

# **PROBLEM SUMMARY**

# Area 3 Machine Id 3-101-MG Primary Component Crusher

# MOBIL MOBILGEAR 600 XP 320 (2900 LTR)

# COMPONENT CONDITION SUMMARY







# RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

# PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Aluminum	ppm	ASTM D5185(m)	>50	🔺 45	<b>4</b> 5	41
Silicon	ppm	ASTM D5185(m)	>100	<b>123</b>	<b>1</b> 27	115

Customer Id: STMBOW Sample No.: WC0851469 Lab Number: 02586190 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	We recommend an early resample to monitor this condition.		
Contact Required			?	Please contact your representative for information regarding the proper sampling kits for your service.		
Alert			?	NOTE: We recommend using IND 3 test kits,		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where dirt can enter the system.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

# HISTORICAL DIAGNOSIS



# 18 Sep 2023 Diag: Bill Quesnel

We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. Aluminum ppm levels are noted. All other component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



view report

# 11 Sep 2023 Diag: Bill Quesnel



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### 28 Aug 2023 Diag: Kevin Marson



Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.Component wear rates appear to be normal (unconfirmed). The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**



DIRT

# Area **3** Machine Id **3-101-MG Primary** Component Crusher

MOBIL MOBILGEAR 600 XP 320 (2900 LTR)

# DIAGNOSIS

# Recommendation

We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

### A Wear

Aluminum ppm levels are noted. All other component wear rates are normal.

### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

# Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

# 

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0851469	WC0842652	WC0842785
Sample Date		Client Info		26 Sep 2023	18 Sep 2023	11 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	71	75	66
Chromium	ppm	ASTM D5185(m)	>15	<1	1	<1
Nickel	ppm	ASTM D5185(m)	>15	<1	1	<1
Titanium	ppm	ASTM D5185(m)		2	3	2
Silver	ppm	ASTM D5185(m)		<1	0	0
Aluminum	ppm	ASTM D5185(m)	>50	<u> </u>	<b>4</b> 5	41
Lead	ppm	ASTM D5185(m)	>100	16	15	14
Copper	ppm	ASTM D5185(m)	>200	56	55	52
Tin	ppm	ASTM D5185(m)	>15	6	6	5
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	<1	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	57	10	10	9
Barium	ppm	ASTM D5185(m)	0.0	<1	0	0
Molybdenum	ppm	ASTM D5185(m)	2.0	0	0	0
Manganese	ppm	ASTM D5185(m)	0.0	<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	0.0	21	22	20
Calcium	ppm	ASTM D5185(m)	42	442	456	405
Phosphorus	ppm	ASTM D5185(m)	399	299	322	317
Zinc	ppm	ASTM D5185(m)	13	4	4	4
Sulfur	ppm	ASTM D5185(m)	13649	10491	10625	10529
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>100	<b>123</b>	<b>1</b> 27	115
Sodium	ppm	ASTM D5185(m)		3	3	3
Potassium	ppm	ASTM D5185(m)	>20	18	19	18
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		356410	205395	569040
Particles >6µm		ASTM D7647	>320000	313125	190495	489649
Particles >14µm		ASTM D7647	>160000	100145	106869	148227
Particles >21µm		ASTM D7647	>40000	11856	48980	22669
Particles >38µm		ASTM D7647	>10000	1	53	4
Particles >71µm		ASTM D7647	>2500	0	1	0
Oil Cleanliness		ISO 4406 (c)	>25/24	25/24	25/24	26/24
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D974*	0.68	0.64	0.63	0.61

Report Id: STMBOW [WCAMIS] 02586190 (Generated: 10/04/2023 12:30:58) Rev: 1

Submitted By: ?



# **OIL ANALYSIS REPORT**









VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	WGOIL
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	275	313	315	313
SAMPLE IMAGES	6	method	limit/base	current	history1	history2

Color



Bottom

# GRAPHS



: Kevin Marson

Laboratory Test Package : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Diagnostician

: 5655256

BOWMANVILLE, ON CA L1C 7B5 Contact: Lou Traiforos lou.traiforos@vcimentos.com T: (905)440-5874 F: (905)623-4695

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