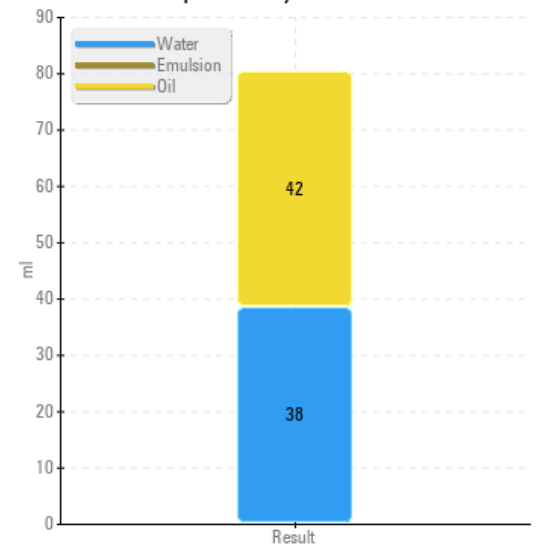
Foaming SEQ I/II/III



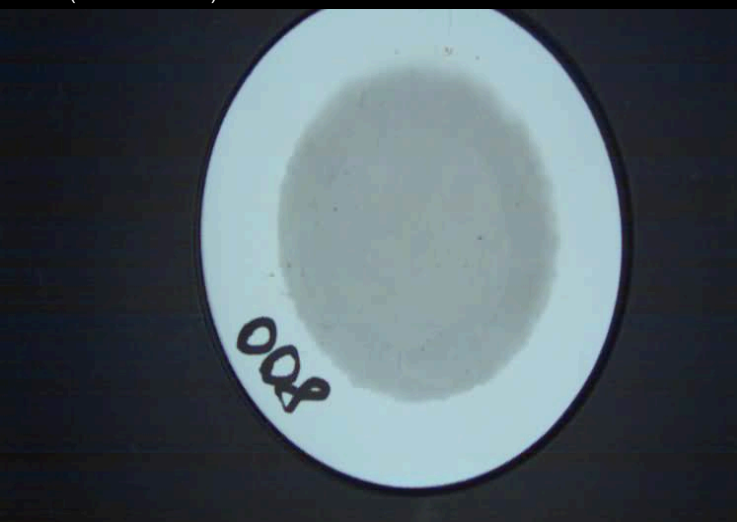
Remaining Useful Life (RULER)



Water Separability



MPC (Varnish Test)



Sample Color & Clarity

