

PROBLEM SUMMARY

Sample Rating Trend

VISCOSITY

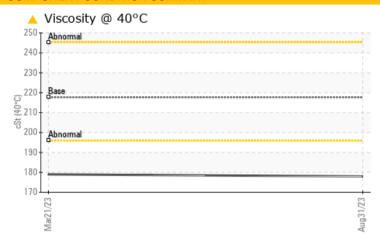


REACTOR 5

Component Gearbox

MOBIL SHC 630 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status **ABNORMAL ABNORMAL** Visc @ 40°C cSt ASTM D7279(m) 217.7 **178 179**

Customer Id: HEXEDM **Sample No.:** WC0820457 Lab Number: 02580528 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

21 Mar 2023 Diag: Kevin Marson

VISCOSITY



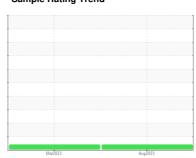
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

REACTOR 5

Component

Gearbox

MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Mar2023	Aug2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0820457	WC0791211	
Sample Date		Client Info		31 Aug 2023	21 Mar 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>200	<1	<1	
Chromium	ppm	ASTM D5185(m)	>15	0	0	
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	
Lead	ppm	ASTM D5185(m)	>100	0	<1	
Copper	ppm	ASTM D5185(m)	>200	<1	0	
Tin	ppm	ASTM D5185(m)	>25	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		1	<1	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		0	0	
Calcium	ppm	ASTM D5185(m)		<1	0	
Phosphorus	ppm	ASTM D5185(m)		320	340	
Zinc	ppm	ASTM D5185(m)		2	1	
Sulfur	ppm	ASTM D5185(m)		36	92	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	19	17	
Sodium	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	0	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
A -! -! Ni In (ANI)		4 OTM D074*		0.40	0.04	

0.19

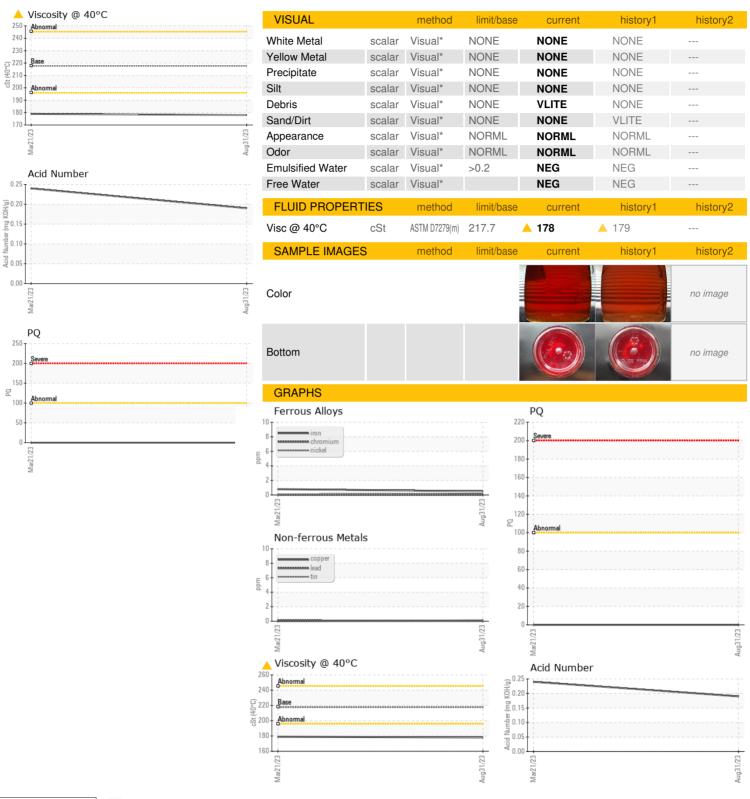
Acid Number (AN)

mg KOH/g ASTM D974*

0.24



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: 02580528

: 5633588

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Hexion Canada Inc. - EDMONTON PLANT : WC0820457 Received

: 05 Sep 2023 Diagnosed : 06 Sep 2023

Diagnostician Test Package : IND 2 (Additional Tests: TAN Man)

: Kevin Marson

12621 - 156th Street NW Edmonton, AB **CA T5V 1E1** Contact: Scott Mckenzie

scott.mckenzie@henxion.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

T: (780)447-8469 F: (780)447-7268