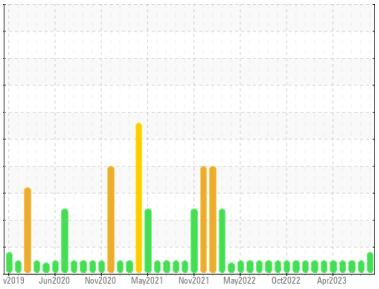
PROBLEM SUMMARY

Sample Rating Trend

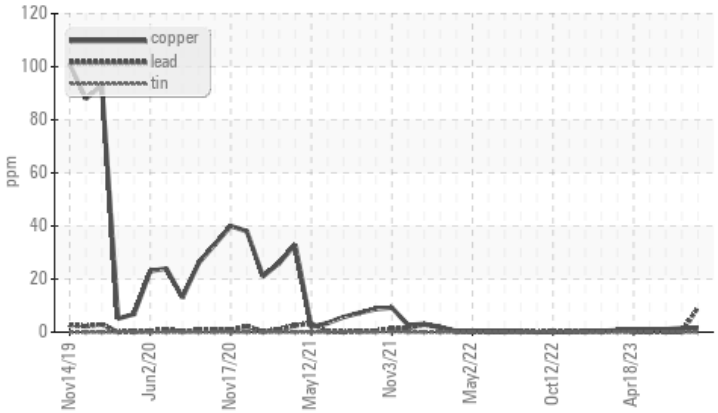


WEAR

Area
Direct Strip Mill/Finishing
Machine Id
72" GRINDER HYDRAULIC SYSTEM (DSC013)
Component
Hydraulic System
Fluid
SHELL TELLUS S2 MX 46 (675 LTR)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



RECOMMENDATION

We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Lead	ppm	ASTM D5185(m)	>10	▲ **9**	0	0

Customer Id: ALGSSM
Sample No.: WC0837457
Lab Number: 02586181
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

08 Aug 2023 Diag: Wes Davis

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

21 Jun 2023 Diag: Wes Davis

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

15 May 2023 Diag: Wes Davis

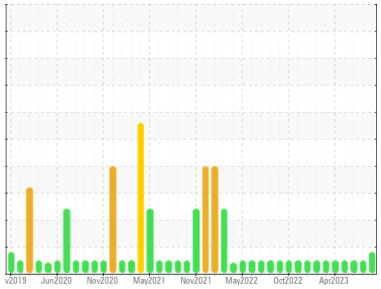
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
Direct Strip Mill/Finishing
Machine Id
72" GRINDER HYDRAULIC SYSTEM (DSC013)
Component
Hydraulic System
Fluid
SHELL TELLUS S2 MX 46 (675 LTR)

DIAGNOSIS

Recommendation
We recommend an early resample to monitor this condition.

Wear
Lead ppm levels are abnormal. A sharp increase in the lead level is noted. Bearing wear is indicated.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0837457**	WC0780835	WC0813660
Sample Date		Client Info		**26 Sep 2023**	08 Aug 2023	21 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>40	**2**	2	2
Chromium	ppm	ASTM D5185(m)	>4	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	0	0
Aluminum	ppm	ASTM D5185(m)	>4	**0**	<1	<1
Lead	ppm	ASTM D5185(m)	>10	▲ **9**	0	0
Copper	ppm	ASTM D5185(m)	>60	**1**	2	1
Tin	ppm	ASTM D5185(m)	>4	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	<1	<1
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	70	**66**	65	65
Calcium	ppm	ASTM D5185(m)	10	**12**	13	14
Phosphorus	ppm	ASTM D5185(m)	300	**290**	298	302
Zinc	ppm	ASTM D5185(m)	325	**339**	332	343
Sulfur	ppm	ASTM D5185(m)	665	**709**	651	674
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

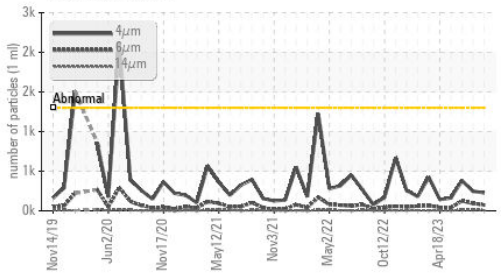
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	**0**	<1	0
Sodium	ppm	ASTM D5185(m)		**2**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	**227**	247	381
Particles >6µm		ASTM D7647	>160	**74**	93	125
Particles >14µm		ASTM D7647	>40	**7**	14	9
Particles >21µm		ASTM D7647	>10	**2**	6	2
Particles >38µm		ASTM D7647	>3	**0**	1	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/14/12	**15/13/10**	15/14/11	16/14/10

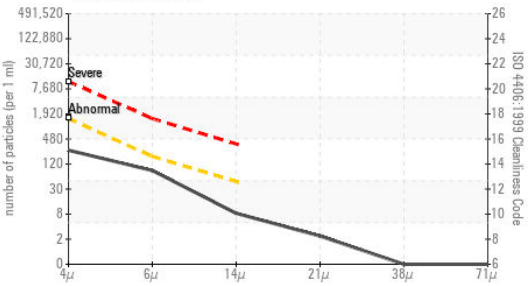
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.35	**0.43**	0.34	0.33

OIL ANALYSIS REPORT

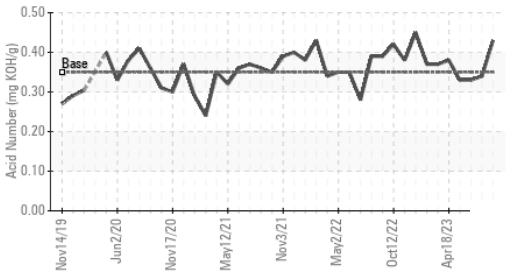
Particle Trend



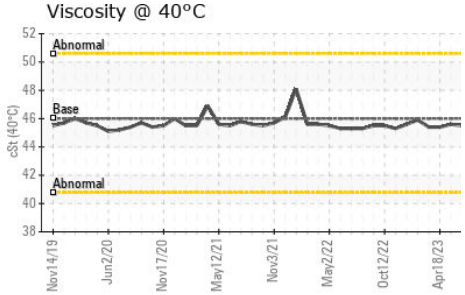
Particle Count



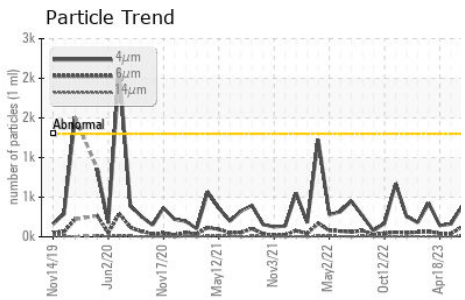
Acid Number



Viscosity @ 40°C



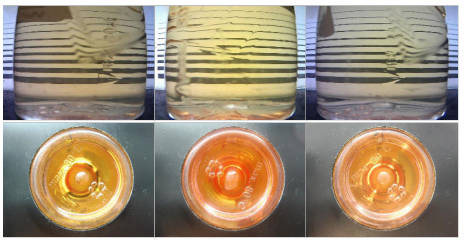
Particle Trend



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

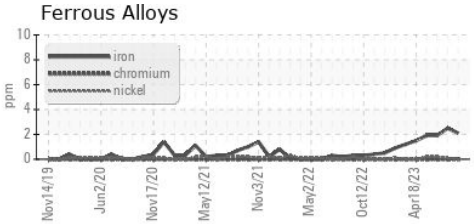
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.0	**45.8**	45.6	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

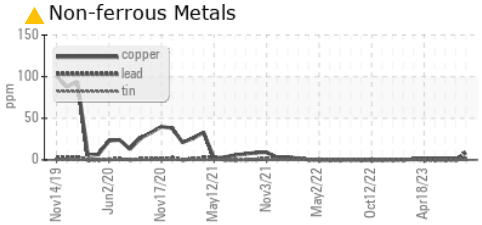


GRAPHS

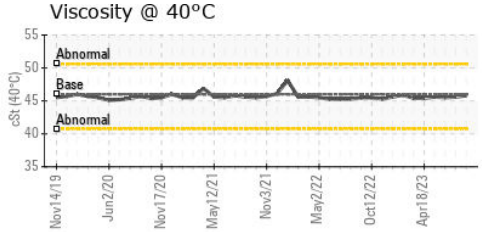
Ferrous Alloys



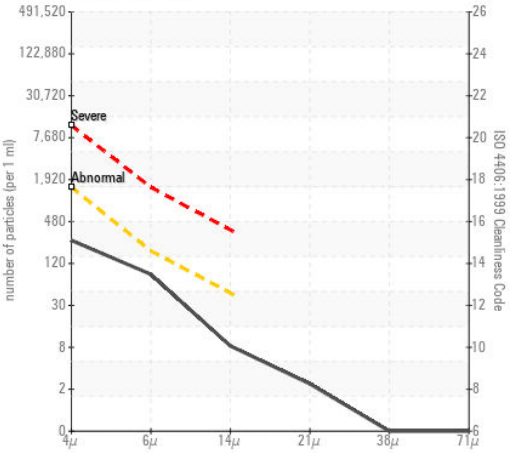
Non-ferrous Metals



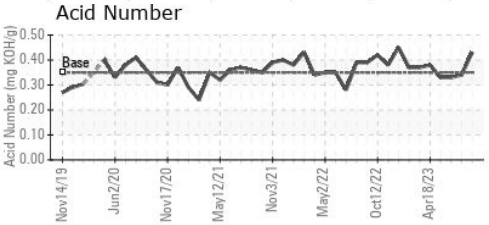
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837457 **Received** : 02 Oct 2023
Lab Number : 02586181 **Diagnosed** : 04 Oct 2023
Unique Number : 5655247 **Diagnostician** : Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

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algomareliability@algoma.com
T: (705)206-1059
F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.