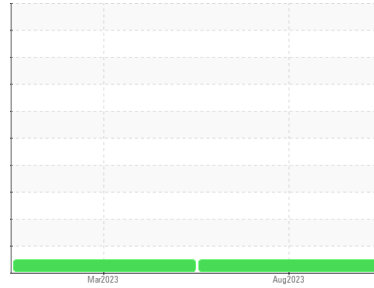




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**REACTOR 6**

Component  
**Gearbox**

Fluid  
**MOBIL SHC 630 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0820456</b>	WC0791212	---
Sample Date	Client Info			<b>31 Aug 2023</b>	21 Mar 2023	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>0</b>	0	---
Iron	ppm	ASTM D5185(m)	>200	<b>3</b>	12	---
Chromium	ppm	ASTM D5185(m)	>15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185(m)	>100	<b>0</b>	0	---
Copper	ppm	ASTM D5185(m)	>200	<b>0</b>	0	---
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	---
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	---

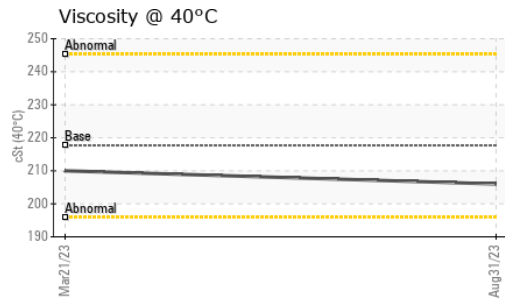
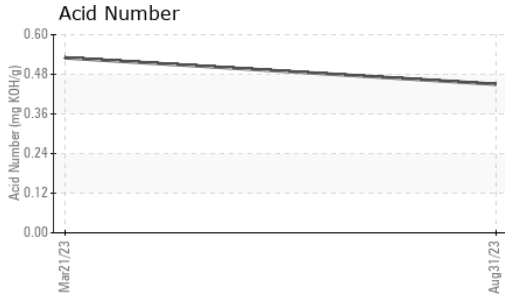
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>1</b>	<1	---
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	---
Calcium	ppm	ASTM D5185(m)		<b>2</b>	2	---
Phosphorus	ppm	ASTM D5185(m)		<b>509</b>	528	---
Zinc	ppm	ASTM D5185(m)		<b>4</b>	5	---
Sulfur	ppm	ASTM D5185(m)		<b>46</b>	102	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<b>27</b>	28	---
Sodium	ppm	ASTM D5185(m)		<b>0</b>	<1	---
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.45</b>	0.53	---



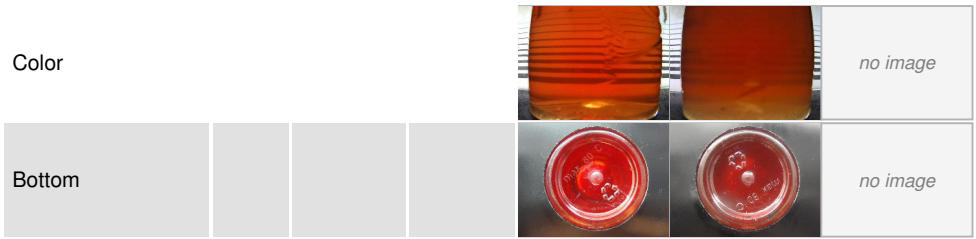
# OIL ANALYSIS REPORT



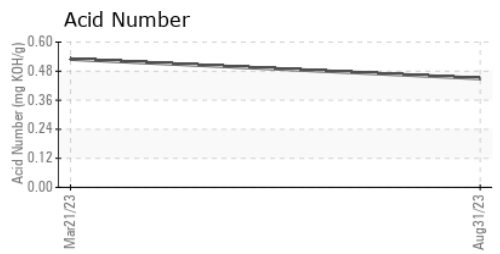
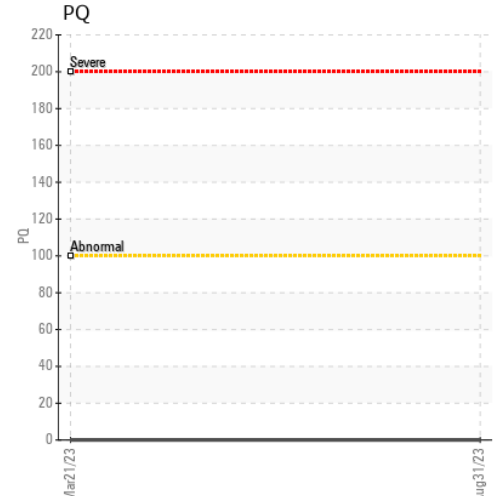
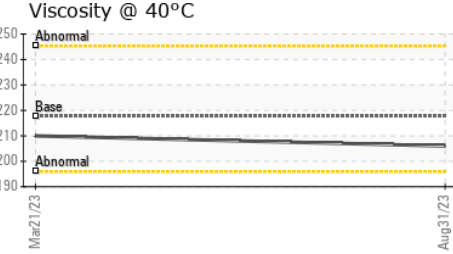
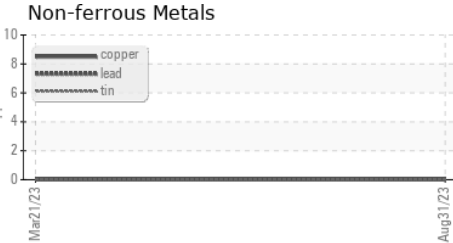
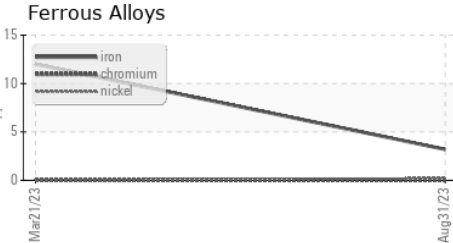
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	VLITE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.2	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	217.7	206	210

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Hexion Canada Inc. - EDMONTON PLANT  
**Sample No.** : WC0820456 **Received** : 05 Sep 2023  
**Lab Number** : 02580529 **Diagnosed** : 05 Sep 2023  
**Unique Number** : 5633589 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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