

PROBLEM SUMMARY

Direct Strip Mill/Caster

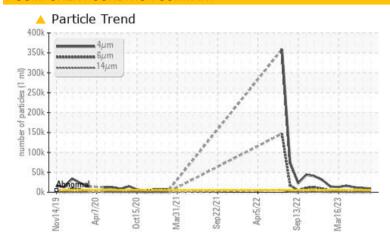
New (Unused) Oil

GEAR OIL ISO 460 (5000 LTR)

Sample Rating Trend ISO Walter Septical April 22 Septical Mark 22 Septical Septica

COMPONENT CONDITION SUMMARY

TSC 460 BULK (S/N DSC 205)



RECOMMENDATION

This is the baseline readout on this new (unused) oil. The fluid is suitable for service. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.

PROBLEMATIC TES	ST RESULTS			
Sample Status		ATTENTION	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >5000	9179	<u>▲</u> 10717	<u>▲</u> 12291
Particles >6μm	ASTM D7647 >1300	2262	<u>\$2361</u>	△ 3109
Oil Cleanliness	ISO 4406 (c) >19/17	7/14 🛕 20/18/14	<u>^ 21/18/14</u>	2 1/19/15

Customer Id: ALGSSM Sample No.: WC0837401 Lab Number: 02586194 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 Kevin.Marson@wearcheck.com

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert			?	NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample

HISTORICAL DIAGNOSIS

10.0



09 Aug 2023 Diag: Kevin Marson

This is the baseline readout on this new (unused) oil. The fluid is suitable for service. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.{not applicable} There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for service. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



ISO



22 Jun 2023 Diag: Kevin Marson

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ISO



16 May 2023 Diag: Kevin Marson

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OIL ANALYSIS REPORT

ISO



Direct Strip Mill/Caster TSC 460 BULK (S/N DSC 205)

New (Unused) Oil

GEAR OIL ISO 460 (5000 LTR)

DIAGNOSIS

Recommendation

This is the baseline readout on this new (unused) oil. The fluid is suitable for service. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: New oils are not generally filtered or guaranteed to a certain cleanliness code. We advise that you verify the target cleanliness code for your application and recommend the use of a portable filter cart to fill any system with a target code below the ISO cleanliness code of this product.

Wear

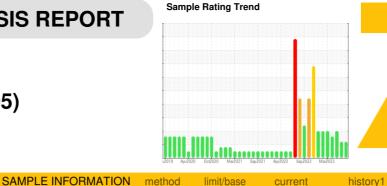
{not applicable}

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

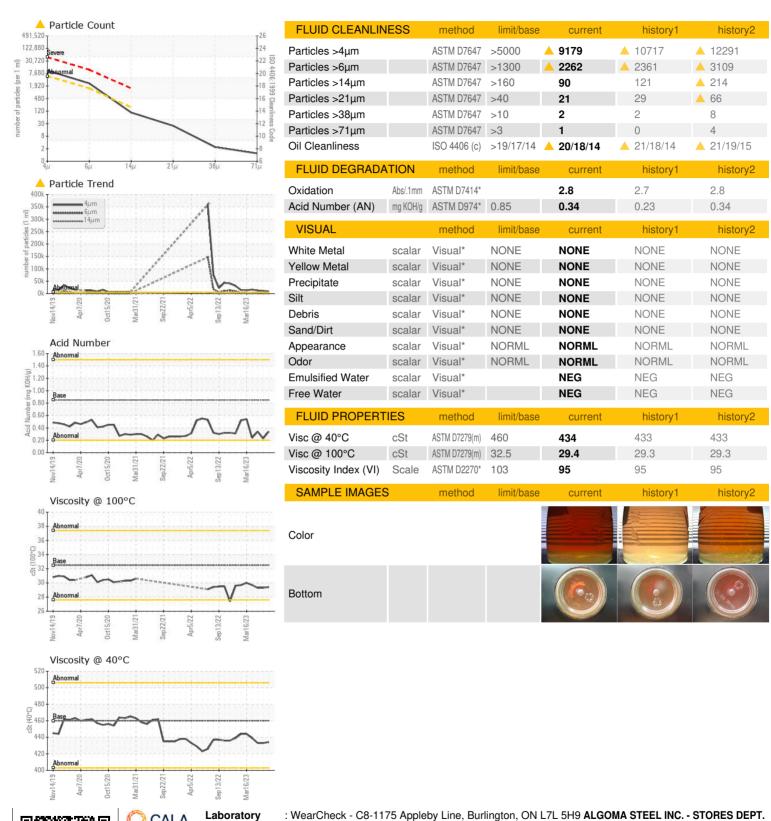
The AN level is acceptable for this fluid. The condition of the oil is suitable for service.



Sample Date Client Info	Sample Number		Client Info		WC0837401	WC0780856	WC0813652
Oil Age	Sample Date		Client Info		27 Sep 2023	09 Aug 2023	22 Jun 2023
Oil Changed Sample Status Client Info Sample Status N/A ATTENTION N/A ABNORMAL AB	Machine Age	hrs	Client Info		0		0
Sample Status	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185(m) >5 <1 <1 <1 Chromium ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 0 0 0 Silver ppm ASTM D5185(m) >5 <1 0 0 Aluminum ppm ASTM D5185(m) >5 <1 0 0 Lead ppm ASTM D5185(m) >5 <1 0 0 Lead ppm ASTM D5185(m) >5 <1 0 0 Copper ppm ASTM D5185(m) >5 <1 <1 <1 Tin ppm ASTM D5185(m) >5 <1 <1 <1 Vanadium ppm ASTM D5185(m) 0 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 <td< th=""><th>Oil Changed</th><th></th><th>Client Info</th><th></th><th>N/A</th><th>N/A</th><th>N/A</th></td<>	Oil Changed		Client Info		N/A	N/A	N/A
Iron	Sample Status				ATTENTION	ABNORMAL	ABNORMAL
Chromium ppm ASTM D5185(m) >5 0 0 0 Nickel ppm ASTM D5185(m) >5 0 0 <1 Tittanium ppm ASTM D5185(m) >5 <1 0 0 Silver ppm ASTM D5185(m) >5 <1 0 0 Aluminum ppm ASTM D5185(m) >5 <1 0 0 Lead ppm ASTM D5185(m) >5 <1 <1 <1 Copper ppm ASTM D5185(m) >5 <1 <1 <1 Copper ppm ASTM D5185(m) >5 <1 <1 <1 Tin ppm ASTM D5185(m) >0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 0 Cadrium ppm ASTM D5185(m) 50 <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185(m) >5 0 0 <1	Iron	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium ppm ASTM D5185(m) 0 0 0 0 Silver ppm ASTM D5185(m) >5 <1	Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Silver	Nickel	ppm	ASTM D5185(m)	>5	0	0	<1
Aluminum	Titanium	ppm	ASTM D5185(m)		0	0	0
Lead	Silver	ppm	ASTM D5185(m)	>5	<1	0	0
Copper ppm ASTM D5185(m) >5 <1	Aluminum	ppm	ASTM D5185(m)	>5	0	<1	0
Tin ppm ASTM D5185(m) >5 0 0 0 Antimony ppm ASTM D5185(m) 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 50 <1	Lead	ppm	ASTM D5185(m)	>5	<1	0	0
Antimony ppm ASTM D5185(m) 0 0 0 Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 50 <1	Copper	ppm	ASTM D5185(m)	>5	<1	<1	<1
Vanadium ppm ASTM D5185(m) 0 0 0 Beryllium ppm ASTM D5185(m) 0 0 0 Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 50 <1 0 <1 Barium ppm ASTM D5185(m) 15 <1 0 0 Molybdenum ppm ASTM D5185(m) 15 0 0 0 Magnesium ppm ASTM D5185(m) 50 0 <1 0 Calcium ppm ASTM D5185(m) 50 <1 <1 1 Phosphorus ppm ASTM D5185(m) 350 266 278 283 Zinc ppm ASTM D5185(m) 12500 9552 9262 9718 Lithium ppm ASTM D5185(m) >15 6 7 6 <	Tin	ppm	ASTM D5185(m)	>5	0	0	0
Beryllium	Antimony	ppm	ASTM D5185(m)		0	0	0
Cadmium ppm ASTM D5185(m) 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185(m) 50 <1 0 <1 Barium ppm ASTM D5185(m) 15 <1 0 0 Molybdenum ppm ASTM D5185(m) 15 0 0 0 Manganese ppm ASTM D5185(m) 50 0 <1 0 Magnesium ppm ASTM D5185(m) 50 <1 <1 1 Calcium ppm ASTM D5185(m) 50 <1 <1 1 Phosphorus ppm ASTM D5185(m) 350 266 278 283 Zinc ppm ASTM D5185(m) 100 2 2 2 Sulfur ppm ASTM D5185(m) 12500 9552 9262 9718 Lithium ppm ASTM D5185(m) >1 6	Vanadium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES	Beryllium	ppm	ASTM D5185(m)		0	0	0
Boron ppm ASTM D5185(m) 50 <1	Cadmium	ppm	ASTM D5185(m)		0	0	0
Barium							
Molybdenum ppm ASTM D5185(m) 15 0 0 0 Manganese ppm ASTM D5185(m) 50 0 <1	ADDITIVES		method	limit/base	current	history1	history2
Manganese ppm ASTM D5185(m) 0 0 0 Magnesium ppm ASTM D5185(m) 50 0 <1 0 Calcium ppm ASTM D5185(m) 50 <1 <1 1 Phosphorus ppm ASTM D5185(m) 350 266 278 283 Zinc ppm ASTM D5185(m) 100 2 2 2 2 Sulfur ppm ASTM D5185(m) 12500 9552 9262 9718 Lithium ppm ASTM D5185(m) <1 <1 <1 <1 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 6 7 6 Sodium ppm ASTM D5185(m) >20 0 0 0 INFRA-RED method limit/base current history1 history2 Soot % % ASTM D7624*		ppm					<1
Magnesium ppm ASTM D5185(m) 50 0 <1	Boron		ASTM D5185(m)	50	<1	0	<1
Calcium ppm ASTM D5185(m) 50 <1	Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	50 15	<1 <1	0	<1 0
Phosphorus ppm ASTM D5185(m) 350 266 278 283 Zinc ppm ASTM D5185(m) 100 2 2 2 Sulfur ppm ASTM D5185(m) 12500 9552 9262 9718 Lithium ppm ASTM D5185(m) <1	Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15	<1 <1 0	0 0 0	<1 0 0
Zinc ppm ASTM D5185(m) 100 2 2 2 Sulfur ppm ASTM D5185(m) 12500 9552 9262 9718 Lithium ppm ASTM D5185(m) <1	Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15	<1 <1 0	0 0 0	<1 0 0 0 0
Sulfur ppm ASTM D5185(m) 12500 9552 9262 9718 Lithium ppm ASTM D5185(m) 12500 9552 9262 9718 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 6 7 6 Sodium ppm ASTM D5185(m) <1 0 0 Potassium ppm ASTM D5185(m) >20 0 0 0 INFRA-RED method limit/base current history1 history2 Soot % % ASTM D7844* 0 0 0 Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50	<1 <1 0 0	0 0 0 0 <1	<1 0 0 0 0
Lithium ppm ASTM D5185(m) <1	Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50	<1 <1 0 0 0 0 <1 266	0 0 0 0 <1 <1	<1 0 0 0 0 0
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185(m) >15 6 7 6 Sodium ppm ASTM D5185(m) <1 0 0 Potassium ppm ASTM D5185(m) >20 0 0 0 INFRA-RED method limit/base current history1 history2 Soot % % ASTM D7844* 0 0 0 Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350	<1 <1 0 0 0 0 <1 266	0 0 0 0 <1 <1 <1 278	<1 0 0 0 0 0 1 283
Silicon ppm ASTM D5185(m) >15 6 7 6 Sodium ppm ASTM D5185(m) <1	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350 100	<1 <1 0 0 0 0 <1 266 2 9552	0 0 0 0 <1 <1 278	<1 0 0 0 0 0 1 283 2
Sodium ppm ASTM D5185(m) <1	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350 100	<1 <1 0 0 0 0 <1 266 2 9552	0 0 0 0 <1 <1 278 2 9262	<1 0 0 0 0 0 1 283 2 9718
Potassium ppm ASTM D5185(m) >20 0 0 0 INFRA-RED method limit/base current history1 history2 Soot % % ASTM D7844* 0 0 0 Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350 100 12500	<1 <1 0 0 0 <1 266 2 9552 <1	0 0 0 0 <1 <1 278 2 9262 <1	<1 0 0 0 0 0 1 283 2 9718
INFRA-RED method limit/base current history1 history2 Soot % % ASTM D7844* 0 0 0 Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350 100 12500	<1 <1 0 0 0 <1 266 2 9552 <1 current	0 0 0 0 <1 <1 <1 278 2 9262 <1	<1 0 0 0 0 0 1 283 2 9718 <1
Soot % % ASTM D7844* 0 0 0 Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m)	50 15 15 50 50 350 100 12500	<1 <1 0 0 0 <1 266 2 9552 <1 current 6	0 0 0 0 <1 <1 278 2 9262 <1 history1	<1 0 0 0 0 1 283 2 9718 <1 history2
Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350 100 12500 limit/base >15	<1 <1 0 0 0 <1 266 2 9552 <1 current 6 <1	0 0 0 0 <1 <1 278 2 9262 <1 history1	<1 0 0 0 0 1 283 2 9718 <1 history2 6 0
Nitration Abs/cm ASTM D7624* 3.3 3.4 3.3	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	50 15 15 50 50 350 100 12500 limit/base >15 >20	<1 <1 0 0 0 0 <1 266 2 9552 <1 current 6 <1 0	0 0 0 0 <1 <1 278 2 9262 <1 history1 7 0	<1 0 0 0 0 1 283 2 9718 <1 history2 6 0 0
Sulfation Abs/.1mm ASTM D7415* 12.5 13.2 12.2	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100 12500 limit/base >15 >20	<1 <1 0 0 0 0 <1 266 2 9552 <1 current 6 <1 0 current	0 0 0 0 <1 <1 278 2 9262 <1 history1 7 0	<1 0 0 0 0 1 283 2 9718 <1 history2 6 0 0
	Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) MASTM D5185(m) MASTM D5185(m) ASTM D5185(m)	50 15 15 50 50 350 100 12500 limit/base >15 >20	<1 <1 0 0 0 0 <1 266 2 9552 <1 current 6 <1 0 current	0 0 0 0 <1 <1 278 2 9262 <1 history1 7 0	<1 0 0 0 0 1 283 2 9718 <1 history2 6 0 history2 0



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No. Lab Number **Unique Number**

: WC0837401 02586194

: 5655260

Received : 02 Oct 2023 Diagnosed

301 WALLACE TERRACE SAULT STE MARIE, ON

: 04 Oct 2023 Diagnostician : Kevin Marson : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, TAN Man, VI)

CA P6C 1K8 Contact: Algoma Reliability

Test Package To discuss this sample report, contact Customer Service at 1-800-268-2131.

algomareliability@algoma.com T: (705)206-1059

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (705)945-3585