

OIL ANALYSIS REPORT

SAMPLE INCORATIO

Horizon Plastics Machine Id A2308178

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear Copper ppm levels are noted.

Contamination

{not applicable} Fluid Condition

{not applicable}



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		E30000207		
Sample Date		Client Info		30 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	11		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>20	5		
Copper	ppm	ASTM D5185(m)	>20	<u> </u>		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum						
worybacham	ppm	ASTM D5185(m)	5	<1		
	ppm ppm	ASTM D5185(m) ASTM D5185(m)	5	<1 <1		
Manganese			5 25			
Manganese Magnesium	ppm	ASTM D5185(m)		<1		
Manganese Magnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	25	<1 28		
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200	<1 28 82		
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300	<1 28 82 593		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370	<1 28 82 593 581		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370	<1 28 82 593 581 1878	 	
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500	<1 28 82 593 581 1878 <1	 	
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base	<1 28 82 593 581 1878 <1 current	 history1	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D5185(m)	25 200 300 370 2500 limit/base	<1 28 82 593 581 1878 <1 current 8	 history1	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15	<1 28 82 593 581 1878 <1 current 8 2	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium VISUAL	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15 >20	<1 28 82 593 581 1878 <1 current 8 2 2	 history1 	 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15 >20 limit/base	<1 28 82 593 581 1878 <1 current 8 2 2 2 current	 history1 history1	 history2 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Visual*	25 200 300 370 2500 limit/base >15 >20 limit/base NONE	<1 28 82 593 581 1878 <1 current 8 2 2 2 current NONE	 history1 history1 history1	 history2 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Visual*	25 200 300 370 2500 limit/base >15 >20 limit/base NONE NONE	<1 28 82 593 581 1878 <1 current 8 2 2 2 current NONE NONE NONE	 history1 history1 history1	 history2 history2 history2

Debris

Odor

Sand/Dirt

Appearance

VLITE

NONE

NORML

NORML

Visual*

scalar

scalar Visual*

scalar Visual*

scalar Visual*

NONE

NONE

NORML

NORML



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