

PROBLEM SUMMARY

Sample Rating Trend

ISO



TURBOMECA 20770TEC

Component **Turbine**

NOT GIVEN (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS									
Sample Status			SEVERE						
Particles >4µm	ASTM D7647	>2500	22212						
Particles >6µm	ASTM D7647	>640	5584						
Particles >14µm	ASTM D7647	>80	4 376						
Particles >21µm	ASTM D7647	>20	<u> </u>						
Oil Cleanliness	ISO 4406 (c)	>18/16/13	22/20/16						

Customer Id: ROT142PAR Sample No.: WC0854763 Lab Number: 02580352 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

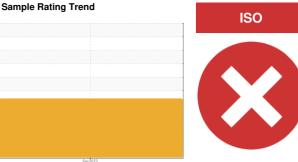
To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				
Resample			?	Resample in 30-45 days to monitor this situation.				
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.				
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.				
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.				

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



TURBOMECA 20770TEC

Component

Turbine

NOT GIVEN (--- LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

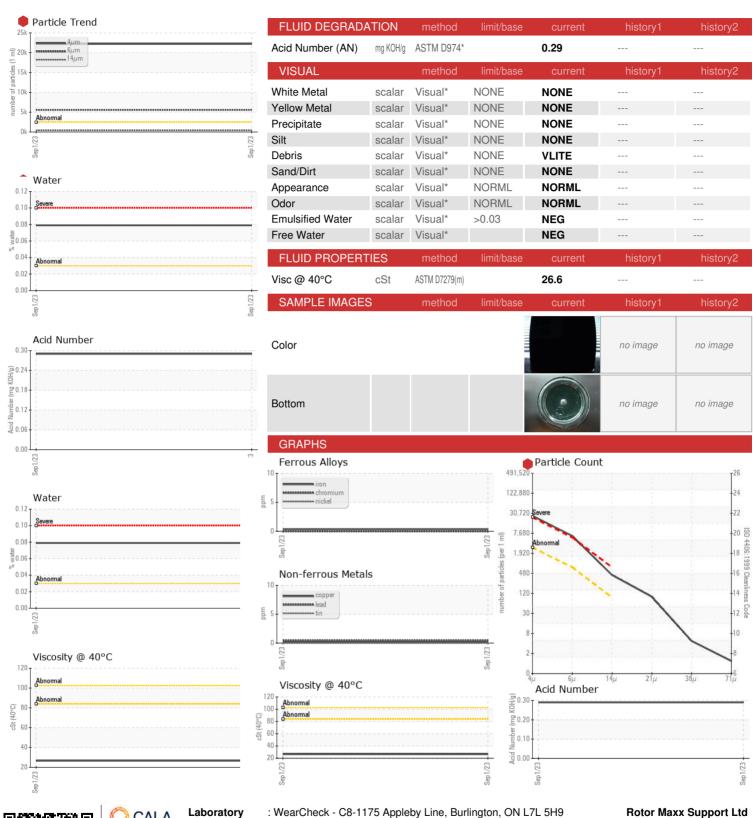
Fluid Condition

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

				Sep2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0854763		
Sample Date		Client Info		01 Sep 2023		
Machine Age	hrs	Client Info		4930		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	<1		
Chromium	ppm	ASTM D5185(m)	>4	0		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		<1		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)		<1		
Copper	ppm	ASTM D5185(m)	>5	<1		
Tin	ppm	ASTM D5185(m)	>5	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		0		
Calcium	ppm	ASTM D5185(m)		<1		
Phosphorus	ppm	ASTM D5185(m)		2975		
Zinc	ppm	ASTM D5185(m)		3		
Sulfur	ppm	ASTM D5185(m)		4		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	9		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.03	0.079		
ppm Water	ppm	ASTM D6304*	>300	795.9		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	22212		
Particles >6µm		ASTM D7647	>640	5584		
Particles >14µm		ASTM D7647	>80	▲ 376		
Particles >21µm		ASTM D7647	>20	<u></u> 84		
Particles >38µm		ASTM D7647	>4	4		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>18/16/13	22/20/16		



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

Test Package

: WC0854763 : 02580352

: 5633412

: IND 2

Received Diagnosed

Diagnostician

: 05 Sep 2023 : 06 Sep 2023 : Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Rotor Maxx Support Ltd 1420 Springhill Rd Parksville, BC

CA V9P 2T2 Contact: Brad Golbeck brad.golbeck@rotormaxx.com T: (250)248-1915

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F: (250)248-1970