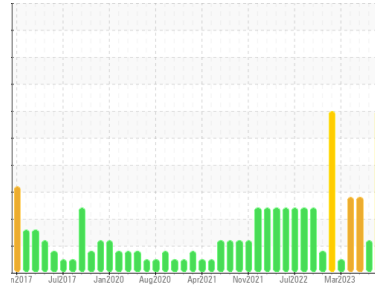




# OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Machine Id  
**NEW FLYER 1014**

Component  
**Diesel Engine**

Fluid  
**SAFETY-KLEEN PERFORMANCE PLUS XHD-7 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check the fuel injection system. We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

Test for glycol is positive. There is a high amount of fuel present in the oil. There is a light concentration of glycol present in the oil. Tests confirm the presence of fuel in the oil.

### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0849827</b>	WC0811348	WC0791325
Sample Date	Client Info		<b>29 Aug 2023</b>	15 Jul 2023	01 Jun 2023
Machine Age	kms	Client Info	<b>208877</b>	0	194688
Oil Age	kms	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	ABNORMAL	SEVERE

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>75	<b>13</b>	8	20
Chromium	ppm	ASTM D5185(m)	>5	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	>4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185(m)	>2	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>15	<b>1</b>	1	1
Lead	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	0	1
Copper	ppm	ASTM D5185(m)	>100	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>4	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		<b>2</b>	2	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>54</b>	54	52
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185(m)		<b>864</b>	895	844
Calcium	ppm	ASTM D5185(m)		<b>924</b>	940	920
Phosphorus	ppm	ASTM D5185(m)		<b>930</b>	966	938
Zinc	ppm	ASTM D5185(m)		<b>1045</b>	1063	1027
Sulfur	ppm	ASTM D5185(m)		<b>2249</b>	2377	2247
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>25	<b>4</b>	3	3
Sodium	ppm	ASTM D5185(m)		<b>14</b>	4	7
Potassium	ppm	ASTM D5185(m)	>20	<b>▲ 10</b>	3	9
Fuel	%	ASTM D7593*	>3.0	<b>● 6.4</b>	▲ 5.2	● 12.3
Glycol	%	ASTM D7922*		<b>▲ 0.036</b>	NEG	0.0

## INFRA-RED

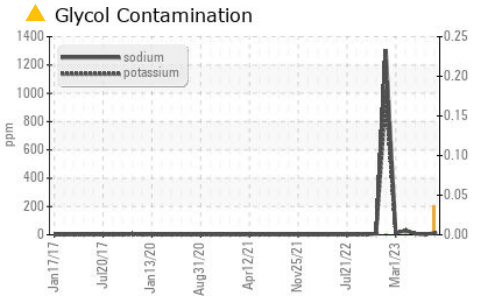
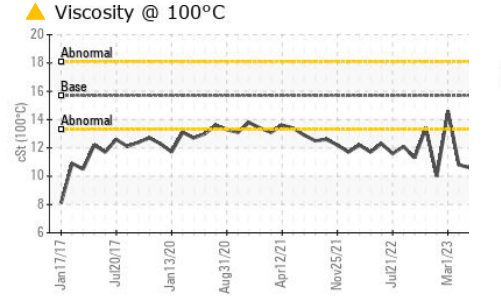
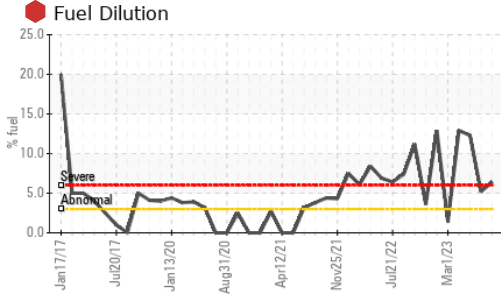
	method	limit/base	current	history1	history2	
Soot %	%	ASTM D7844*	>6	<b>0.2</b>	0.1	0.3
Nitration	Abs/cm	ASTM D7624*	>20	<b>9.2</b>	7.0	10.9
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>22.8</b>	20.0	25.2

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>20.7</b>	16.9	29.2



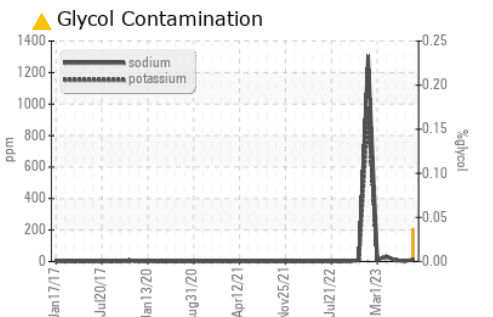
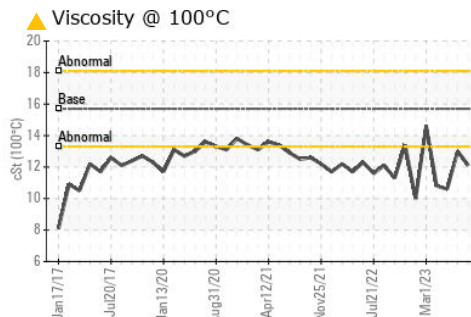
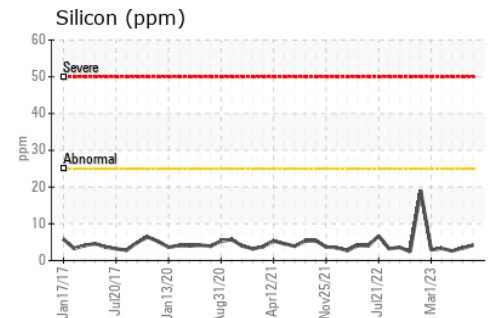
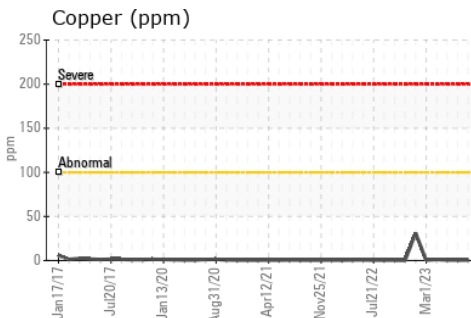
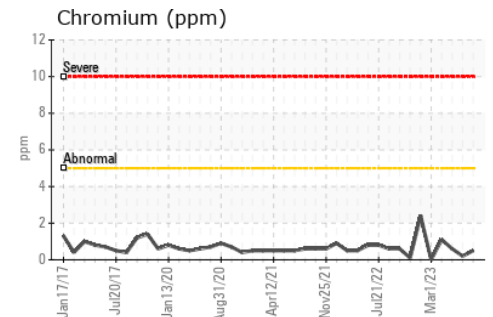
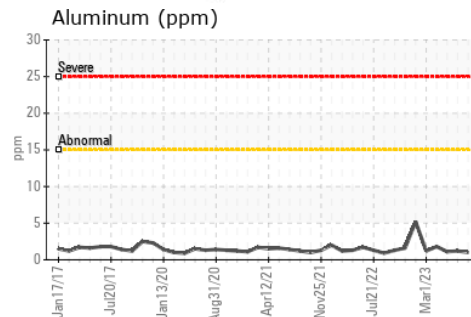
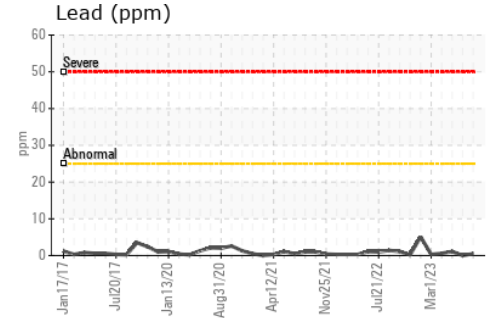
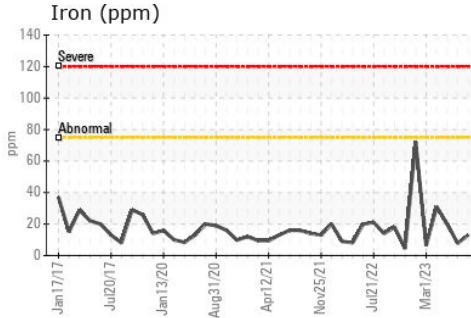
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D7279(m)	15.7	▲ 12.1	▲ 13.0

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0849827 **Received** : 05 Sep 2023  
**Lab Number** : 02580258 **Diagnosed** : 06 Sep 2023  
**Unique Number** : 5633318 **Diagnostician** : Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: Glycol, PercentFuel )

**CITY OF HAMILTON**  
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 MOUNT HOPE, ON  
 CA L0R 1W0  
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 T: (905)546-2424  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.