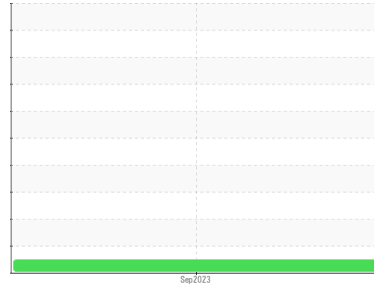




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[110205]**  
 Machine Id  
**VAC PUMP 9**  
 Component  
**Pump**  
 Fluid  
**BUSCH R-590 PUMP OIL (3 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0850456</b>	---	---
Sample Date	Client Info		<b>27 Sep 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed		Client Info	<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	---	---
Iron	ppm	ASTM D5185(m) >500	<b>3</b>	---	---
Chromium	ppm	ASTM D5185(m) >7	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m) >25	<b>2</b>	---	---
Lead	ppm	ASTM D5185(m) >35	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m) >50	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185(m) >5	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Barium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Calcium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	<b>87</b>	---	---
Zinc	ppm	ASTM D5185(m)	<b>11</b>	---	---
Sulfur	ppm	ASTM D5185(m)	<b>615</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

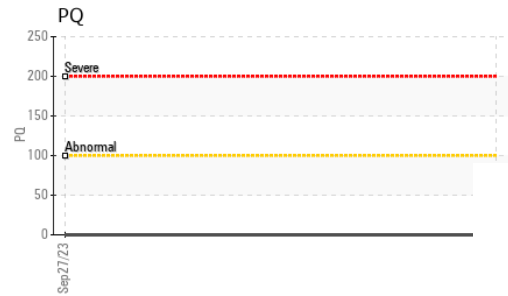
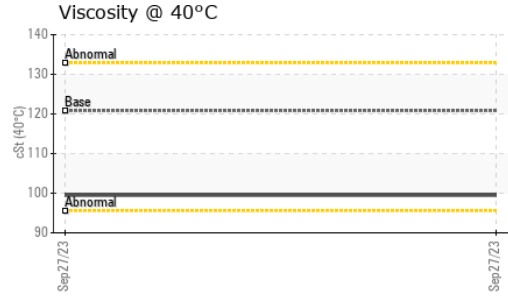
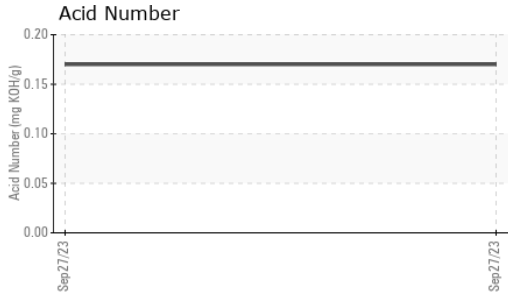
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<b>5</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>4</b>	---	---
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.17</b>	---	---





# OIL ANALYSIS REPORT



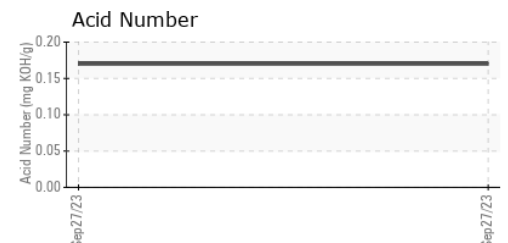
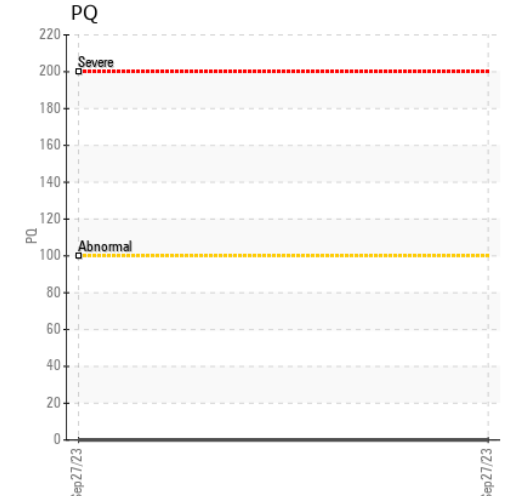
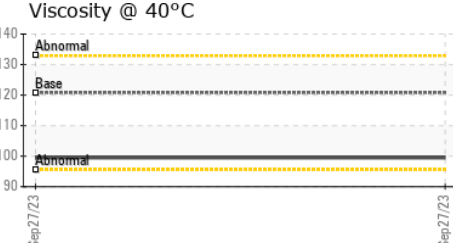
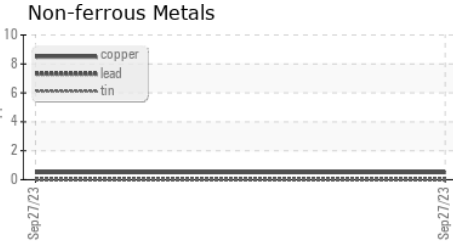
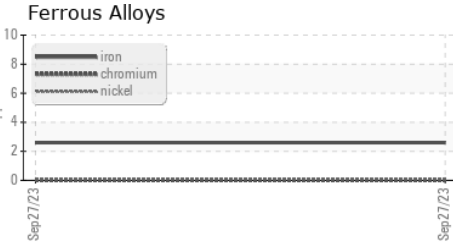
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>.1	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	120.8	99.5	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0850456 **Received** : 28 Sep 2023  
**Lab Number** : 02585880 **Diagnosed** : 02 Oct 2023  
**Unique Number** : 5654946 **Diagnostician** : Kevin Marson  
**Test Package** : IND 2

**GRAND RIVER FOODS**  
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 rshea@grandriverfoods.com  
 T: (519)653-3577  
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.