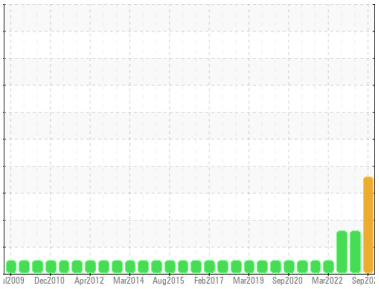
PROBLEM SUMMARY

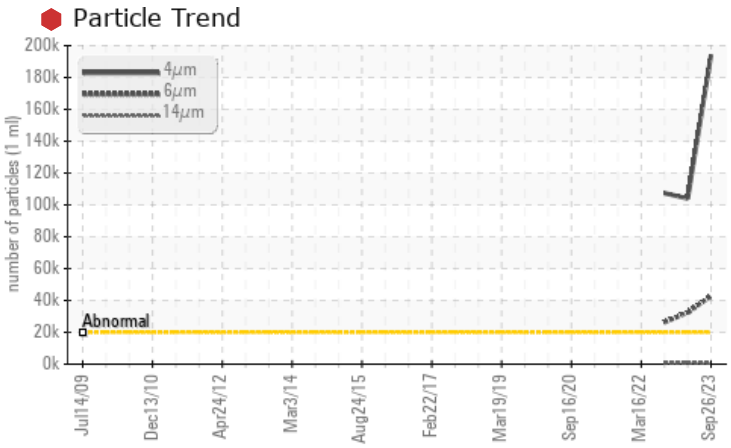
Sample Rating Trend



ISO

Area
OPK/CL04
Machine Id
101802 Plastifier
Component
Gearbox
Fluid
MOBIL MOBILGEAR 600 XP 460 (375 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>20000	**194097**	103982	107403
Particles >6µm		ASTM D7647	>5000	**42755**	32478	26218
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**25/23/16**	24/22/17	24/22/17

Customer Id: MITWAT
Sample No.: WC0790671
Lab Number: 02585974
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

14 Mar 2023 Diag: Wes Davis

ISO

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

09 Jan 2023 Diag: Wes Davis

ISO

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

16 Mar 2022 Diag: Wes Davis

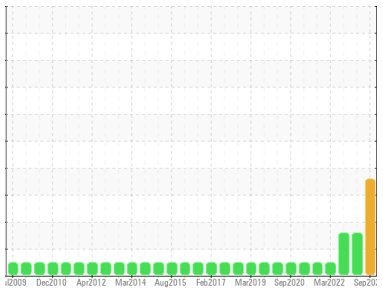
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
OPK/CL04
Machine Id
101802 Plastifier
Component
Gearbox
Fluid
MOBIL MOBILGEAR 600 XP 460 (375 LTR)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

An increase in the iron level is noted. All other component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0790671**	WC0763710	WC0763657
Sample Date		Client Info		**26 Sep 2023**	14 Mar 2023	09 Jan 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	**20**	11	4
Chromium	ppm	ASTM D5185(m)	>15	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>15	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**0**	<1	<1
Lead	ppm	ASTM D5185(m)	>100	**<1**	0	0
Copper	ppm	ASTM D5185(m)	>200	**1**	1	1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**24**	28	29
Barium	ppm	ASTM D5185(m)		**<1**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	<1	0
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)		**2**	0	0
Phosphorus	ppm	ASTM D5185(m)		**320**	354	354
Zinc	ppm	ASTM D5185(m)		**4**	3	3
Sulfur	ppm	ASTM D5185(m)		**12395**	12601	12729
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

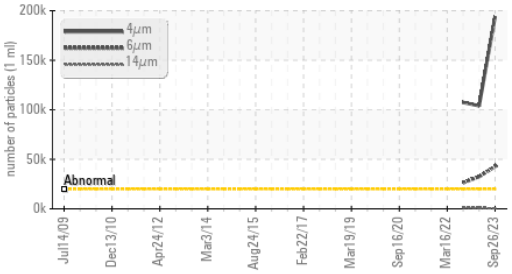
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**1**	1	1
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	2	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**194097**	103982	107403
Particles >6µm		ASTM D7647	>5000	**42755**	32478	26218
Particles >14µm		ASTM D7647	>640	**516**	676	761
Particles >21µm		ASTM D7647	>160	**67**	75	131
Particles >38µm		ASTM D7647	>40	**3**	2	2
Particles >71µm		ASTM D7647	>10	**0**	2	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**25/23/16**	24/22/17	24/22/17

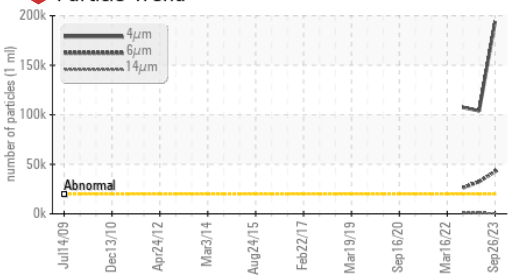
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.75**	0.73	0.71

OIL ANALYSIS REPORT

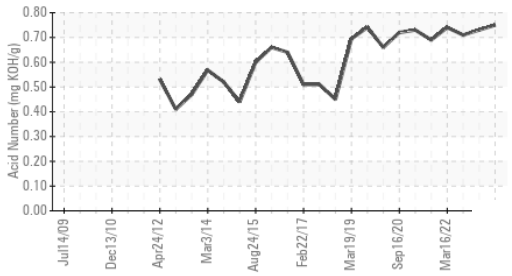
Particle Trend



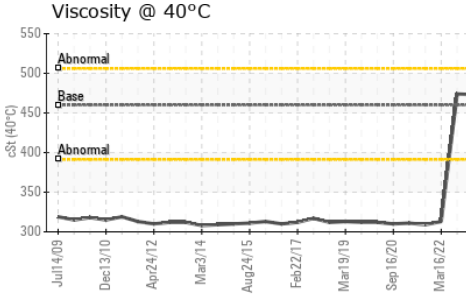
Particle Trend



Acid Number

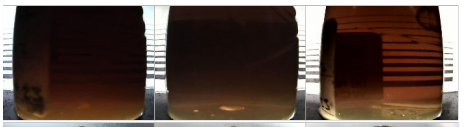


Viscosity @ 40°C



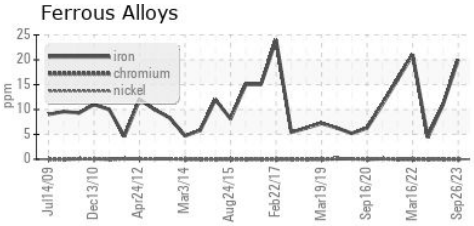
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	**464**	473	474

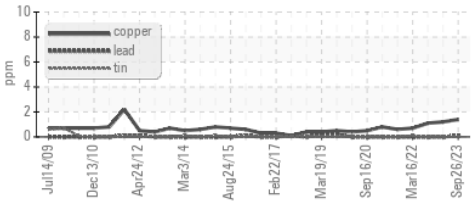
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

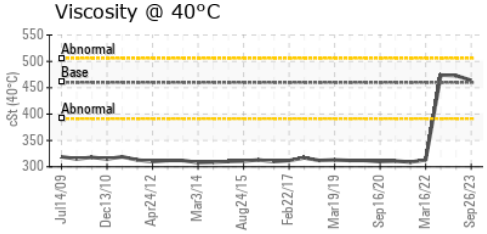
Ferrous Alloys



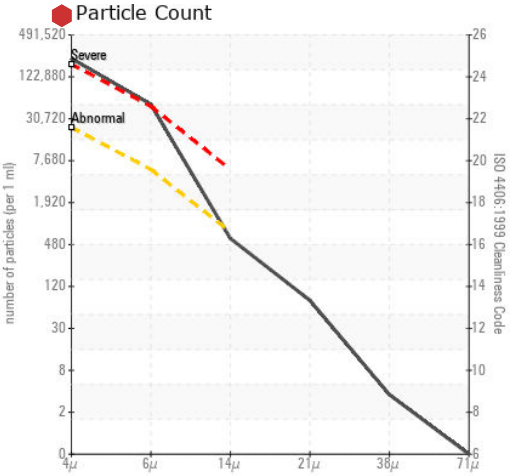
Non-ferrous Metals



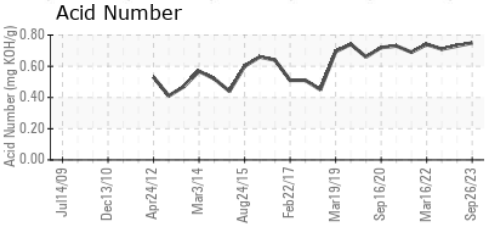
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0790671 **Received** : 28 Sep 2023
Lab Number : 02585974 **Diagnosed** : 02 Oct 2023
Unique Number : 5655040 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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