



# **ECRC400 (S/N 25-15-002)**

Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (200 LTR)

## COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ATTENTION	SEVERE		
Particles >4µm	ASTM D7647	>5000	<u> </u>	<b>A</b> 8982	<b>4</b> 1001		
Particles >6µm	ASTM D7647	>1300	<u> </u>	<b>1</b> 377	<b>A</b> 7986		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	🔺 20/18/13	23/20/16		

Customer Id: ECRCOR Sample No.: WC0864148 Lab Number: 02586113 Test Package: MAR 2



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	We recommend an early resample to monitor this condition.			
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample.			

#### HISTORICAL DIAGNOSIS



#### 10 Jan 2023 Diag: Kevin Marson

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





## 30 Mar 2022 Diag: Wes Davis

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. Particles >4 $\mu$ m are severely high. Particles >6 $\mu$ m are abnormally high. Particles >14 $\mu$ m are abnormally high. Particles >21 $\mu$ m are abnormally high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 24 Nov 2020 Diag: Wes Davis



Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 2 test kits, this testkit includes Particle Count to determine the ISO cleanliness of the fluid. this testkit includes AN to determine the suitability of the oil for continued use.All component wear rates are normal. There is no indication of any contamination in the component(unconfirmed). The condition of the oil is acceptable for the time in service (unconfirmed).





# **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

#### Machine Ic ECRC400 (S/N 25-15-002) Component

**Hydraulic System** AW HYDRAULIC OIL ISO 32 (200 LTR)

### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0864148	WC0631365	WC0631368
Sample Date		Client Info		28 Sep 2023	10 Jan 2023	30 Mar 2022
Machine Age	hrs	Client Info		210	170	130
Oil Age	hrs	Client Info		210	170	130
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ABNORMAL	ATTENTION	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	1	1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	1	2	2
Barium	ppm	ASTM D5185(m)	5	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	<1	<1
	pp	( )				
Manganese	ppm	ASTM D5185(m)		0	0	0
Manganese Magnesium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	25	0 4	0 6	0 5
Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200	0 4 69	0 6 72	0 5 72
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300	0 4 69 345	0 6 72 368	0 5 72 346
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370	0 4 69 345 467	0 6 72 368 461	0 5 72 346 459
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500	0 4 69 345 467 977	0 6 72 368 461 1001	0 5 72 346 459 931
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500	0 4 69 345 467 977 <1	0 6 72 368 461 1001 <1	0 5 72 346 459 931 <1
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base	0 4 69 345 467 977 <1 current	0 6 72 368 461 1001 <1 history1	0 5 72 346 459 931 <1 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b> ASTM D5185(m)	25 200 300 370 2500 limit/base >15	0 4 69 345 467 977 <1 current	0 6 72 368 461 1001 <1 history1 3	0 5 72 346 459 931 <1 history2 8
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 limit/base >15	0 4 69 345 467 977 <1 current 4 <1	0 6 72 368 461 1001 <1 history1 3 0	0 5 72 346 459 931 <1 history2 8 0
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	25 200 300 2500 limit/base >15 >20	0 4 69 345 467 977 <1 current 4 <1 0	0 6 72 368 461 1001 <1 <b>history1</b> 3 0 0	0 5 72 346 459 931 <1 kistory2 8 0 <1
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 Iimit/base >15 >20 Iimit/base	0 4 69 345 467 977 <1 current 4 <1 0 current	0 6 72 368 461 1001 <1 history1 3 0 0 0 history1	0 5 72 346 459 931 <1 kistory2 8 0 <1 history2
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	25 200 300 370 2500 imit/base >15 >20 imit/base >5000	0 4 69 345 467 977 <1 current 4 <1 0 current 0 xurrent	0 6 72 368 461 1001 <1 history1 3 0 0 0 history1 ▲ 8982	0 5 72 346 459 931 <1 history2 8 0 <1 history2 41001
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	25 200 300 2500 limit/base >15 >20 limit/base >5000 >1300	0 4 69 345 467 977 <1 current 4 <1 0 current 0 19788 ▲ 19788	0 6 72 368 461 1001 <1 • history1 3 0 0 0 • history1 8982 ▲ 8982	0 5 72 346 459 931 <1 history2 8 0 <1 kistory2 1 history2 0 41001 ▲ 7986
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 2500 imit/base >15 >20 imit/base >20 imit/base >20 >1300 >160	0 4 69 345 467 977 <1 <1 current 4 <1 0 current 0 19788 ▲ 19788 2341 39	0 6 72 368 461 1001 <1 • <b>history1</b> 3 0 0 0 • <b>history1</b> 8982 ▲ 8982 ▲ 1377 56	0 5 72 346 459 931 <1 history2 8 0 <1 history2 8 0 <1 history2 8 0 <1 history2 8 0 <1
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 2500 2500 Imit/base >15 >20 Imit/base >5000 >1300 >160 >40	0 4 69 345 467 977 <1 current 4 <1 0 current 0 19788 ▲ 19788 ▲ 19788 9	0 6 72 368 461 1001 <1 <1 history1 3 0 0 0 history1 ▲ 8982 ▲ 1377 56 15	0 5 72 346 459 931 <1 * history2 8 0 <1 * history2 * 41001 * 7986 395 * 99
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 2500 2500 Imit/base >15 >20 Imit/base >20 >1300 >1300 >160 >40 >10	0 4 69 345 467 977 <1 current 4 <1 0 current 0 19788 ▲ 2341 39 9 1	0 6 72 368 461 1001 <1 0 1001 3 0 0 0 history1 0 history1 8982 ▲ 1377 56 15 2	0 5 72 346 459 931 <1 
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	25 200 300 370 2500 imit/base >15 >20 imit/base >5000 >1300 >160 >40 >10 >3	0 4 69 345 467 977 <1 current 4 <1 0 current 0 current 19788 ▲ 19788 ▲ 2341 39 9 1 1 0	0 6 72 368 461 1001 <1 history1 3 0 0 0 history1 ▲ 8982 ▲ 1377 56 15 2 2 1	0 5 72 346 459 931 <1 history2 8 0 <1 history2 ↓1001 ↓1001 ↓1001 ↓395 ↓395 ↓395 ↓395 ↓395 ↓395 ↓395 ↓395
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >14µm Particles >38µm Particles >71µm Oil Cleanliness	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	25 200 300 370 2500 <b>Iimit/base</b> >15 >20 <b>Iimit/base</b> >20 >1300 >1300 >160 >40 >10 >3 >3 >19/17/14	0 4 69 345 467 977 <1 current 4 <1 0 current 0 current 19788 ▲ 2341 39 9 1 39 9 1 0 21/18/12	0 6 72 368 461 1001 <1 0 1 0 0 0 history1 ▲ 8982 ▲ 1377 56 15 2 15 2 1 1 2 2 1 1	0 5 72 346 459 931 <1 history2 8 0 <1 history2 41001 ▲ 7986 ▲ 395 ▲ 395 8 395 ▲ 99 8 1 1 € 23/20/16
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >4µm Particles >4µm Particles >4µm Particles >4µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	25 200 300 2500 2500 Imit/base >15 >20 Imit/base >20 >10 >1300 >160 >1300 >160 >10 >3 >19/17/14	0 4 69 345 467 977 <1 current 4 <1 0 current 0 2341 39 9 1 39 9 1 0 21/18/12 current	0 6 72 368 461 1001 <1 0 100 0 0 0 0 0 0 0 0 0 0 0 0	0 5 72 346 459 931 <1 ∧istory2 8 0 <1 ∧istory2 4 1001 ∧ 7986 ∧ 395 ∧ 395 ∧ 99 8 1 1 23/20/16 ∧istory2

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Contact/Location: Thomas Boyington - ECRCOR



# **OIL ANALYSIS REPORT**





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	33.6	33.8	34.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						$\bigcirc$

