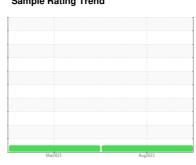


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



REACTOR 2

Component

Gearbox

MOBIL SHC 630 (--- GAL)

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Mar2023	Aug2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0820460	WC0791209	
Sample Date		Client Info		31 Aug 2023	21 Mar 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>200	7	5	
Chromium	ppm	ASTM D5185(m)	>15	0	0	
Nickel	ppm	ASTM D5185(m)	>15	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	
Lead	ppm	ASTM D5185(m)	>100	0	0	
Copper	ppm	ASTM D5185(m)	>200	<1	0	
Tin	ppm	ASTM D5185(m)	>25	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		<1	0	
Calcium	ppm	ASTM D5185(m)		2	0	
Phosphorus	ppm	ASTM D5185(m)		89	504	
Zinc	ppm	ASTM D5185(m)		2	3	
Sulfur	ppm	ASTM D5185(m)		2306	97	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	11	35	
Sodium	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

0.12

Acid Number (AN)

mg KOH/g ASTM D974*

0.55



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0820460 : 02580530 : 5633590

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Hexion Canada Inc. - EDMONTON PLANT Received

: 05 Sep 2023 Diagnosed Diagnostician

Test Package : IND 2 (Additional Tests: TAN Man)

: 06 Sep 2023 : Kevin Marson 12621 - 156th Street NW Edmonton, AB **CA T5V 1E1**

Contact: Scott Mckenzie scott.mckenzie@henxion.com T: (780)447-8469

F: (780)447-7268

Validity of results and interpretation are based on the sample and information as supplied.