



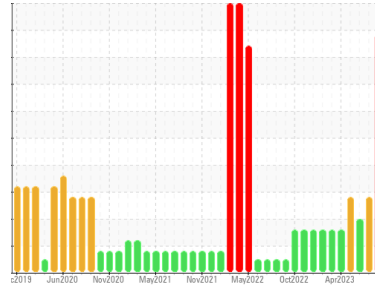
PROBLEM SUMMARY

Sample Rating Trend

WEAR

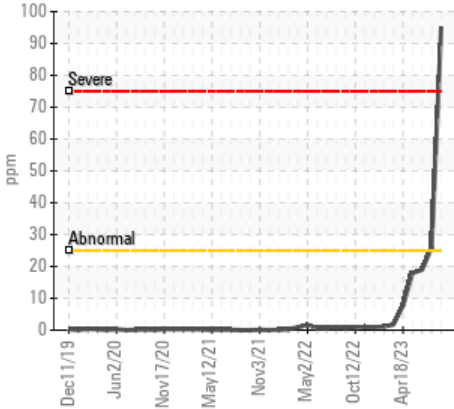


Area
Direct Strip Mill/Finishing
 Machine Id
RL7 COILER DRIVE LUBE SYSTEM (DSC022) (S/N 1000017430)
 Component
Gear Lube System
 Fluid
GEAR OIL ISO 460 (3000 LTR)

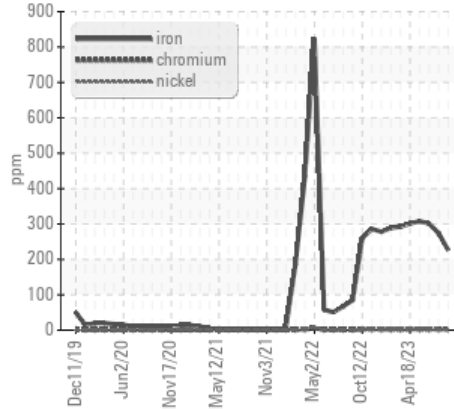


COMPONENT CONDITION SUMMARY

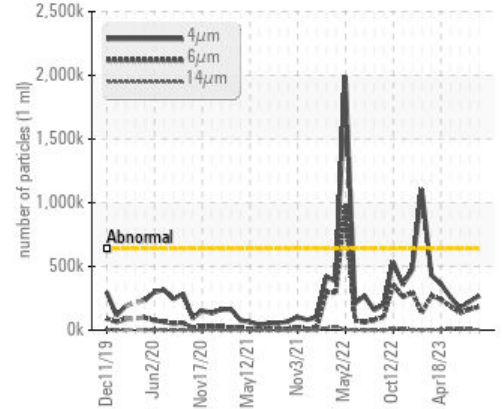
Aluminum (ppm)



Ferrous Alloys



Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL	
Iron	ppm	ASTM D5185(m)	>150	▲ 226	▲ 274	▲ 301
Aluminum	ppm	ASTM D5185(m)	>25	● 95	▲ 26	▲ 19
Antimony	ppm	ASTM D5185(m)	>5	● 54	▲ 12	▲ 8
Particles >6µm		ASTM D7647	>160000	▲ 183509	▲ 164074	134441
Oil Cleanliness		ISO 4406 (c)	>26/24/22	▲ 25/25/19	▲ 25/25/20	25/24/21

Customer Id: ALGSSM
 Sample No.: WC0837466
 Lab Number: 02586173
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com


To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF).
Contact Required	---	---	?	Please contact your representative for information regarding the proper sampling kits for your service.
Alert	---	---	?	NOTE: We recommend using IND 3 test kits,
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

HISTORICAL DIAGNOSIS


WEAR




08 Aug 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid. Aluminum, iron and antimony ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report




WEAR




21 Jun 2023 Diag: Kevin Marson

We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid. Iron ppm levels are abnormal. Aluminum and antimony ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report




WEAR



15 May 2023 Diag: Kevin Marson

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid. Iron ppm levels are abnormal. Aluminum and antimony ppm levels are noted. A sharp increase in the aluminum level is noted. A sharp increase in the antimony level is noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

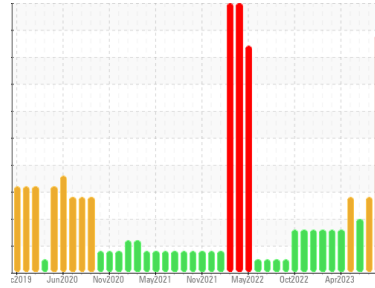
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Direct Strip Mill/Finishing
 Machine Id
RL7 COILER DRIVE LUBE SYSTEM (DSC022) (S/N 1000017430)
 Component
Gear Lube System
 Fluid
GEAR OIL ISO 460 (3000 LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Aluminum and antimony ppm levels are severe. Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0837466	WC0780880	WC0813693
Sample Date	Client Info	26 Sep 2023	08 Aug 2023	21 Jun 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		SEVERE	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184*	54	0	52	
Iron	ppm	ASTM D5185(m) >150	226	274	301
Chromium	ppm	ASTM D5185(m) >10	2	2	3
Nickel	ppm	ASTM D5185(m) >10	2	2	2
Titanium	ppm	ASTM D5185(m)	0	0	<1
Silver	ppm	ASTM D5185(m)	<1	0	0
Aluminum	ppm	ASTM D5185(m) >25	95	26	19
Lead	ppm	ASTM D5185(m) >100	<1	0	<1
Copper	ppm	ASTM D5185(m) >50	2	2	2
Tin	ppm	ASTM D5185(m) >10	0	0	0
Antimony	ppm	ASTM D5185(m) >5	54	12	8
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 50	<1	<1	<1
Barium	ppm	ASTM D5185(m) 15	<1	0	0
Molybdenum	ppm	ASTM D5185(m) 15	44	11	8
Manganese	ppm	ASTM D5185(m)	2	3	3
Magnesium	ppm	ASTM D5185(m) 50	0	<1	<1
Calcium	ppm	ASTM D5185(m) 50	4	4	3
Phosphorus	ppm	ASTM D5185(m) 350	162	202	204
Zinc	ppm	ASTM D5185(m) 100	3	4	5
Sulfur	ppm	ASTM D5185(m) 12500	8488	7917	8331
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

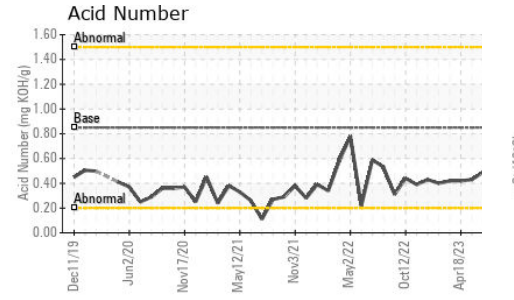
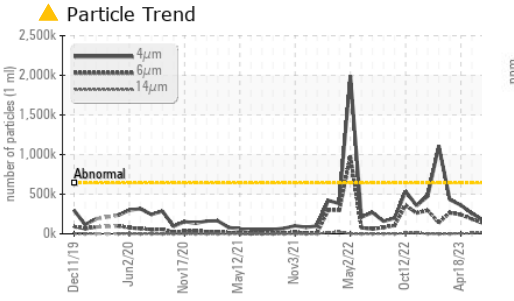
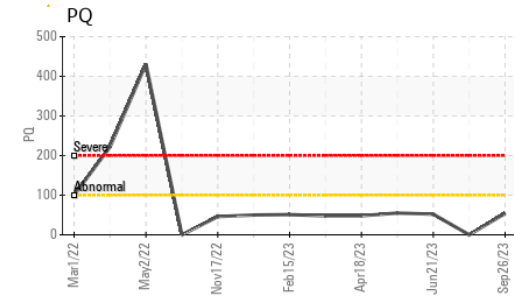
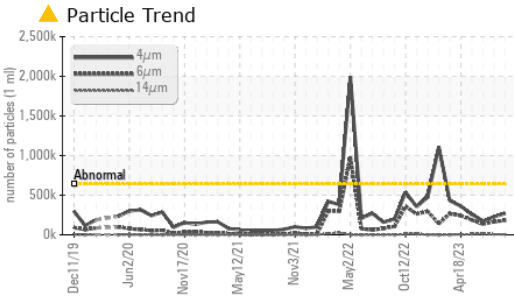
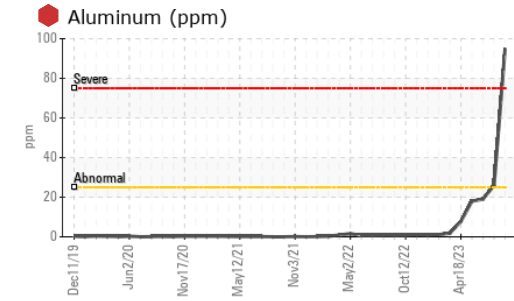
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >50	2	3	2
Sodium	ppm	ASTM D5185(m)	83	22	19
Potassium	ppm	ASTM D5185(m) >20	2	3	3

FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>640000	269318	226402	172865
Particles >6µm	ASTM D7647	>160000	183509	164074	134441
Particles >14µm	ASTM D7647	>40000	4934	6760	11960
Particles >21µm	ASTM D7647	>10000	186	164	326
Particles >38µm	ASTM D7647	>2500	2	2	1
Particles >71µm	ASTM D7647	>640	1	0	1
Oil Cleanliness	ISO 4406 (c)	>26/24/22	25/25/19	25/25/20	25/24/21



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	0.63	0.42	0.49

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	VLITE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	460	483	458	452

SAMPLE IMAGES		method	limit/base	current	history1	history2
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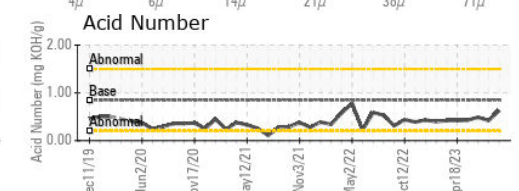
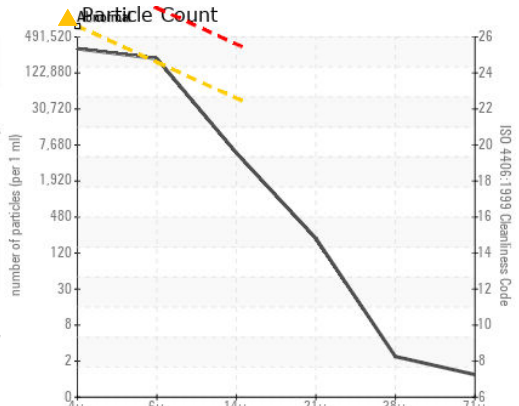
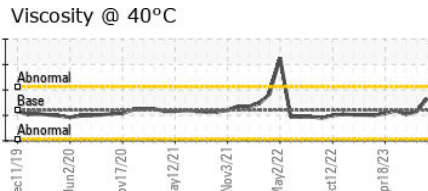
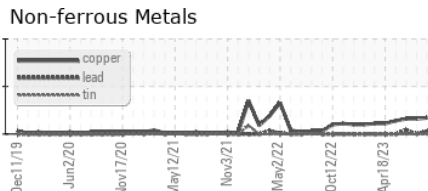
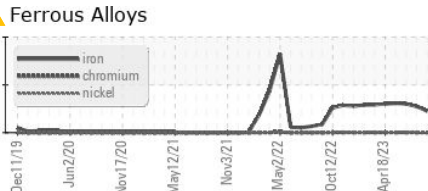
Color



Bottom



GRAPHS



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837466
Lab Number : **02586173**
Unique Number : 5655239
Test Package : IND 2 (Additional Tests: PQ, TAN Man)

Received : 02 Oct 2023
Diagnosed : 04 Oct 2023
Diagnostician : Kevin Marson
 301 WALLACE TERRACE
 SAULT STE MARIE, ON
 CA P6C 1K8
 Contact: Algoma Reliability
 algomareliability@algoma.com
 T: (705)206-1059
 F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.