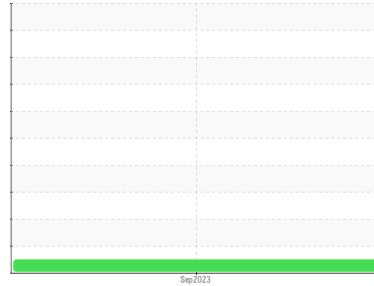




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Kaiser Aluminum - K00600
 Machine Id
AM901
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination

{not applicable}

Fluid Condition

{not applicable}

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Batch #	Client Info		AM901	---	---
Machine ID	Client Info		Sales	---	---
Department	Client Info		Machine	---	---
Sample From	Client Info		Initial	---	---
Production Stage	Client Info		09/26/2023	---	---
Sample Number	Client Info		E30000402	---	---
Sample Date	Client Info		20 Sep 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed		Client Info	N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	4	---	---
Chromium	ppm	ASTM D5185(m) >20	0	---	---
Nickel	ppm	ASTM D5185(m) >20	0	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	0	---	---
Aluminum	ppm	ASTM D5185(m) >20	0	---	---
Lead	ppm	ASTM D5185(m) >20	<1	---	---
Copper	ppm	ASTM D5185(m) >20	1	---	---
Tin	ppm	ASTM D5185(m) >20	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

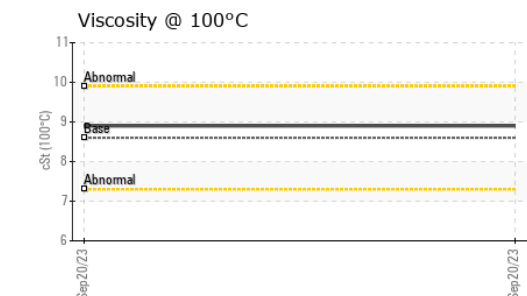
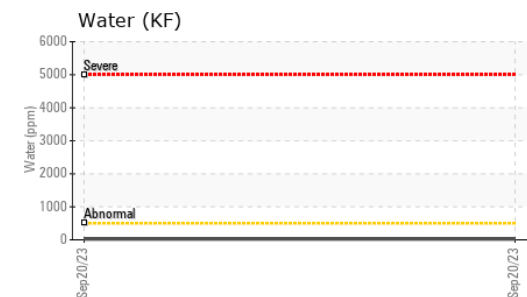
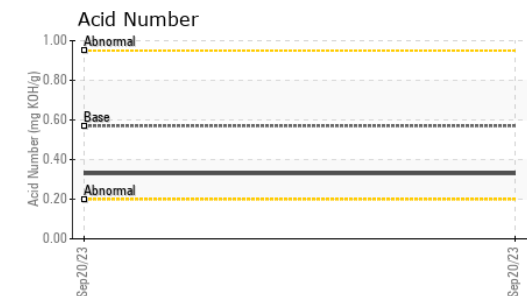
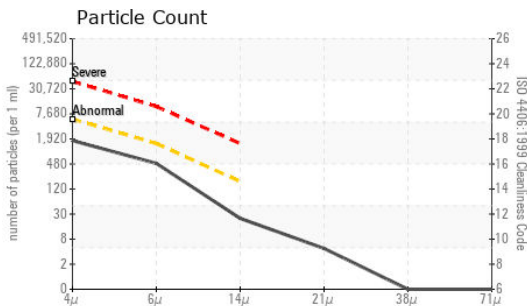
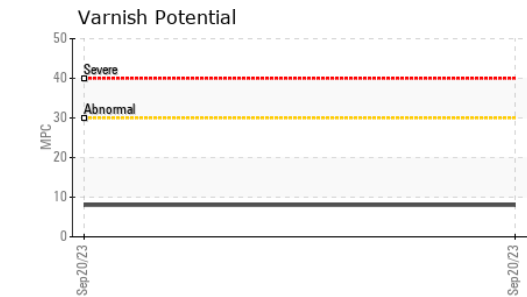
ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 5	2	---	---
Barium	ppm	ASTM D5185(m) 5	<1	---	---
Molybdenum	ppm	ASTM D5185(m) 5	0	---	---
Manganese	ppm	ASTM D5185(m)	0	---	---
Magnesium	ppm	ASTM D5185(m) 25	4	---	---
Calcium	ppm	ASTM D5185(m) 200	103	---	---
Phosphorus	ppm	ASTM D5185(m) 300	346	---	---
Zinc	ppm	ASTM D5185(m) 370	440	---	---
Sulfur	ppm	ASTM D5185(m) 2500	758	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	0	---	---
Sodium	ppm	ASTM D5185(m)	0	---	---
Potassium	ppm	ASTM D5185(m) >20	<1	---	---
Water	%	ASTM D6304* >0.05	0.002	---	---
ppm Water	ppm	ASTM D6304* >500	23.6	---	---

OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1531	---	---
Particles >6µm	ASTM D7647	>1300	436	---	---
Particles >14µm	ASTM D7647	>160	21	---	---
Particles >21µm	ASTM D7647	>40	4	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/16/12	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.33	---
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	8	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	64.8	---
Visc @ 100°C	cSt	ASTM D7279(m)	8.6	8.9	---
Viscosity Index (VI)	Scale	ASTM D2270*	96	111	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30000402
Lab Number : **02585857**
Unique Number : 5654923
Test Package : IND 2 (Additional Tests: KF, KV100, MPC, VI)

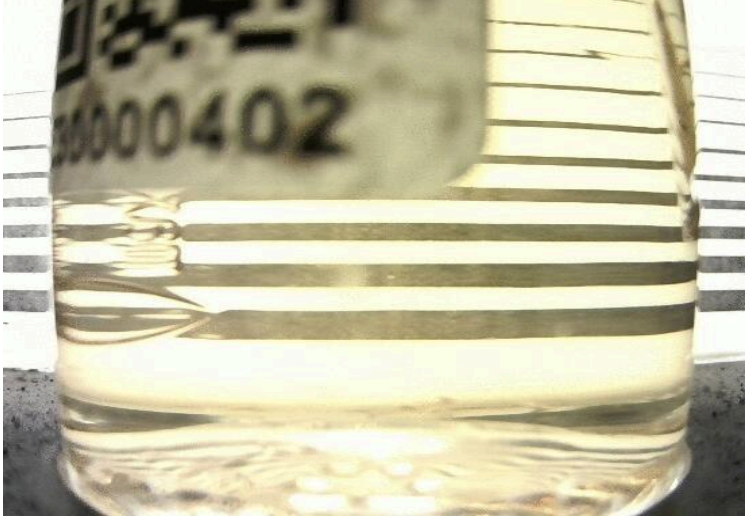
Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Fred Kosseim
 fkosseim@e360s.ca
 T: (905)372-2251
 F: (905)372-1658

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

MPC (Varnish Test)



Sample Color & Clarity



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